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Quick Guide [Copy/Print/Fax/Scan/Box Operations]



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Introduction

1 Introduction

This [Quick Guide Copy/Print/Fax/Scan/Box Operations] uses illustrations to describe operating procedures for the most commonly used functions in an easy-to-understand way.

Start by using this manual to become proficient with the useful functions that this machine offers.

For details on the various functions, refer to the User's Guides on the User's Guide CD included with this machine.

In order to operate the machine safely and properly, be sure to read the safety information on page 1-13 of this manual before use.

For details on trademarks and copyrights, refer to "Trademarks and copyrights" on page 1-3 of this manual.

In addition, this manual contains the following information. Be sure to read the manual before using the machine.

- Items that must be observed to use the machine safely
- Information regarding product safety
- Precautions when using the machine

The illustrations used in this manual may appear slightly different from views of the actual equipment.

1.1 Energy Star®



As an ENERGY STAR® Partner, we have determined that this machine meets the ENERGY STAR® Guidelines for energy efficiency.

What is an ENERGY STAR® Product?

An ENERGY STAR[®] product has a special feature that allows it to automatically switch to a "low-power mode" after a period of inactivity. An ENERGY STAR[®] product uses energy more efficiently, saves you money on utility bills and helps protect the environment.

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Chapter 7

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1.2

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Mersenne Twister

A C-program for MT19937, with initialization improved 2002/1/26. Coded by Takuji Nishimura and Makoto Matsumoto.

Before using, initialize the state by using init genrand(seed) or init by array(init key, key length).

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1.5 Safety information

This section contains detailed instructions on the operation and maintenance of this machine. To achieve optimum utility of this device, all operators should carefully read and follow the instructions in this manual.

Please read the following section before connecting the machine to the supply. It contains important information related to user safety and preventing equipment problems.

Please keep this manual in a handy place near the machine.

Make sure you observe all of the precautions appear in each section of this manual.

KM_Ver.02E

Reference

Some parts of the contents of this section may not correspond with the purchased product.

Warning and precaution symbols

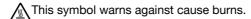
The following indicators are used on the warning labels or in the manuals to categorize the level of safety warnings.

MARNING	Ignoring this warning could cause serious injury or even death.
⚠CAUTION	Ignoring this caution could cause injury or damage to property.

Meaning of symbols



A triangle indicates a danger against which you should take precaution.





A diagonal line indicates a prohibited course of action.

This symbol warns against dismantling the device. A solid circle indicates an imperative course of action.



This symbol indicates you must unplug the device.

Disassemble and modification

MARNING

 Do not attempt to remove the covers and panels which have been fixed to the product. Some products have a high-voltage part or a laser beam source inside that could cause an electrical shock or blindness.



 Do not modify this product, as a fire, electrical shock, or breakdown could result. If the product employs a laser, the laser beam source could cause blindness.



Power cord

<u>∧</u> WARNING

 Use only the power cord supplied in the package. If a power cord is not supplied, only use the power cord and plug that is specified in POWER CORD INSTRUCTION. Failure to use this cord could result in a fire or electrical shock.



 Use the power cord supplied in the package only for this machine and NEVER use it for any other product. Failure to observe this precaution could result in a fire or electrical shock.



Power cord

Do not scratch, abrade, place a heavy object on, heat, twist, bend, pull
on, or damage the power cord. Use of a damaged power cord (exposed
core wire, broken wire, etc.) could result in a fire or breakdown.
Should any of these conditions be found, immediately turn OFF the power
switch, unplug the power cord from the power outlet, and then call your
authorized service representative.





Power source

↑ WARNING

Use only the specified power source voltage. Failure to do that could result in a fire or electrical shock.



 Connect power plug directly into wall outlet having the same configuration as the plug. Use of an adapter leads to the product connecting to inadequate power supply (voltage, current capacity, grounding), and may result in fire or shock. If proper wall outlet is not available, the customer shall ask qualified electrician for the installation.



Do not use a multiple outlet adapter nor an extension cord in principle.
 Use of an adapter or an extension cord could cause a fire or electrical shock.

equipment on the same wall outlet. Overload could result in a fire.



Contact your authorized service representative if an extension cord is required.

Consult your authorized service representative before connecting other



CAUTION

The outlet must be near the equipment and easily accessible. Otherwise
you can not pull out the power plug when an emergency occurs.



Power plug

MARNING

 Do not unplug and plug in the power cord with a wet hand, as an electrical shock could result.



 Plug the power cord all the way into the power outlet. Failure to do this could result in a fire or electrical shock.



ACAUTION

• Do not tug the power cord when unplugging. Pulling on the power cord could damage the cord, resulting in a fire or electrical shock.



 Remove the power plug from the outlet more than one time a year and clean the area between the plug terminals. Dust that accumulates between the plug terminals may cause a fire.



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Grounding

MARNING

 Connect the power cord to an electrical outlet that is equipped with a grounding terminal.



Installation

MARNING

 Do not place a flower vase or other container that contains water, or metal clips or other small metallic objects on this product. Spilled water or metallic objects dropped inside the product could result in a fire, electrical shock, or breakdown.



Should a piece of metal, water, or any other similar foreign matter get inside the product, immediately turn OFF the power switch, unplug the power cord from the power outlet, and then call your authorized service representative.



ACAUTION

After installing this product, mount it on a secure base. If the unit moves
or falls, it may cause personal injury.



 Do not place the product in a dusty place, or a site exposed to soot or steam, near a kitchen table, bath, or a humidifier. A fire, electrical shock, or breakdown could result.



• Do not place this product on an unstable or tilted bench, or in a location subject to a lot of vibration and shock. It could drop or fall, causing personal injury or mechanical breakdown.



 Do not let any object plug the ventilation holes of this product. Heat could accumulate inside the product, resulting in a fire or malfunction.



 Do not use flammable sprays, liquids, or gases near this product, as a fire could result.



Ventilation

ACAUTION

 Using this product in a poorly ventilated room for a long time or producing a large volume of copies or prints may cause the odor of exhaust air from the machine. Ventilate the room well.



Actions in response to troubles

⚠WARNING

Do not keep using this product, if this product becomes inordinately hot
or emits smoke, or unusual odor or noise. Immediately turn OFF the power switch, unplug the power cord from the power outlet, and then call your
authorized service representative. If you keep on using it as is, a fire or
electrical shock could result.



Actions in response to troubles

 Do not keep using this product, if this product has been dropped or its cover damaged. Immediately turn OFF the power switch, unplug the power cord from the power outlet, and then call your authorized service representative. If you keep on using it as is, a fire or electrical shock could result



ACAUTION

 The inside of this product has areas subject to high temperature, which may cause burns.



When checking the inside of the unit for malfunctions such as a paper misfeed, do not touch the locations (around the fusing unit, etc.) which are indicated by a "Caution HOT" caution label.

Consumables

⚠ WARNING

Do not throw the toner cartridge or toner into an open flame. The hot toner may scatter and cause burns or other damage.



⚠ CAUTION

Do not leave a toner unit or drum unit in a place within easy reach of children. Licking or ingesting any of these things could injure your health.



 Do not store toner units and PC drum units near a floppy disk or watch that are susceptible to magnetism. They could cause these products to malfunction.



When moving the machine

A CAUTION

 Whenever moving this product, be sure to disconnect the power cord and other cables. Failure to do this could damage the cord or cable, resulting in a fire, electrical shock, or breakdown.



 When moving this product, always hold it by the locations specified in the User's Guide or other documents. If the unit falls it may cause severe personal injury. The product may also be damaged or malfunction.



When the optional Fax Kit FK-508 is not installed:

Before successive holidays

⚠ CAUTION

 Unplug the product when you will not use the product for long periods of time.



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1.6

Introduction

Regulation notices

Regulation notices

CE Marking (Declaration of Conformity) for users of the European Union (EU)

This product complies with the following EU directives: 2009/125/EC, 2006/95/EC, 2004/108/EC and 1999/5/EC directives.

This declaration is valid for the area of the European Union.

This device must be used with a shielded interface cable. The use of non-shielded cables is likely to result in interference with radio communications and is prohibited under CISPR rules and local rules.

USER INSTRUCTIONS FCC PART 15 - RADIO FREQUENCY DEVICES (for U.S.A. users)

NOTE: This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules.

These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

WARNING: The design and production of this unit conform to FCC regulations, and any changes or modifications must be registered with the FCC and are subject to FCC control. Any changes made by the purchaser or user without first contacting the manufacturer will be subject to penalty under FCC regulations.

This device must be used with a shielded interface cable. The use of non-shielded cables is likely to result in interference with radio communications and is prohibited under FCC rules.

INTERFERENCE-CAUSING EQUIPMENT STANDARD (ICES-003 ISSUE 4) (for Canada users)

This Class A digital apparatus complies with Canadian ICES-003.

Cet appareil numérique de la classe A est conforme à la norme NMB-003 du Canada.

For users in countries not subject to class B regulations

WARNING

This is a Class A product. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.

This device must be used with a shielded interface cable. The use of non-shielded cables is likely to result in interference with radio communications and is prohibited under CISPR rules and local rules.

Laser safety

This is a digital machine which operates using a laser. There is no possibility of danger from the laser provided the machine is operated according to the instructions in the manuals.

Since radiation emitted by the laser is completely confined within protective housing, the laser beam cannot escape from the machine during any phase of user operation.

This machine is certified as a Class 1 laser product: This means the machine does not produce hazardous laser radiation.

Internal laser radiation

Maximum Average Radiation Power: 17.3 μ W (bizhub 423/363)/13.9 μ W (bizhub 283/223) at the laser aperture of the print head unit.

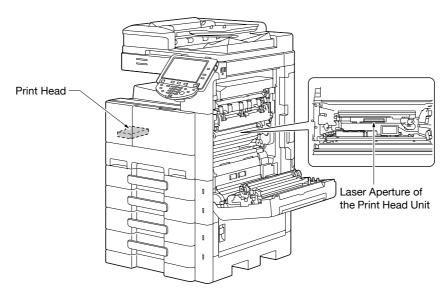
Wavelength: 770-800 nm

This product employs a Class 3B laser diode that emits an invisible laser beam.

The laser diode and the scanning polygon mirror are incorporated in the print head unit.

The print head unit is NOT A FIELD SERVICE ITEM:

Therefore, the print head unit should not be opened under any circumstances.



The laser opening can be found in the device with the drum unit removed.

CDRH regulations

This machine is certified as a Class 1 Laser product under Radiation Performance Standard according to the Food, Drug and Cosmetic Act of 1990. Compliance is mandatory for Laser products marketed in the United States and is reported to the Center for Devices and Radiological Health (CDRH) of the U.S. Food and Drug Administration of the U.S. Department of Health and Human Services (DHHS). This means that the device does not produce hazardous laser radiation.

The label shown on page 1-20 indicates compliance with the CDRH regulations and must be attached to laser products marketed in the United States.

CAUTION

Use of controls, adjustments or performance of procedures other than those specified in this manual may result in hazardous radiation exposure.

This is a semiconductor laser. The maximum power of the laser diode is 7 mW and the wavelength is 770-800 nm.

For European users

CAUTION

Use of controls, adjustments or performance of procedures other than those specified in this manual may result in hazardous radiation exposure.

This is a semiconductor laser. The maximum power of the laser diode is 7 mW and the wavelength is 770-800 nm.

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1.6

For Denmark users

ADVARSEL

Usynlig laserstråling ved åbning, når sikkerhedsafbrydere er ude af funk-tion. Undgå udsættelse for stråling. Klasse 1 laser produkt der opfylder IEC60825 sikkerheds kravene.

Dansk: Dette er en halvlederlaser. Laserdiodens højeste styrke er 7 mW og bølgelængden er 770-800 nm.

For Finland, Sweden users

LOUKAN 1 LASERLAITE KLASS 1 LASER APPARAT

VAROITUS!

Laitteen Käyttäminen muulla kuin tässä käyttöohjeessa mainitulla tavalla saattaa altistaa käyttäjän turvallisuusluokan 1 ylittävälle näkymättömälle la-sersäteilylle.

Tämä on puolijohdelaser. Laserdiodin sunrin teho on 7 mW ja aallonpituus on 770-800 nm.

VARNING!

Om apparaten används på annat sätt än i denna bruksanvisning specificerats, kan användaren utsättas för osynlig laserstrålning, som överskrider gränsen för laserklass 1.

Det här är en halvledarlaser. Den maximala effekten för laserdioden är 7 mW och våglängden är 770-800 nm.

VARO!

Avattaessa ja suojalukitus ohitettaessa olet alttiina näkymättömälle lasersäteilylle. Älä katso säteeseen.

VARNING!

Osynlig laserstrålning när denna del är öppnad och spärren är urkopplad. Betrakta ej strålen.

For Norway users

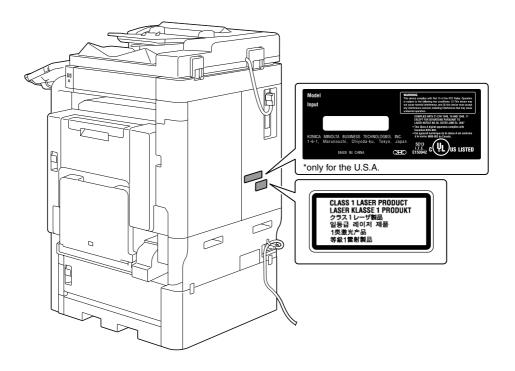
ADVARSEL

Dersom apparatet brukes på annen måte enn spesifisert i denne bruksan-visning, kan brukeren utsettes for unsynlig laserstråling som overskrider grensen for laser klass 1.

Dette en halvleder laser. Maksimal effekt till laserdiode er 7 mW og bølge-lengde er 770-800 nm.

Laser safety label

A laser safety label is attached to the outside of the machine, as shown below.



Ozone release

Locate the Machine in a Well-Ventilated Room

A negligible amount of ozone is generated during normal operation of this machine. An unpleasant odor may, however, be created in poorly ventilated rooms during extensive machine operations. For a comfortable, healthy and safe operating environment, it is recommended that the room be well ventilated.

Placer l'appareil dans une pièce largement ventilée

Une quantité d'ozone négligable est dégagée pendant le fonctionnement de l'appareil quand celui-ci est utilisé normalement. Cependant, une odeur désagréable peut être ressentie dans les pièces dont l'aération est insuffisante et lorsque une utilisation prolongée de l'appareil est effectuée. Pour avoir la certitude de travailler dans un environnment réunissant des conditions de confort, santé et de sécurité, il est préférable de bien aérer la pièce ou se trouve l'appareil.

Acoustic noise (for European users only)

Maschinenlärminformations-Verordnung 3. GPSGV: Der höchste Schalldruckpegel beträgt 70 dB(A) oder weniger gemäss EN ISO 7779.

Notification for US only

Contains Mercury in the LCD control panel backlighting lamp, and/or in the scanning unit lamp. Dispose According to Local, State or Federal Laws.

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Notification for California Customers

This product uses a CR Lithium Battery which contains perchlorate material.

This perchlorate warning applies to perchlorate-containing lithium batteries sold or distributed in California, LISA

"Perchlorate Material - Special handling may apply, See www.dtsc.ca.gov/hazardouswaste/perchlorate."

Recycling batteries (For Taiwan Users Only)

根據地方規定處理使用的電池。



For EU member states only



This symbol means: Do not dispose of this product together with your household wastel

Please refer to the information of your local community or contact our dealers regrading the proper handling of end-of-life electric and electronic equipments. Recycling of this product will help to conserve natural resources and prevent potential negative consequences for the environment and human health caused by inappropriate waste handling.

For EU member states only

This product complies with RoHS (2002/95/EC) Directive.

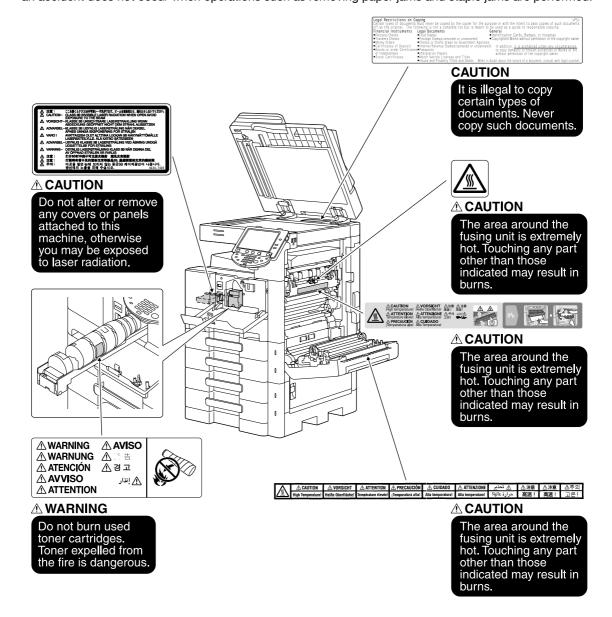
This device is not intended for use in the direct field of view at visual display workplaces.

To avoid incommoding reflections at visual display workplaces this device must not be placed in the direct field of view.

Das Gerät ist nicht für die Benutzung im unmittelbaren Gesichtsfeld am Bildschirmarbeitsplatz vorgesehen. Um störende Reflexionen am Bildschirmarbeitsplatz zu vermeiden, darf dieses Produkt nicht im unmittelbaren Gesichtsfeld platziert werden.

1.7 Caution notations and labels

Safety precaution notations and labels appear on this machine at the following positions. Be very careful that an accident does not occur when operations such as removing paper jams and staple jams are performed.



NOTICE

Do not remove caution labels or notations. If any caution label or caution notation is soiled, please clean to make legible. If you cannot make them legible, or if the caution label or notation is damaged, please contact your service representative.

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1.8 Special Notice to User

For Canada

NOTICE:

This product meets the applicable Industry Canada technical specifications.

The Ringer Equivalence Number is an indication of the maximum number of devices allowed to be connected to a telephone interface. The termination on an interface may consist of any combination of devices subject only to the requirement that the sum of the RENs of all the devices does not exceed five.

AVIS:

Le present materiel est conforme aux specifications techniques applicables d'Industrie Canada.

L'indice d'equivalence de la sonnerie (IES) sert a indiquer le nombre maximal de terminaux qui peuvent etre raccordes a une interface telephonique. La terminaison d'une interface peut consister en une combinaison quelconque de dispositifs, a la seule condition que la somme d'indices d'equivalence de la sonnerie de tous les dispositifs n'excede pas 5.

For U.S.A.

FCC PART 68 REQUIREMENTS:

This equipment complies with Part 68 of the FCC rules and the requirements adopted by the ACTA. On the cover of this equipment is a label that contains, among other information, a product identifier in the format US:AAAEQ##TXXXX. If required, this information must be provided to the telephone company.

This equipment uses certification jack USOC RJ11C.

A plug and jack used to connect this equipment to the premises wiring and telephone network must comply with the applicable FCC Part 68 rules and requirements adopted by the ACTA.

A compliant telephone cord and modular plug is provided with this product. It is designed to be connected to a compatible modular jack that is also compliant. See installation instructions for details.

The REN is used to determine the number of devices that may be connected to a telephone line. Excessive RENs on a telephone line may result in the devices not ringing in response to an incoming call. In most but not all areas, the sum of RENs should not exceed five (5.0).

To be certain of the number of devices that may be connected to a line, as determined by the total RENs, contact the local telephone company For products approved after July 23, 2001, the REN for this product is part of the product identifier that has the format US: US:AAAEQ##TXXXX.. The digits represented by ## are the REN without a decimal point (e.g., 03 is a REN of 0.3). For earlier products, the REN is separately shown on the label.

If this equipment FK-508 causes harm to the telephone network, the telephone company will notify you in advance that temporary discontinuance of service may be required. But if advance notice isn't practical, the telephone company will notify the customer as soon as possible. Also, you will be advised of your right to file a complaint with the FCC if you believe it is necessary.

The telephone company may make changes in its facilities, equipment, operations or procedures that could affect the operation of the equipment. If this happens the telephone company will provide advance notice in order for you to make necessary modifications to maintain uninterrupted service.

If trouble is experienced with this equipment FK-508, for repair or warranty information, please contact the Konica Minolta dealer location where you purchased this equipment. If the equipment is causing harm to the telephone network, the telephone company may request that you disconnect the equipment until the problem is resolved.

Connection to party line service is subject to state tariffs. Contact the state public utility commission, public service commission or corporation commission for information. If you home has specially wired alarm equipment connected to the telephone line, ensure the installation of FK-508 does not disable you alarm equipment. If you have questions about what will disable alarm equipment, consult your telephone company or a qualified installer.

The Telephone Consumer Protection Act of 1991 makes it unlawful for any person to use a computer or other electronic device, including FAX machines, to send any message unless such message clearly contains in a margin at the top or bottom of each transmitted page or on the first page of the transmission, the date and time it is sent and an identification of the business or other entity, or other individual sending the message and the telephone number of the sending machine or such business, other entity, or individual. (The telephone number provided may not be a 900 number or any other number for which charges exceed local or long-distance transmission charges.)

In order to program this information into your FAX machine, you should complete the following steps: See chapter 10.4.6, "Fax Settings-Header Information", of the User's Guide [Network Scan/Fax/Network Fax Operations].

WARNING/CAUTION Explained

∴ WARNING

The exclamation point within an equilateral triangle followed by the word "Warning" is intended to alert the user to the possibility that a disregard for the warning may result in fatal hazards or critical injuries. Be sure to focus your attention on the Warning headings when reading this Quick Guide.

ACAUTION

The exclamation point within an equilateral triangle followed by the word "Caution" is intended to alert the user to the possibility that a disregard for the caution may result in minor injuries or in physical damage. Be sure to focus your attention on the Caution headings when reading this Quick Guide.

For New Zealand

This device is equipped with pulse dialing while the Telecom standard is DTMF tone dialing. There is no guarantee that Telecom lines will always continue to support pulse dialing.

Use of pulse dialing, when this equipment is connected to the same line as other equipment, may give rise to bell tinkle or noise and may also cause a false answer condition. Should such problems occur, the user should not contact the Telecom Fault Service.

This equipment may not provide for the effective hand-over of a call to another device connected to the same line

This equipment does not fully meet Telecom's impedance requirements. Performance limitations may occur when used in conjunction with some parts of the network. Telecom will accept no responsibility should difficulties arise in such circumstances.

The grant of a Telepermit for any item of terminal equipment indicates only that Telecom has accepted that the item complies with minimum conditions for connection to its network. It indicates no endorsement of the product by Telecom, nor does it provide any sort of warranty. Above all, it provides no assurance that any item will work correctly in all respects with another item of Telepermitted equipment of a different make or model, nor does it imply that any product is compatible with all of Telecom's network services.

The automatic calling functions of this equipment must not be used to cause a nuisance to other customers.

Telepermitted equipment only may be connected to the auxiliary telephone port. The auxiliary port is not specifically designed for 3-wire connected equipment. 3-wire might not respond to incoming ringing when connected to this port.

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Chapter :

For Europe

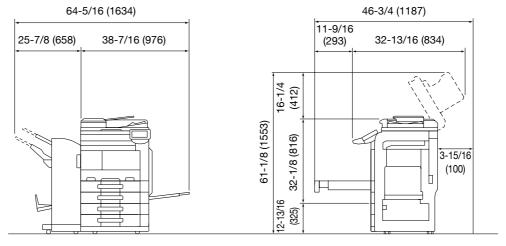
The Facsimile has been approved in accordance with Council Decision 1999/5/ EC for pan-European single terminal connection to the public switched telephone network (PSTN). However, due to differences between the individual PSTNs provided in different countries, the approval does not, of itself, give an unconditional assurance of successful operation on every PSTN network terminal point.

In the event of problems, you should contact your equipment supplier in the first instance.



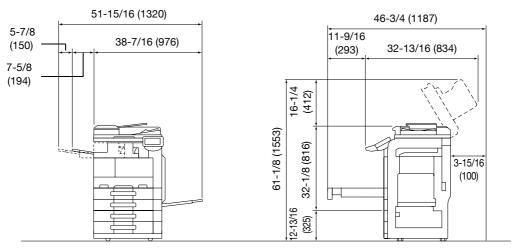
1.9 Space requirements

To ensure that machine operation, consumables replenishing, part replacement, and regular maintenance can easily be performed, adhere to the recommended space requirements detailed below.



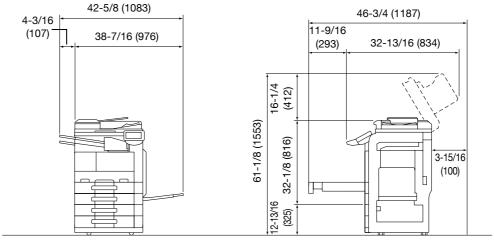
bizhub 423/363/283/223+DF-621+PC-208+FS-527+SD-509

Unit: inch (mm)



bizhub 423/363/283/223+DF-621+PC-208+FS-529

Unit: inch (mm)



bizhub 423/363/283/223+DF-621+PC-208+JS-505

Unit: inch (mm)

NOTICE

Be sure to allow a clearance of 3-15/16 inches (100 mm) or more at the back of this machine for the ventilation duct.

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1.10 Operation precautions

To ensure the optimum performance of this machine, observe the precautions described below.

Power source

The power source requirements are as follows.

- Voltage fluctuation: Maximum ± 10% (at 110 V/120 to 127 V/220 to 240 V AC)
- Frequency fluctuation: Maximum ± 3 Hz (at 50 Hz/60 Hz)
- Use a power source with as little voltage or frequency fluctuations as possible.

Operating environment

The environmental requirements for correct operation of the machine are as follows.

- Temperature: 50°F (10°C) to 86°F (30°C) with fluctuations of no more than 50°F (10°C) within an hour
- Humidity: 15% to 85% with fluctuations of no more than 10% within an hour

Storage of copies

To store copies, follow the recommendation listed below.

- Copies that are to be kept for a long time should be kept where they are not exposed to light in order to prevent them from fading.
- Adhesive that contains solvent (e.g., spray glue) may dissolve the toner on copies.
- Color copies have a thicker layer of toner than normal black-and-white copies. Therefore, when a color copy is folded, the toner at the fold may peel off.

1.11 Legal restrictions on copying

Certain types of originals must never be copied with the purpose or intent to pass copies of such originals off as the originals.

The following is not a complete list, but is meant to be used as a guide to responsible copying.

<Financial Instruments>

- Personal checks
- Traveler's checks
- Money orders
- Certificates of deposit
- Bonds or other certificates of indebtedness
- Stock certificates

<Legal Originals>

- Food stamps
- Postage stamps (canceled or uncanceled)
- Checks or drafts drawn by government agencies
- Internal revenue stamps (canceled or uncanceled)
- Passports
- Immigration papers
- Motor vehicle licenses and titles
- House and property titles and deeds

<General>

- Identification cards, badges, or insignias
- Copyrighted works without permission of the copyright owner

In addition, it is prohibited under any circumstances to copy domestic or foreign currencies, or works of art without permission of the copyright owner.

When in doubt about the nature of an original, consult with legal counsel.

NOTICE

In order to prohibit the illegal reproduction of certain originals, such as paper currency, this machine is equipped with a counterfeit prevention feature.

Due to the counterfeit prevention feature that this machine is equipped with, images may be distorted.

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Introduction

1.12 Introduction to the User's Guides

The User's Guides for this machine include a book and the User's Guide CD.

The one volume provided as a book contains descriptions for immediately operating the machine. For detailed descriptions of functions or maintenance operations, refer to the User's Guide on the User's Guide CD.

Reference

A hard disk is standard for bizhub 423/363. A hard disk is optional for bizhub 283/223. If a hard disk is not installed, some functions will not be available or will be limited.

Introduction to the book

[Quick Guide Copy/Print/Fax/Scan/Box Operations]

This User's Guide describes operating procedures and the functions that are most frequently used in order to enable you to begin using this machine immediately.

Reference

 A hard disk must be installed in order to make some of the functions described in the [Quick Guide Copy/Print/Fax/Scan/Box Operations] available.

This manual also contains notes and precautions that should be followed to ensure safe usage of this machine.

Please be sure to read this manual before using this machine.

Introduction to the User's Guide CD

The User's Guide CD is included with this machine. In the initial screen, select the User's Guide to be viewed, and then check the details for the various functions.



[User's Guide Copy Operations]

Reference

• If a hard disk is not installed, some functions will not be available or will be limited. A hard disk must be installed in order to make the functions described in the [User's Guide Copy Operations] available.

This User's Guide describes details on copy mode operations and the settings of this machine.

- · Specifications of originals and copy paper
- Copy function
- Maintaining this machine
- Troubleshooting

[User's Guide Enlarge Display Operations]

This User's Guide describes details on operating procedures of enlarge display mode.

- Copy function
- Scanning function

- G3 fax function
- Network fax function

[User's Guide Print Operations]

Reference

If a hard disk is not installed, some functions will not be available or will be limited. A hard disk must be
installed in order to make the functions described in the [User's Guide Print Operations] available.

This User's Guide describes details on printer functions.

- Printer function
- Configuring the printer driver

[User's Guide Box Operations]

Reference

• If a hard disk is not installed, some functions will not be available or will be limited. A hard disk must be installed in order to make the functions described in the [User's Guide Box Operations] available.

This User's Guide describes details on the boxed functions using the hard disk.

- Saving data in User Boxes
- Retrieving data from User Boxes
- Printing and transferring data from User Boxes

[User's Guide Network Scan/Fax/Network Fax Operations]

Reference

If a hard disk is not installed, some functions will not be available or will be limited. A hard disk must be
installed in order to make the functions described in the [User's Guide Network Scan/Fax/Network Fax
Operations] available.

This User's Guide describes details on transmitting scanned data.

- Scan to E-Mail, FTP TX, SMB TX, Save in User Box, WebDAV and Web Service
- G3 fax
- IP Address Fax, Internet Fax

[User's Guide Fax Driver Operations]

Reference

• If a hard disk is not installed, some functions will not be available or will be limited. A hard disk must be installed in order to make the functions described in the [User's Guide Fax Driver Operations] available.

This User's Guide describes details on the fax driver function that transmits faxes directly from a computer.

PC-FAX

[User's Guide Network Administrator]

Reference

• If a hard disk is not installed, some functions will not be available or will be limited. A hard disk must be installed in order to make the functions described in the [User's Guide Network Administrator] available.

This User's Guide describes details on setting methods for each function using the network connection.

- Network settings
- Settings using PageScope Web Connection

[User's Guide Advanced Function Operations]

Reference

All functions are available only when a hard disk is installed.

This User's Guide describes details on functions that become available by registering the optional license kit and by connecting to an application.

- Web browser function
- Image Panel
- PDF Processing Function
- Searchable PDF
- My panel and My address function

[Trademarks/Copyrights]

This manual describes details on trademarks and copyrights.

Trademarks and copyrights

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How to open the User Guide CD Main Menu

In Windows, insert the CD into the computer's CD drive, and the main menu will automatically be displayed. In Macintosh OS9/OSX, double-click the CD icon on the desktop, and then index_mac to open the main menu.

Reference

Adobe Reader is required in order to view these User's Guides.

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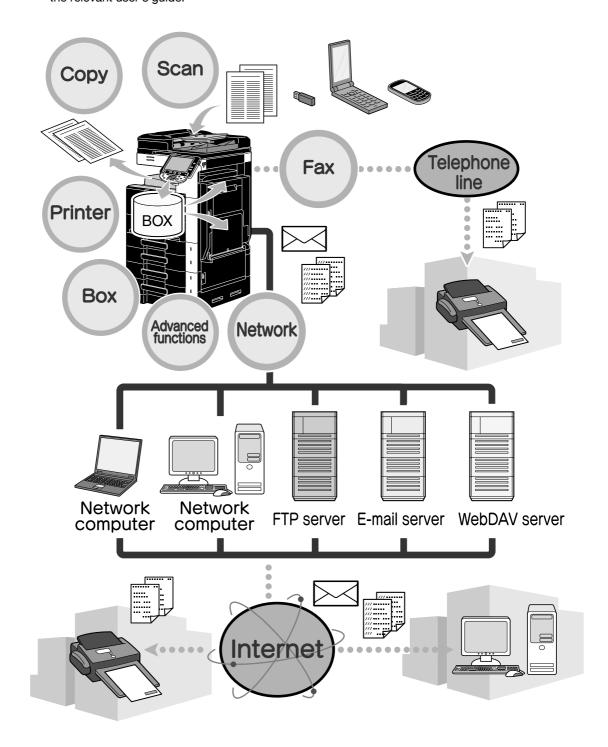
1.13 Available features

bizhub 423/bizhub 363/bizhub 283/bizhub 223 are digital monochrome multifunctional peripherals that ease the workflow and satisfy any application or office environment.

In addition to the copy, fax, scanning and printing functions essential to any business, this machine provides network and box functions to support efficient document management.

Reference

• If a hard disk is not installed, some functions will not be available or will be limited. For details, refer to the relevant user's guide.



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Copy operations

High-quality copies can be printed at a high speed. The many Application functions greatly assist in reducing office costs and increasing efficiency.

Print operations

When printing from the computer, various settings can be specified, for example, the paper size, image quality and layout. Using a secure printing function, printing of important documents can be protected with a password. The printer driver can easily be installed from the enclosed CD-ROM.

Box operations

Documents scanned with this machine, received fax documents or data from the computer can be stored. This stored data can retrieved when needed or it can be transmitted or printed. Personal user boxes can be set up to be used by specific individuals, and the public user box is available for any number of users.

Fax operations

Originals scanned by this machine can be sent to the destination. It can also be sent as an e-mail attachment.

Not only documents scanned with this machine, but also documents saved in user boxes and computer data can be faxed. A single fax can be sent to multiple destinations at one time, and a received fax can be forwarded.

In order to use the fax functions, an optional fax kit FK-508 must be installed.

Network operations

Printing via a network connection is possible. Data scanned with this machine and data in user boxes can easily be transmitted through the network. By using the control panel to specify a destination, the data can be transmitted to an FTP server or other network computer, it can be sent as an e-mail attachment, or a fax can be sent using the Internet.

Scan operations

Paper documents can quickly be converted to color digital data. This converted data can conveniently be transmitted through the network. In addition, this machine can be used as a scanner with a variety of TWAIN-compatible applications.

Advanced functions

This machine provides advanced functions that enable the user to access contents on the Internet through the control panel (Web browser), use the intuitive and easy-to-understand user interface (Image Panel), or to create a text searchable PDF file (searchable PDF).

To use these functions, an optional upgrade kit UK-203 and one of either i-Option LK-101 v2, LK-102, LK-103 v2, or LK-105 are required.

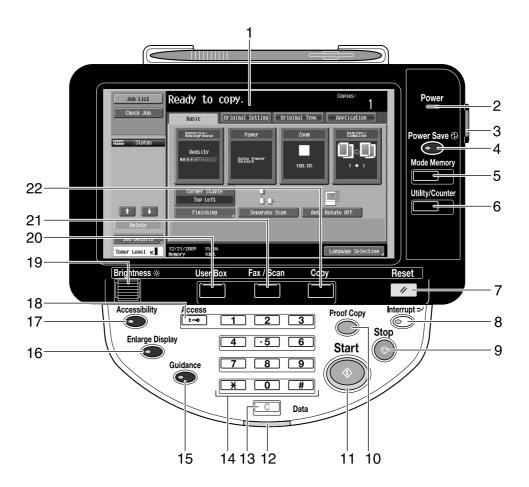
Linking to applications enables you to use My Panel or My Address. If necessary, you can customize the control panel or address book for each user. Using this function, each user can use the control panel or address book customized in the same way in any MFP, which is linked to applications.

To use these functions, an optional upgrade kit UK-203 and applications are required.

1.14 Control panel

The control panel consists of the touch panel, which can be used to specify settings for the various functions, and various keys, such as the [Start] key and the [Stop] key. The operations that can be performed with these keys are described below.

In this manual, [] indicates keys on the control panel and buttons in the touch panel.



No.	Part Name	Description
1	Touch panel	Displays various screens and messages. Specify the various settings by directly touching the panel.
2	Power indicator	Lights up in blue when the machine is turned on with the main power switch.
3	Sub power switch	Press to turn on/off machine operations. When turned off, the machine enters a state where it conserves energy.
4	[Power Save] key	Press to enter Power Save mode. While the machine is in Power Save mode, the indicator on the [Power Save] key lights up in green and the touch panel goes off. To cancel Power Save mode, press the [Power Save] key again.
5	[Memory Mode] key	Press to register (store) the desired copy/fax/scan settings as a program or to recall a registered program.
6	[Utility/Counter] key	Press to display the Utility/Counter screen.
7	[Reset] key	Press to clear all settings (except programmed settings) entered in the control panel and touch panel.
8	[Interrupt] key	Press to enter Interrupt mode. While the machine is in Interrupt mode, the indicator on the key lights up in green and the message "Now in Interrupt mode." appears on the touch panel. To cancel Interrupt mode, press the [Interrupt] key again.
9	[Stop] key	Pressing this key while copying, scanning or printing temporarily stops the operation.

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1.14

No.	Part Name	Description
10	[Proof Copy] key	Press this key to print a single proof copy to be checked before printing a large number of copies. You can also display a finishing image using the current settings in the touch panel. This function is available only when a hard disk is installed.
11	[Start] key	Press to start the copy, scan or fax operation.
12	Data indicator	Flashes in blue while a print job is being received. Lights up in blue when a print job is queued to be printed or while it is being printed. Lights up in blue when there is saved fax data or unprinted fax data.
13	[C] (clear) key	Press to clear a value (such as the number of copies, a zoom ratio, or a size) entered using the keypad.
14	Keypad	Use to type in the number of copies, zoom ratio, fax number and various other settings.
15	[Guidance] key	Press to display the Guidance screen, which can be used to display descriptions of the various functions and details of operations on the screen.
16	[Enlarge Display] key	Press to enter Enlarge Display mode. If authentication is performed with PageScope Authentication Manager, it does not enter Enlarge Display mode.
17	[Accessibility] key	Press to display the screen for specifying settings for user accessibility functions.
18	[Access] key	If user authentication or account track settings have been applied, press the [Access] key after entering the user name and password (for user authentication) or the account name and password (for account track) in order to use this machine.
19	[Brightness] dial	Use to adjust the brightness of the touch panel.
20	[User Box] key	Press to enter User Box mode. While the machine is in User Box mode, the indicator on the [User Box] key lights up in green.
21	[Fax/Scan] key	Press to enter Fax/Scan mode. While the machine is in Fax/Scan mode, the indicator on the [Fax/Scan] key lights up in green.
22	[Copy] key	Press to enter Copy mode. (As a default, the machine is in Copy mode.) While the machine is in Copy mode, the indicator on the key lights up in green.

Reference
For details, refer to chapter 4 of the [User's Guide Copy Operations].

1.15 Guidance function

This machine has a guidance function that, utilizing an animation, displays the functional description on the screen or enables you to check an operating procedure.

Guidance screen

You can display the functional description and operating procedure in the touch panel. If necessary, you can check something you do not understand on the screen while performing a procedure.

Display the Guidance screen.







→ If the [Guidance] key is pressed, the guidance appears based on the displayed screen.

The Help Menu screen consists of the following menus. From the menu screen, you can find the target screen based on the purpose or functional level. You can also check the level of the screen displayed on the left panel of the Help Menu screen.

Item	Description
[Function]	Pressing [Function] displays the Guidance menu classified according to the function names that are to appear on the screen. It is useful for checking function overview.

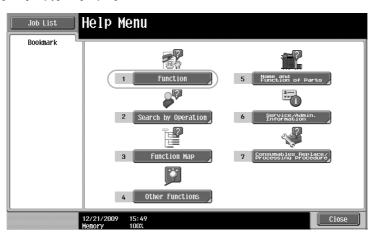
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1.15

Item	Description	
[Search by Operation]	Pressing [Search by Operation] displays examples of operations available on this machine and their descriptions, classified by function. In addition, Pressing [Go to function] displays the setting screen for the currently displayed function.	
[Function Map]	Pressing [Function Map] displays the list of functions and setting items in a hierarchical structure. This is useful for viewing the description of the function or setting item you wish to check.	
[Other Functions]	Pressing [Other Functions] displays the Guidance menu for available functions and settings that allow this machine to be used more conveniently. In addition, Pressing [Go to function] displays the setting screen for the currently displayed function.	
[Name and Function of Parts]	Pressing [Name and Function of Parts] displays the hardware keys (operation buttons) and optional keys installed to check the role of each key.	
[Service/Admin. Information]	Pressing [Service/Admin. Information] displays the administrator's name, extension number and E-mail address.	
[Consumables Replace/ Processing Procedure]	Pressing [Consumables Replace/Processing Procedure] utilizes an animation to display the procedure for adding staples or to empty the punch scrap box with an animation. If [Start Guidance] is pressed, the animation guidance will start. This function is available only when a hard disk is installed.	

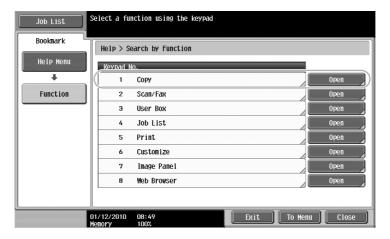
On the Guidance screen, press the button or button number displayed on the screen using the keypad, and select the desired item.

Example: [Function] → [Copy] → [Paper]

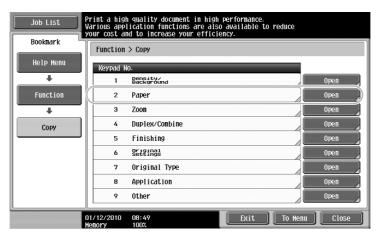




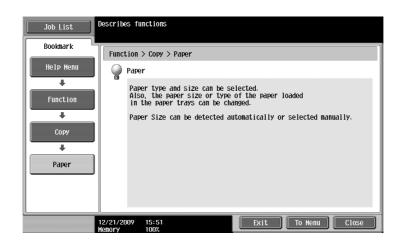
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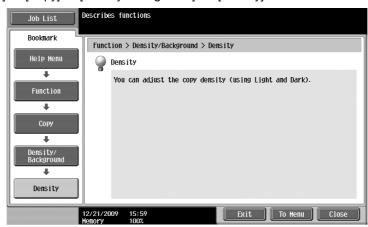


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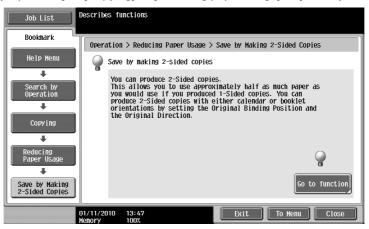
1.15

Example of the Guidance screen

Example: [Function] → [Copy] → [Density/Background] → [Density]



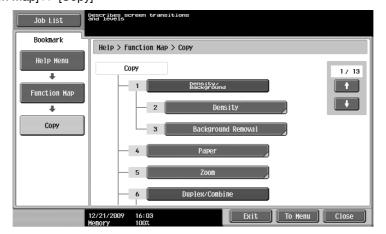
Example: [Search by Operation] → [Copying] → [Reducing paper usage] → [Save by making 2-sided copies]



Reference

- If you are viewing the Guidance screen of a different function from the one that is currently selected, [Go to function] cannot be selected.
 - For example, if you are in the Fax/Scan mode, [Go to function] on the Guidance screen for the Copy mode, which is a different function from the Fax/Scan mode, cannot be selected.
- If [Search by Operation] ►► [Copying] ►► [Copying Special Documents] is selected, instructions and animation are displayed to enable the user to view the procedure for placing an original. However, [Start Guidance] is not displayed in the animation for placing an original.

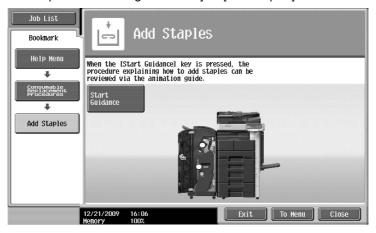
Example: [Function Map] ►► [Copy]



Reference

• In the Function Map screen, available functions and setting items are displayed in a hierarchical structure. Select a desired item to view in the Guidance screen.

Example: [Consumables Replace/Processing Procedure] → [Add Staples]



Reference

- For details on the animation guidance, refer to page 1-40 of this manual.
- For details on how to replace consumables or operating procedures, refer to page 1-63 in this manual.
- This function is available only when a hard disk is installed.
- Press [Close] on the Guidance screen to move up one level in the menu structure. Press [Exit] to exit the guidance mode and return to the screen that was displayed before the [Guidance] key was pressed. Press [To Menu] to display the Help Menu screen.

Reference

For details on the Guidance screen, refer to chapter 4 of the [User's Guide Copy Operations].

Animation Guidance

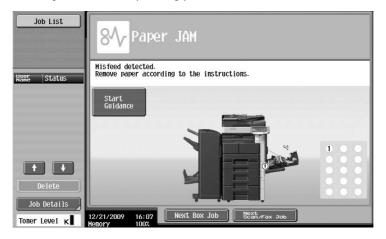
Animation Guidance is a function that allows you to utilize an animation to check the procedure to clear a paper jam or staple jam or to add staples. You can clear a jam or replace consumables while checking the procedure in the touch panel.

Reference

• This function is available only when a hard disk is installed.

Example of paper jam or staple jam processing (Paper jam in tray 1)

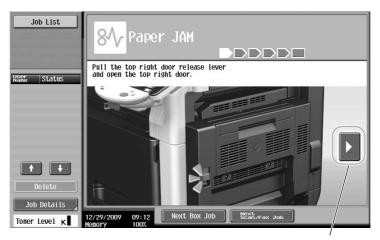
Press [Start Guidance] to check the operating procedure.





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1.15



Brings you to the following step.





Brings you back to the previous step.





You can check the procedure again.



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When a paper jam is correctly cleared, the warning release screen appears.

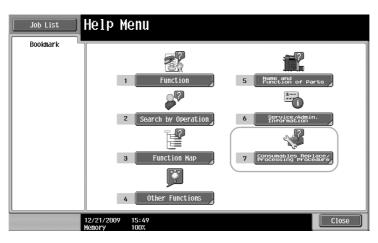
Reference

For details on how to clear paper jams or staple jams, refer to page 1-52 of this manual. Example of consumable replacement (Adding staples)

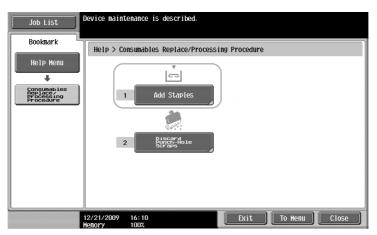
→ Press [Start Guidance] to check the replacement procedure.

Press the [Guidance] key to display the Help Menu screen.











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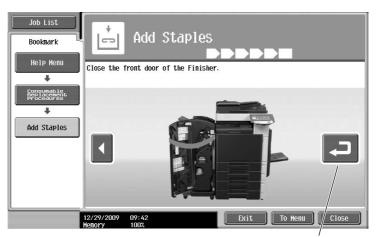
Brings you to the following step.





Brings you back to the previous step.





You can check the procedure again.

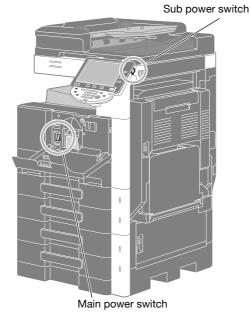
Reference

- If [Search by Operation] ► [Replace consumables.] is selected on the Help Menu screen, you can also check the procedure to clear a paper jam or staple jam, or replace consumables.
- For details on how to replace consumables, refer to page 1-63 of this manual.
- For details on the Guidance screen, refer to page 1-36 of this manual.

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1.16 Turning the machine on/off

This machine has two power controls: the main power switch and the sub power switch.



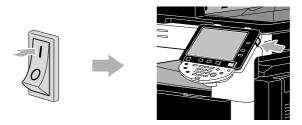
Main power switch

This switch turns on/off all functions of the machine. Normally, the main power switch is turned on.

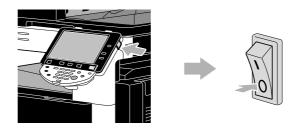
Sub power switch

Press to turn on/off machine operations. When turned off, the machine enters a state where it conserves energy.

Turning on the machine



Turning off the machine



NOTICE

When turning the machine off, then on again, wait at least 10 seconds to turn the machine on after turning it off. The machine may not operate correctly if it is turned on a short time after being turned off.

Do not turn off the machine while it is printing, otherwise a paper jam may occur.

Do not turn off the machine while it is operating, otherwise data being scanned or transmitted or queued jobs may be deleted.



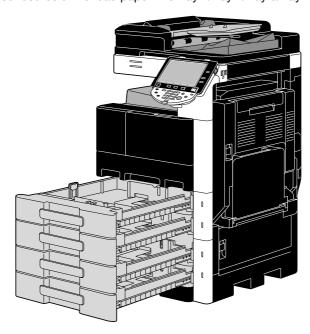
For details, refer to chapter 3 of the [User's Guide Copy Operations].

1.17 Loading paper

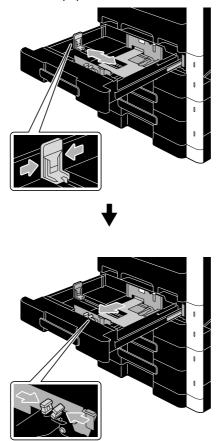
Follow the procedure described below to load paper into the various paper trays.

Loading paper into tray 1/tray 2/tray 3/tray 4

Follow the procedure described below to load paper into tray 1/tray 2/tray 3/tray 4.



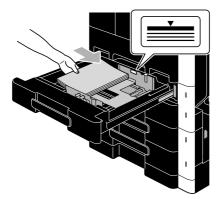
Slide the lateral guides to fit the size of paper to be loaded.



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Introduction

2 Load the paper into the tray.



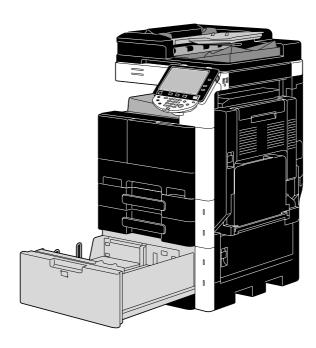
- → Load paper so that the surface to be printed on faces upward.
- → Do not load so many pages that the top of the stack is higher than the ▼ mark.
- → Up to 500 sheets of plain paper can be loaded. For details on the number of sheets of thick paper that can be loaded, refer to chapter 12 of the [User's Guide Copy Operations].

Reference

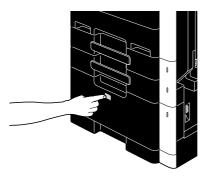
For details, refer to chapter 8 of the [User's Guide Copy Operations].

Loading paper into the LCT

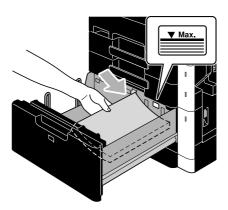
Follow the procedure described below to load paper into the LCT.



Load the paper into the tray.







- → Press tray release button to pull out the LCT.
- → Load the paper so that the surface to be printed on faces upward.
- → Do not load so many pages that the top of the stack is higher than the ▼ mark.

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Introduction

→ Up to 2,500 sheets of plain paper can be loaded. For details on the number of sheets of thick paper that can be loaded, refer to chapter 12, of the [User's Guide Copy Operations].

Reference

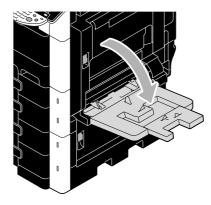
For details, refer to chapter 8 of the [User's Guide Copy Operations].

Loading paper into the bypass tray

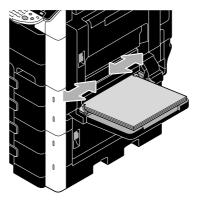
Paper can be fed manually through the bypass tray when you wish to print onto paper of a size that is not loaded into a paper tray, or when you wish to print onto envelopes, OHP transparencies or other special paper.

Follow the procedure described below to load paper into the bypass tray.

Open the bypass tray.



- → When loading large-sized paper, pull out the tray extension.
- 2 Load the paper into the tray.



- → Load paper so that the side to be printed on faces downward.
- → Do not load so many pages that the top of the stack is higher than the ▼ mark.
- → Up to 150 sheets plain paper can be loaded.
- → Slide the lateral guides to fit the size of paper to be loaded.

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From the touch panel, select the paper type.



- → Press [↑] and [↓] until the desired paper type appears.
- → If label sheets are loaded, select [Thick 1].
- → If non-standard-size paper is loaded, specify the Paper Size setting.
- → For details on specifying the paper size and paper type settings, refer to chapter 5 of the [User's Guide Copy Operations].
- → Printing on OHP transparencies is possible only in black.

Reference

Paper of the following types and amounts can be loaded into the bypass tray.
 Plain paper (15-15/16 lb to 23-15/16 lb (60 g/m² to 90 g/m²)): Up to 150 sheets
 Thick paper 1 (24-3/16 lb to 39-7/8 lb (91 g/m² to 150 g/m²)): Up to 20 sheets
 Thick paper 2 (40-3/16 lb to 55-7/8 lb (151 g/m² to 210 g/m²)): Up to 20 sheets
 OHP transparencies: Up to 20 sheets

Envelopes: Up to 10

Label sheets: Up to 20 sheets

You can load user paper with the settings of this machine. For details, contact your service representative.

• Paper of the following sizes can be specified for the bypass tray.

Standard-sized paper: 12-1/4 × 18 □, 12 × 18 □ to 5-1/2 × 8-1/2 □/□, A3 □ to B6 □, A6 □, 8 × 13 □*, 16K □/□, 8K □

Non-standard-sized paper: Width: 3-9/16 inches to 11-11/16 inches (90 mm to 297.0 mm); Length: 5-1/2 inches to 17 inches (139.7 mm to 431.7 mm)

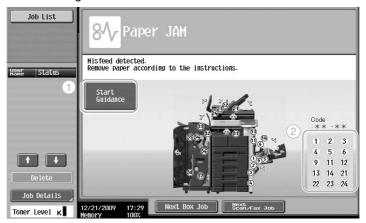
* There are six Foolscap sizes: $8-1/2 \times 13-1/2 = 3-1/2 \times 13 = 3-1/4 \times 13 = 3-1/8 \times 13-1/4 = 3-1/4 \times 13-1/4$

Reference

For details, refer to chapter 8 of the [User's Guide Copy Operations].

Clearing paper jams and staple jams 1.18

If a paper jam or staple jam occurs, a screen like the one shown below appears with the location of the jam indicated. To clear the jam, check the location indicated in the screen, and then perform the necessary operation in accordance with the guidance.



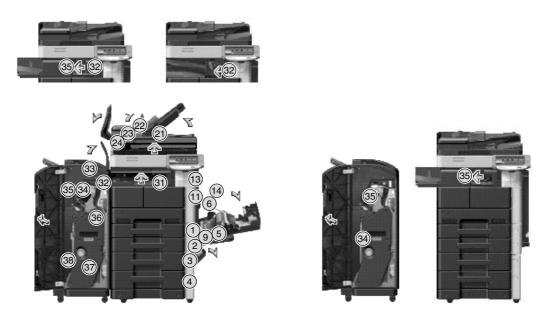
A flashing "round number" indicates the location of the paper jam/staple jam.

Press [Start Guidance] to remove paper in accordance with the guidance.

If you failed to clear paper jams, message "Paper remaining in device. Remove paper according to instructions." appears. Retry to remove paper in accordance with the guidance.

No.	Item	Description
1	[Start Guidance]	Pressing this button will utilize an animation to start displaying the procedure to clear a paper jam or staple jam. This item is displayed only when a hard disk is installed.
2	Paper jam or staple jam location numbers	This displays a list of paper jam or staple jam location numbers.

Paper jam/staple jam locations



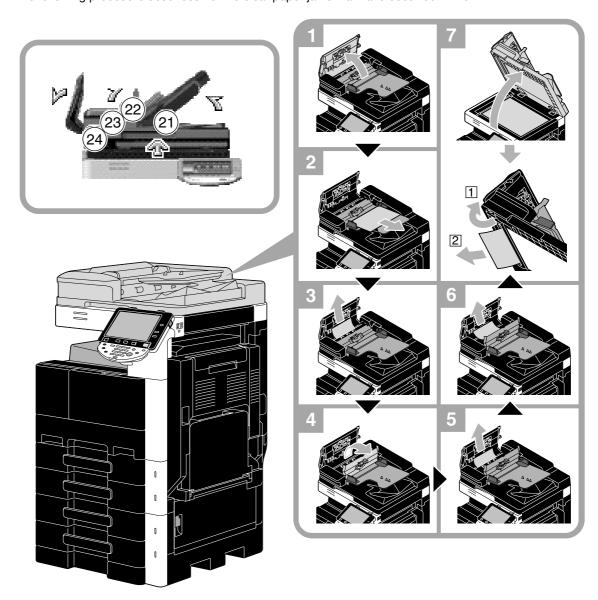
Reference

- For details on how to clear paper jams in the main unit, refer to page 1-53 to page 1-55 of this manual.
- For details on how to clear paper jams in the finisher FS-527, refer to page 1-56 of this manual.
- For details on how to clear paper jams in the finisher FS-529, refer to page 1-58 of this manual.
- For details on how to clear paper jams in the job separator JS-505, refer to page 1-59 of this manual.
- For details on how to clear a staple jam in the finisher FS-527, refer to page 1-60 of this manual.
- For details on how to clear a staple jam in the saddle stitcher SD-509, refer to page 1-61 of this manual.

1-52 bizhub 423/363/283/223 • For details on how to clear a staple jam in the finisher FS-529, refer to page 1-62 of this manual.

Clearing paper jams (ADF)

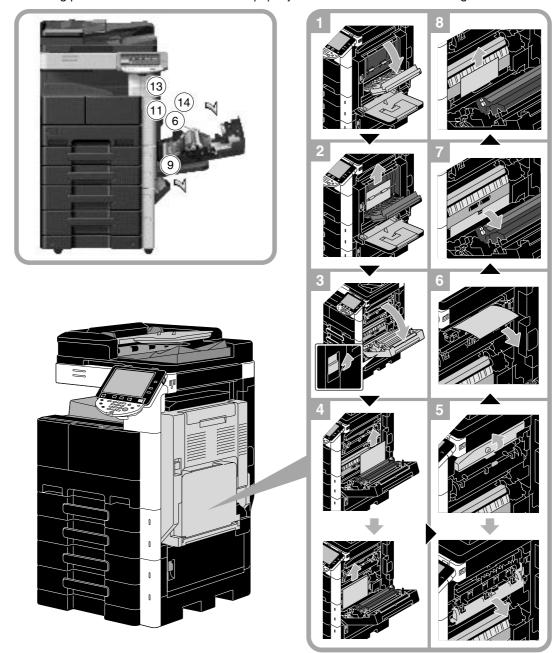
The following procedure describes how to clear paper jams that have occurred in the ADF.



NOTICEDo not lift the original tray with the original output tray.

Clearing paper jams (right-side door)

The following procedure describes how to clear paper jams that have occurred in the right-side door.



⚠ CAUTION

The area around the fusing unit is extremely hot.

• Touching anything other than the indicated levers and dials may result in burns. If you get burnt, immediately cool the skin under cold water, and then seek professional medical attention.

⚠ CAUTION

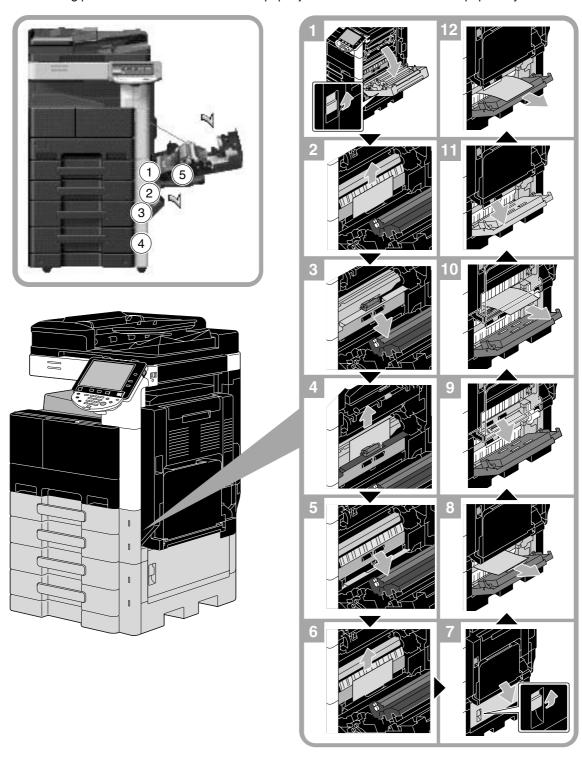
Precautions for toner spills.

- Be careful not to spill toner inside the machine or get toner on your clothes or hands.
- If your hands become soiled with toner, immediately wash them with soap and water.
- If toner gets in your eyes, immediately flush them with water, and then seek professional medical attention.

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Clearing paper jams (paper tray)

The following procedure describes how to clear paper jams that have occurred in the paper tray.



NOTICE

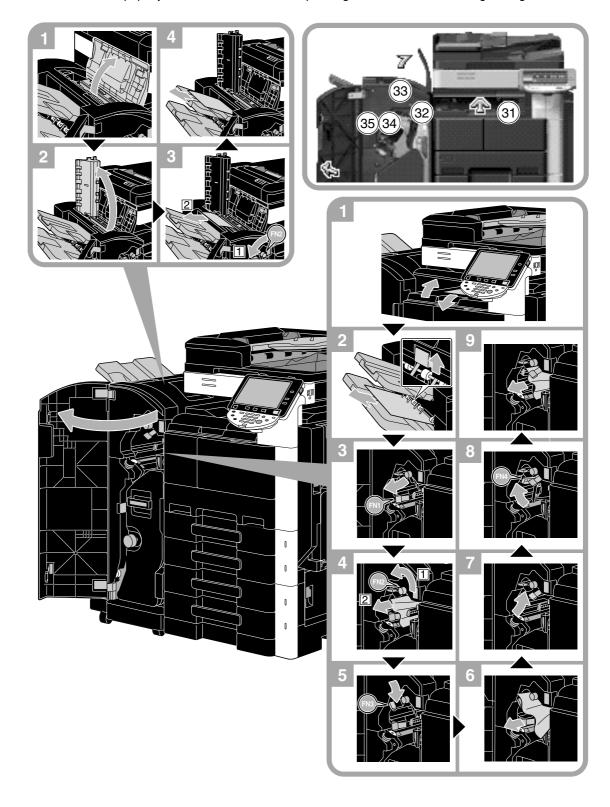
To close the upper right-side door, press the center of the upper right-side door to securely close the door. Be careful not to touch the surface of the film or paper take-up roller with your hand.

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Clearing paper jams (Finisher FS-527)

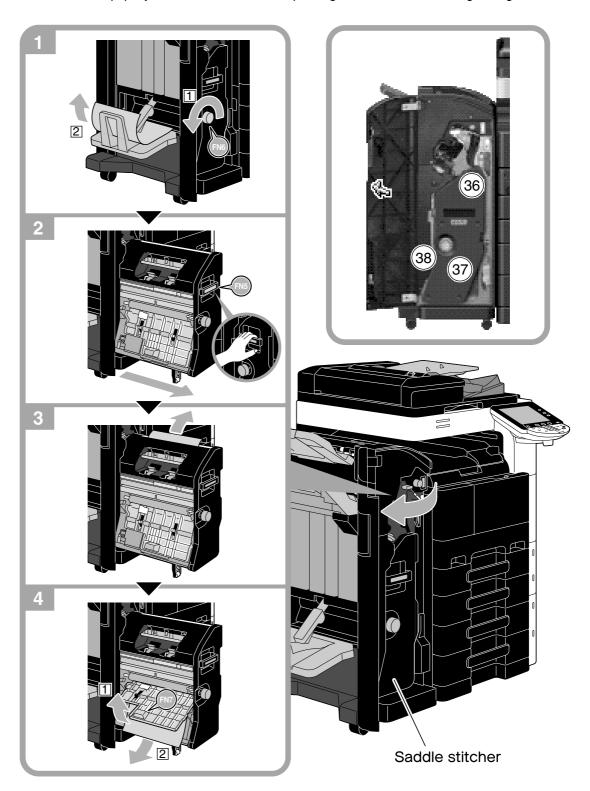
The following procedure describes how to clear paper jams that have occurred in finisher FS-527.

The location of the paper jam in the finisher differs depending on the selected Finishing settings.



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The location of the paper jam in the finisher differs depending on the selected Finishing settings.



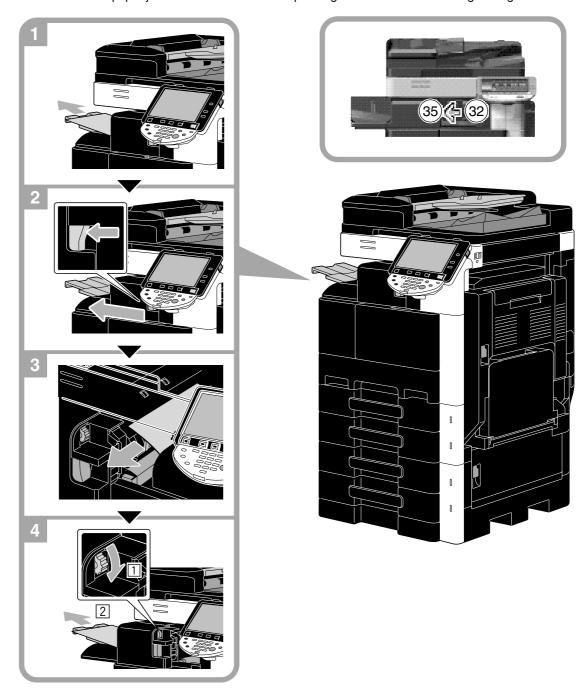
NOTICE

When moving the saddle stitcher, do not grab any part other than the handle, otherwise your hand or fingers may be pinched.

Clearing paper jams (Finisher FS-529)

The following procedure describes how to clear paper jams that have occurred in finisher FS-529.

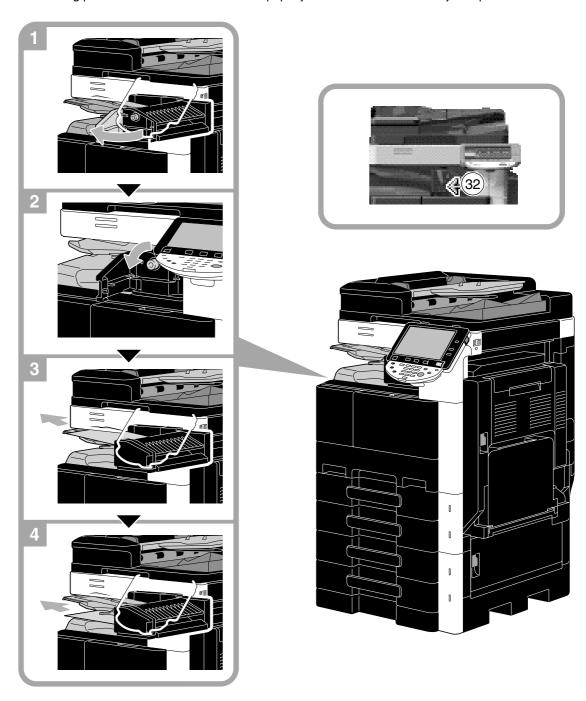
The location of the paper jam in the finisher differs depending on the selected Finishing settings.



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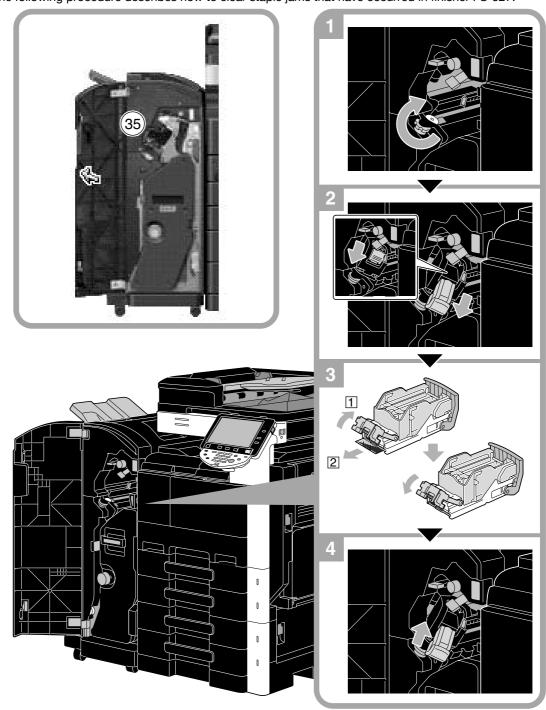
Clearing paper jams (Job Separator JS-505)

The following procedure describes how to clear paper jams that have occurred in job separator JS-505.



Clearing staple jams (Finisher FS-527)

The following procedure describes how to clear staple jams that have occurred in finisher FS-527.



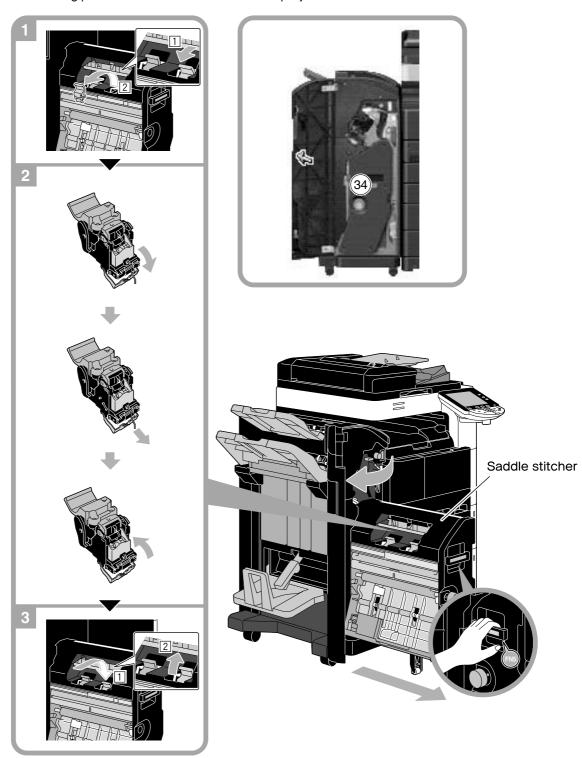
NOTICE

Be careful when clearing jammed staples, otherwise you may be injured.

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Clearing staple jams (Saddle Stitcher SD-509)

The following procedure describes how to clear staple jams that have occurred in saddle stitcher SD-509.

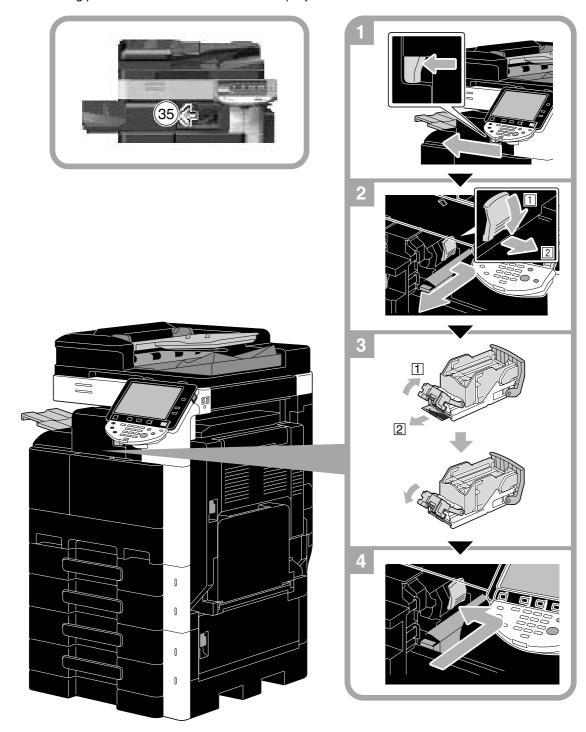


NOTICE

When moving the saddle stitcher, do not grab any part other than the handle, otherwise your hand or fingers may be pinched.

Clearing staple jams (Finisher FS-529)

The following procedure describes how to clear staple jams that have occurred in finisher FS-529.



NOTICE

Be careful when clearing jammed staples, otherwise you may be injured.

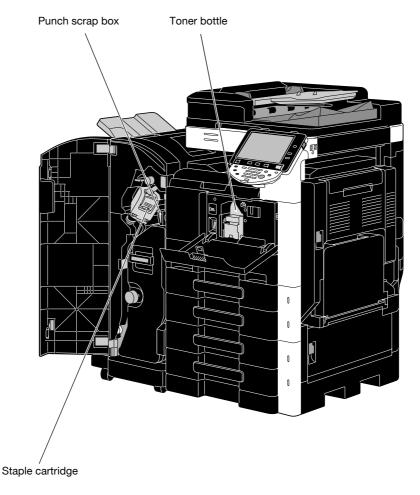
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Chapter

1.19 Replacing consumables

When it becomes necessary for consumables to be replaced or replenished, for example, the toner bottle is empty or finisher staples have run out, a message prompting the user to replace or replenish consumables is displayed on the touch panel.

If such a message appears, follow the appropriate procedure to replace consumables, or take the required action.



When the toner is about to run out, the following message appears (If it is replaceable by the user.).





For details on the replacement procedure, refer to page 1-65 of this manual.

Introduction

When there are no more staples in the finisher, the following message appears.



Reference

For details on the replacement procedure for finisher FS-527, refer to page 1-66 of this manual. For details on the replacement procedure for saddle stitcher SD-509, refer to page 1-67 of this manual. For details on the replacement procedure for finisher FS-529, refer to page 1-68 of this manual. When the punch scrap box is full, the following message appears (If it can be emptied by the user).



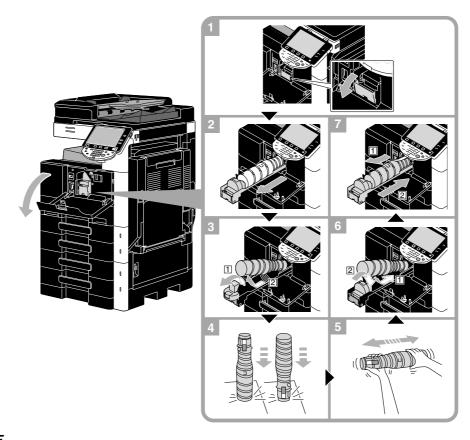
Reference

For details on the emptying procedure, refer to page 1-69 of this manual.

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Replacing the toner bottle

The following procedure describes how to replace a toner bottle.



NOTICE

Before installing the new toner bottle, shake it up and down five to ten times.

Keep used toner bottles in their plastic bags inside their boxes to be collected by your service representative.

⚠ CAUTION

Handling toner and toner bottles

- Do not burn toner or the toner bottle.
- Toner expelled from the fire may cause burns.

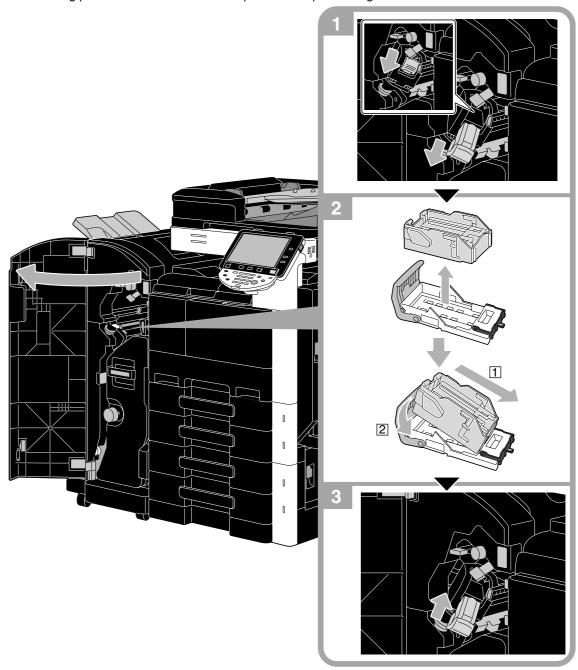
⚠ CAUTION

Precautions for toner spills

- Be careful not to spill toner inside the machine or get toner on your clothes or hands.
- If your hands become soiled with toner, immediately wash them with soap and water.
- If toner gets in your eyes, immediately flush them with water, and then seek professional medical attention.

Replacing the staple cartridge (Finisher FS-527)

The following procedure describes how to replace the staple cartridge for finisher FS-527.



NOTICE

When replacing the staple cartridge, be sure to check that the message is displayed. If the staple cartridge is removed before the message is displayed, it will result in a failure.

Do not remove the remaining staples, otherwise the machine will not be able to staple after the cartridge is replaced.

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Replacing the staple cartridge (Saddle stitcher SD-509)

The following procedure describes how to replace the staple cartridge for saddle stitcher SD-509.



NOTICE

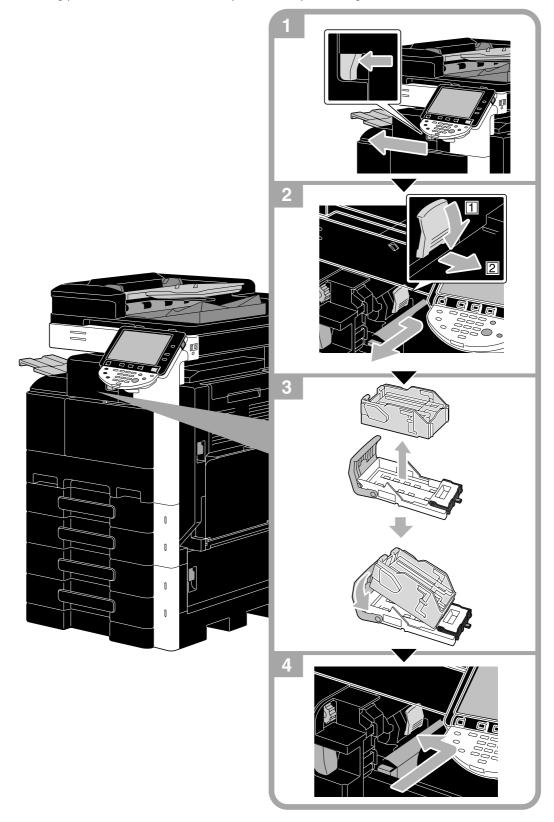
When moving the saddle stitcher, do not grab any part other than the handle, otherwise your hand or fingers may be pinched.

When replacing the staple cartridge, be sure to check that the message is displayed. If the staple cartridge is removed before the message is displayed, it will result in a failure.

Do not remove the remaining staples, otherwise the machine will not be able to staple after the cartridge is replaced.

Replacing the staple cartridge (Finisher FS-529)

The following procedure describes how to replace the staple cartridge for finisher FS-529.



NOTICE

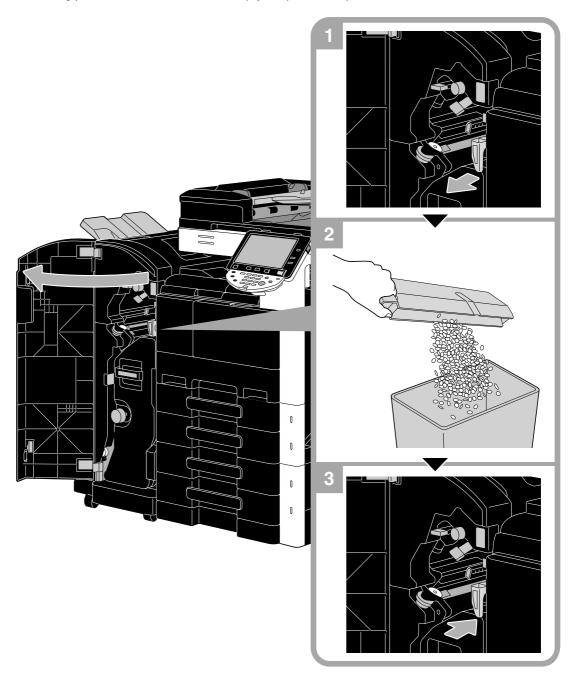
When replacing the staple cartridge, be sure to check that the message is displayed. If the staple cartridge is removed before the message is displayed, it will result in a failure.

Do not remove the remaining staples, otherwise the machine will not be able to staple after the cartridge is replaced.

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Emptying the punch scrap box

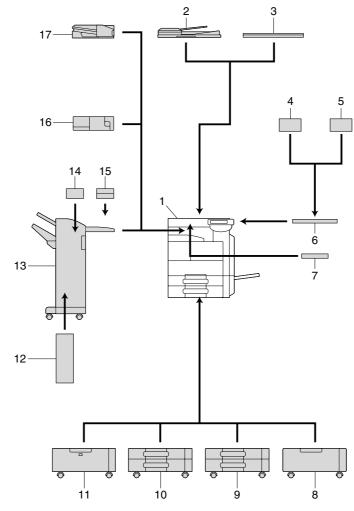
The following procedure describes how to empty the punch scrap box for the finisher FS-527.



1.20 Options

This section describes the configuration of the options installed on this machine.

By adding options, various office needs can be satisfied.



No.	Name	Description
1	Main unit	The original is scanned by the scanner section, and the scanned image is printed by the printer section.
2	Reverse automatic document feeder DF-621	This is an option for bizhub 283/223. Automatically feeds and scans an original page by page. This unit automatically reverses and scans a 2-sided original.
3	Original cover OC-509	Fixes the loaded original.
4	Authentication unit (biometric type) AU-102	Performs user authentication by scanning vein patterns in the finger. Working table is required to install the authentication unit.
5	Authentication unit (IC card type) AU-201	Performs user authentication by scanning information recorded on the IC card. Working table is required to install the authentication unit.
6	Working table WT-506	Provides an area to temporarily place an original or other materials. This is also used when the authentication unit is installed.
7	Keyboard holder KH-101	Install this kit to use a compact keyboard. For details on compact keyboards, contact your service representative.

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No.	Name	Description
8	Desk DK-508	Allows you to install this machine on the floor. This option may not be available depending on the sales area.
9	Paper cabinet PC-109	Allows you to load up to 500 sheets in the upper tray and use the lower tray as a storage box.
10	Paper cabinet PC-208	Allows you to load up to 500 sheets respectively in the upper and lower trays.
11	Paper cabinet PC-409	Allows you to load up to 2500 sheets.
12	Saddle stitcher SD-509	Installed onto the finisher FS-527 to allow Fold/Bind.
13	Finisher FS-527	Sorts, groups and staples printed paper before feeding out. To install the finisher FS-527, install the desk or paper
		cabinet in this machine.
14	Punch kit PK-517	Installed onto the finisher FS-527 to punch holes.
15	Job separator JS-603	Installed in the finisher FS-527. Used to output printed sheets of paper.
16	Finisher FS-529	Allows you to feed the printed sheets while sorting, grouping, or stapling them if this unit is installed in the output tray of the main unit.
17	Job separator JS-505	Allows you to sort the printed sheets if this unit is installed in the output tray of the main unit.
No illu	istration is provided as the options are buil	t into the main body.
18	Fax kit FK-508	Allows this machine to function as a fax machine. Alternatively, it allows more telephone lines to be connected.
19	Mount kit MK-726	Required when installing the Fax Kit FK-508.
20	Stamp unit SP-501	Applies a stamp to originals that have been scanned.
21	Spare TX Maker stamp 2	A replacement stamp for the stamp unit.
22	Local interface kit EK-604	Install this kit to use a compact keyboard. For details on compact keyboards, contact your service representative.
23	Local interface kit EK-605	Install this kit when using the connection function with a compact keyboard or Bluetooth-compatible cellular phone or PDA. A receiving device for Bluetooth communication is built in to this kit.
24	Security kit SC-507	Allows you to use the copy guard or password copy function. This kit is used to prevent unauthorized copying.
25	Hard disk kit HD-516	A hard disk is installed as a standard feature in bizhub 423. A hard disk is installed as a standard feature or offered as an option for bizhub 363 depending on the area they are sold in. A hard disk can be installed as an option in bizhub 283/223. Some functions or options are available only when a hard disk is installed.
26	i-Option LK-101 v2	Enables a Web browser and the Image Panel function to be used on the control panel.
27	i-Option LK-102	Enables PDF document encryption with a digital ID, attaching of a digital signature, and property settings when distributing a PDF document using the scan or User Box function.
28	i-Option LK-103 v2	Provides both i-Option LK-101 v2 and LK-102 functions. This option may not be available depending on the sales area.
29	i-Option LK-105	Provides the searchable PDF function.

No.	Name	Description
30	Upgrade kit UK-203	Required when using Web browser, image panel, PDF processing, searchable PDF, My panel, or My address function. If necessary, you can increase the number of languages, which can be displayed in the control panel of this machine, up to nine.

Reference

For details, refer to chapter 2 of the [User's Guide Copy Operations].

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Basic operations

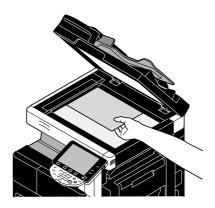
2 Basic operations

2.1 Basic copy operation

This section contains information on the general operation for copying.

1 Position the document to be copied.





→ If a screen for entering the user name/account name and password appears, type in the necessary information, and then press [Login] or press the [Access] key. For details, refer to chapter 10 or chapter 11 of the [User's Guide Copy Operations].





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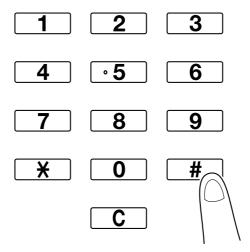
2.1

Basic operations

2 Select the Basic screen settings.



- → Density/Background: Specify the density and background when making copies.
- → Paper: Select the paper tray that is to be used. As a factory default, "Auto" is selected.
- → Zoom: For enlarged/reduced copying, change the zoom ratio. As a factory default, "100%" (Full Size) is selected.
- → Duplex/Combine: Change the setting when copying double-sided documents or making double-sided copies of single-sided documents. In addition, multiple document pages can be combined into a single printed page. As a factory default, "1-sided>1-sided" is selected.
- → Finishing Program: Displays the finishing program button that is assigned to the frequently used finishing function. You can configure the registered finishing functions at one time. The factory default setting is Sort/(Offset) No/Corner Staple: Top Left.
- → Finishing: The printed pages can be sorted by pages or by copies. In addition, the pages can be stapled or holes can be punched in them.
- → Separate Scan: Select this setting to scan a document in different batches. A document scanned in different batches can be treated as a single copy job.
- → Auto Rotate OFF: Select this setting to print copies with the image not rotated to fit the orientation of the loaded paper.
- → Language Selection: Display the Language Selection screen to specify the language to be displayed in the touch panel.
- → For details, refer to chapter 5 of the [User's Guide Copy Operations].
- 3 Type in the desired number of copies.



→ To change the number of copies, press the [C] (clear) key, and then type in the desired number.

→ To use the various copy functions, press [Application], and then specify the desired settings. For details, refer to chapter 5 of the [User's Guide Copy Operations].



4 Press the [Start] key.



- → To scan multiple originals using the original glass, select [Separate Scan]. After scanning 1st page of the original, load the 2nd page and press [Start] key again. Repeat this process until all the pages have been scanned.
 - After the last page has been scanned, press [Finish], and then press the [Start] key.
- → To stop scanning or printing, press the [Stop] key.
- → To interrupt the copy job, press the [Interrupt] key.
- → To scan the next document while printing (reserve a copy job), position the next document, and then press the [Start] key.
- → For details, refer to chapter 4 of [User's Guide Copy Operations].

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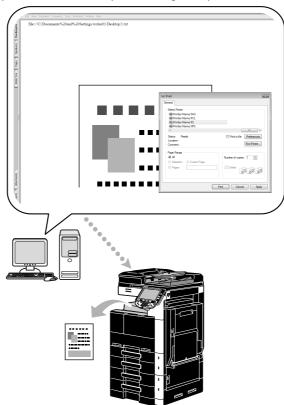
Basic operations

2.2 Basic print operation

This section contains information on the general operation for printing.

Sending print data

Send print data from an application on the computer through the printer driver to this machine.



The following printer drivers can be used with this machine.

Windows:

PCL driver

PostScript driver

XPS driver

Macintosh:

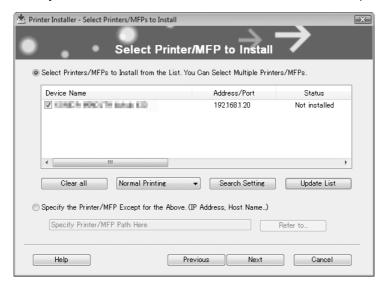
OS X PostScript PPD driver

OS 9 PostScript PPD driver

Before printing

In order to print, a printer driver must first be installed on the computer to be used.

The printer driver can easily be installed with the installer on the enclosed CD-ROM. (for Windows)

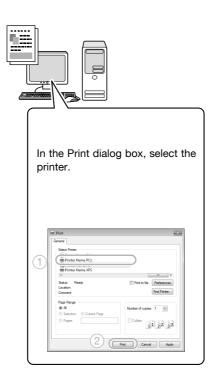


Reference

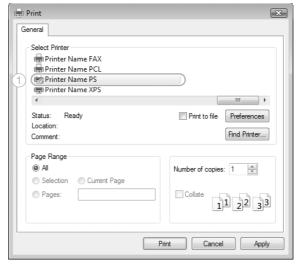
In order to print, the network settings must first be specified. Network settings should be specified by the administrator. Network settings can also be specified by using PageScope Web Connection. For details, refer to chapter 5, "Printing", of the [User's Guide Network Administrator].

Printing

Create a document in the application, and then select the print command.



2-6 bizhub 423/363/283/223 → If necessary, display the printer driver settings dialog box, and then specify the printing settings, such as stapling.

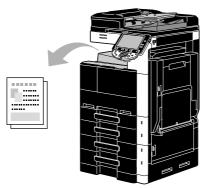




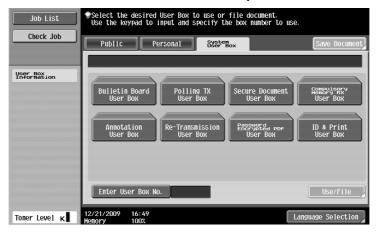


Basic operations

2 The specified pages and number of copies are printed.



- → If "Secure Print", "Save in User Box" or "Proof Print" was selected from the "Output Method" downdown list in the printer driver, the document is saved in a user box or in the memory of this machine. Print the document by using the control panel of the machine.
- → "Secure Print" and "Save in User Box" are available only when a hard disk is installed.





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Basic operations

2.3 Basic fax operation

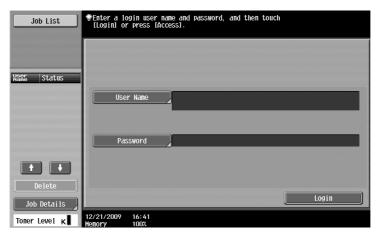
This section contains information on the general operation for faxing.

1 Change the mode.





→ If a screen for entering the user name/account name and password appears, type in the necessary information, and then press [Login] or press the [Access] key. For details, refer to chapter 10 or chapter 11 of the [User's Guide Copy Operations].

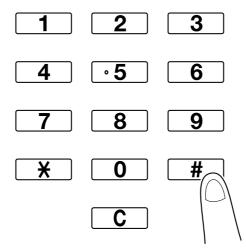




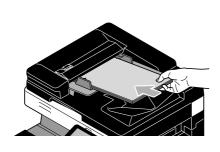
2 Select the destination.

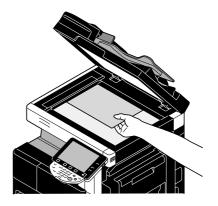


- → If fax numbers are already registered, a registered destination can be selected. For details on registering destinations, refer to page 5-2 of this manual.
- → When directly entering the fax number, use the keypad to type in the number.



- → A document can be sent to multiple destinations at the same time (Broadcast transmission). For details on sending a document to multiple destinations, refer to page 5-9 of this manual.
- → If necessary, press [Scan Settings], [Original Settings] or [Communication Settings], and specify the desired settings. For details, refer to chapter 5 of the [User's Guide Network Scan/Fax/Network Fax Operations].
- 3 Position the document to be faxed.

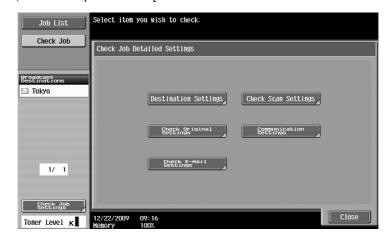




→ To scan a document that cannot be loaded into the ADF (a thick document or a document on thin paper), position it on the original glass.

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- → Insert the original in the ADF with the side to be sent facing up.
- → To check the destinations and the settings specified for the functions, press [Check Job Settings]. For details, refer to chapter 3 of the [User's Guide Network Scan/Fax/Network Fax Operations].



- → Press the [Proof Copy] key before pressing the [Start] key to display the preview image of the currently specified settings on the touch panel.
- 4 Press the [Start] key.



→ To scan multiple originals using the original glass, select [Separate Scan]. After scanning 1st page of the original, load the 2nd page and press [Start] key again. Repeat this process until all the pages have been scanned.

After the last page has been scanned, press [Finish], and then press the [Start] key.

Reference

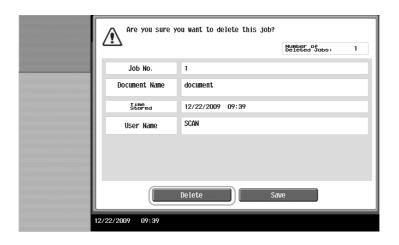
To stop the transmission after the [Start] key was pressed, press [Job List], then [Job Details], and then delete the job to be stopped. For details, refer to chapter 3 of the [User's Guide Network Scan/Fax/Network Fax Operations].











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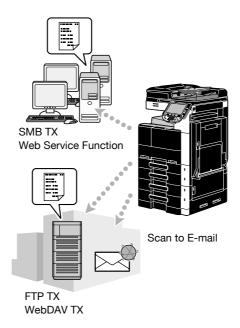
2.4 **Basic scan operation**

This section contains information on the general operation for sending scan data.

Scan data transmissions

A document scanned with this machine can be sent as a color data file. There are following transmission

- Scan to E-mail: The scan data is sent as an attachment to an e-mail message.
- FTP TX: The scan data is sent to an FTP server.
- SMB TX: The scan data is sent to a shared folder on a computer on the network.
- WebDAV TX: The scan data is sent to the WebDAV server.
- Web Service Function: It is possible to issue a scan command from a computer on the network or to perform scanning according to the purpose from the machine and to send the scanned data to the computer. It is available for using Windows Vista Server 2008/7.



Reference

- Data stored in the user box of this machine can also be sent. This function is available only when a hard
- If user authentication is enabled, you can also use the Scan to Home function that sends the scanned data to your computer or use Scan to Me function that sends the scanned data to your E-mail address.

Basic scan operation

1 Change the mode.

Fax / Scan



→ If a screen for entering the user name/account name and password appears, type in the necessary information, and then press [Login] or press the [Access] key. For details, refer to chapter 10 or chapter 11 of the [User's Guide Copy Operations].





2 Select the destination.



→ If destinations are already registered, a registered destination can be selected. For details on registering destinations, refer to page 6-2 of this manual.

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Basic scan operation

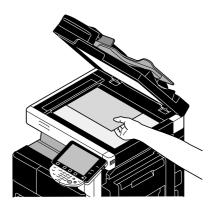
Basic operations

→ To directly type in the destination address, press [Direct Input], select the transmission method, and then type in the destination address.



- A document can be sent to multiple destinations at the same time (Broadcast transmission). For details on sending a document to multiple destinations, refer to page 6-21 of this manual.
- → If necessary, press [Scan Settings], [Original Settings] or [Communication. Settings], and specify the desired settings. For details, refer to chapter 5 of the [User's Guide Network Scan/Fax/Network Fax Operations].
- → Press the [Proof Copy] key before pressing the [Start] key to display the preview image of the currently specified settings on the touch panel.
- 3 Position the document to be scanned.





4 Press the [Start] key.



→ To scan multiple originals using the original glass, select [Separate Scan]. After scanning 1st page of the original, load the 2nd page and press [Start] key again. Repeat this process until all the pages have been scanned.

After the last page has been scanned, press [Finish], and then press the [Start] key.

Reference

The network settings must be specified before scan data can be sent. Network settings should be specified by the administrator. Network settings can also be specified by using PageScope Web Connection. For easier operation, specify in advance any settings other than the network settings according to the desired application.

For details, refer to chapter 4 of the [User's Guide Network Administrator].

2.5 Basic box operation (registering user boxes)

In order to use the User Box mode functions, boxes must first be created. The following procedure describes how to register public, personal and group user boxes.

Reference

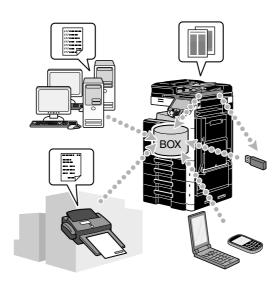
A Public, Personal, and Group User Boxes can be registered only when a hard disk is installed.

Box operations

These functions allow document data to be saved on the hard disk installed in the machine and retrieved when necessary. In addition to data scanned with this machine, data created on the computer and data sent from another multifunctional peripheral can be saved in this user box.

Reference

 User box functions, excluding some user boxes or functions, are available only when a hard disk is installed.



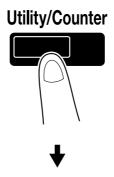
The following user boxes can be registered.

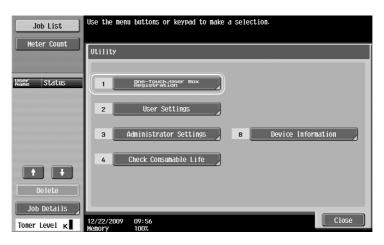
Types of user boxes	Description
Public user boxes	This shared user box can be accessed by anyone. Access can be controlled if a password is specified. This user box can be registered only when a hard disk is installed.
Personal user boxes	This user box for an individual can only be accessed by users that have logged on when user authentication settings have been applied. This user box can be registered only when a hard disk is installed.
Group user boxes	This user box can only be accessed by users who belong to the account (group) and have logged on when account track settings have been applied. This user box can be registered only when a hard disk is installed.
Bulletin board user boxes	This user box can be used to share documents through the fax line, even with recipients not on the network. (The receiving machine must be compatible with F-codes.) In order to use these user box operations, the optional fax kit must be installed. For details, refer to chapter 7 of the [User's Guide Network Scan/Fax/Network Fax Operations].
Relay user boxes	This user box is required for using this machine as a relay station. (The relay transmission function uses F-codes.) In order to use these user box operations, optional fax kit must be installed. For details, refer to chapter 7 of the [User's Guide Network Scan/Fax/Network Fax Operations].
Annotation user boxes	This user box is used when adding an image of the date/time or annotation number to a document data saved in Scan function. This user box is registered in Administrator mode. For details, refer to chapter 8 of the [User's Guide Box Operations]. This user box can be registered only when a hard disk is installed.

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Types of user boxes	Description
Confidential RX user boxes	This user box is used to save and print a document that was sent from the destination machine by confidential transmission. This function can be specified when a Fax Kit is installed while a hard disk is not installed. The Confidential RX user box is not available when a hard disk is installed.

Display the screen for registering user boxes.













2 Press [New].



→ To change the settings for a registered user box, select the user box whose settings are to be changed, and then press [Edit].

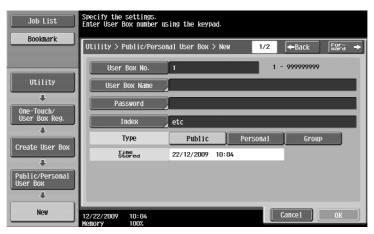


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→ To delete a registered user box, select the user box to be deleted, and then press [Delete].



3 Specify the desired settings.





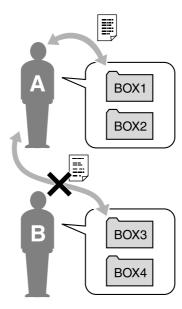
- → User Box No.: Specify the user box number. Press [User Box No.], and then use the keypad to type in the user box number.
- → User Box Name: Specify the user box name. Press [User Box Name], and then use the keyboard that appears in the touch panel to type in the user box name.
- → Password: Specify a password to protect the registered user box. Press [Password], and then use the keyboard that appears in the touch panel to type in the password.
- → Index: Select the index characters used for organizing the registered user boxes. By selecting appropriate index characters (for example, "TUV" for a user box with the name "Tokyo office"), the user box can easily be found. Press [Index], and then select the appropriate index characters from those that are displayed.

- → Type: Select whether the box to be registered will be a public user box, personal user box or group user box. [Personal] appears beside "Type" if you have logged on when user authentication settings have been applied. [Group] appears beside "Type" if you have logged on when account track settings have been applied.
- → Auto Document Delete Time: Specify the length of time until a document saved in the user box is automatically deleted.
- → Confidential RX: Specify whether or not confidential faxes can be received. When a confidential fax is received, a password is also specified.
- → When registering a user box, settings must be specified for the user box name. Be sure to specify these settings.

Reference

Personal user boxes can be created and used by users registered with user authentication. By creating
user boxes for authenticated users, the contents of the user boxes cannot be viewed or used by other
users.

For example, if authenticated user A is logged on, only user boxes registered to A appear in the screens. Since user boxes registered to authenticated user B do not appear, they cannot be used.



We recommend saving highly confidential documents in personal user boxes.
 Group user boxes can be created and used by accounts (groups) registered with account track. As with personal user boxes, by creating user boxes for each account, the contents of the user boxes cannot be viewed or used by members of other accounts.

We recommend saving data to be shared within a group in group user boxes.

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2.6 Basic box operation (saving data in a user box)

The following procedures describe how to save data in user boxes.

Data can be saved in boxes from Copy mode, Fax/Scan mode, User Box mode and Printer mode. Reference

This function is available only when a hard disk is installed.

Saving data in a user box with a Copy mode operation

1 Press [Save in User Box].



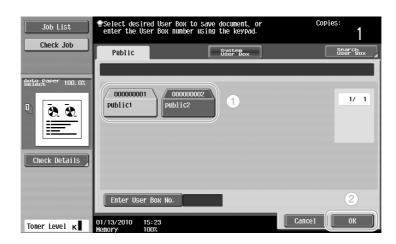




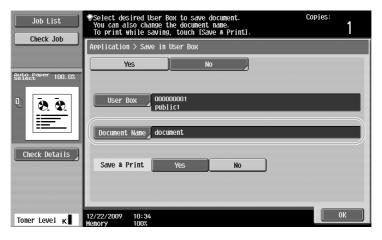
Select the user box where the document is to be saved.







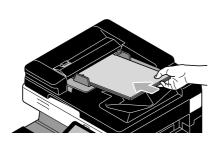
- → The user box can also be specified by pressing [Enter User Box No.], then typing in the box number.
- → To search for a user box name, press [Search User Box].
- 3 Check the name of the document.

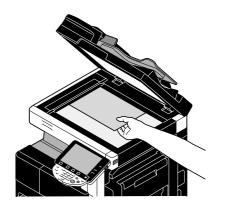


- → The document name automatically set as the default is displayed.
- → To change the document name, press [Document Name], and then use the keyboard that appears in the touch panel to type in the name.

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4 Position the document to be saved.





5 Press the [Start] key.



→ When saving a document to a user box with a Copy mode function, select "Page Print" to "Yes" to print the document at the same time that it is saved.

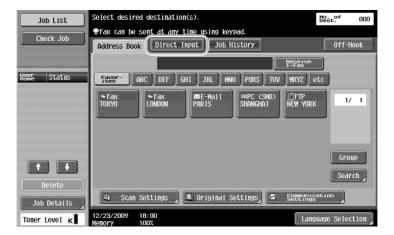
Saving data in a user box with a Fax/Scan mode operation

1 Press [User Box].









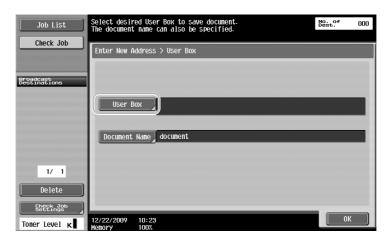




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2.6

2 Select the user box where the document is to be saved.







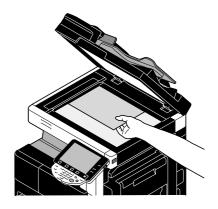
- → The user box can also be specified by pressing [Enter User Box No.], then typing in the box number.
- → To search for a user box name, press [Search User Box].
- 3 Check the name of the document.



- → The document name automatically set as the default is displayed.
- → To change the document name, press [Document Name], and then use the keyboard that appears in the touch panel to type in the name.

Position the document to be saved.





Press the [Start] key.



→ When saving a document to a user box with a Fax/Scan mode function, specifying another destination allows the document to be sent at the same time that it is saved.

Reference

A user box registered in the address book or registered as a group destination is called a "user box destination". This user box can be registered only when a hard disk is installed. Data can also be saved in a user box by specifying a user box destination as the recipient of the fax or scan data. For details, refer to chapter 5 of the [User's Guide Network Scan/Fax/Network Fax Operations].

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Saving data in a user box with a User Box mode operation

Select the user box where the document is to be saved.





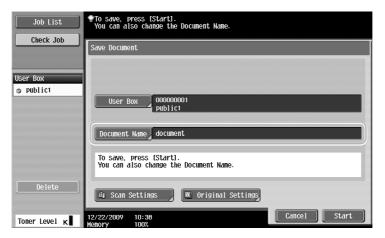


2 Press [Save Document].

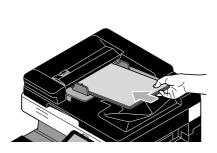


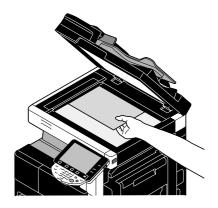
- → The user box can also be specified by pressing [Enter User Box No.], then typing in the box number.
- → To search for a user box name, press [Search User Box].
- → After pressing [Save Document], you can select a user box to save a document.
- → If necessary, you can directly save a document stored in external memory, cellular phone, or PDA from a User Box.
- → For details on functions using an external memory, refer to page 2-36 of this manual.
- → For details on using a document in a cellular phone or PDA, refer to page 2-43 of this manual.

3 Check the name of the document.



- → The document name automatically set as the default is displayed.
- → To change the document name, press [Document Name], and then use the keyboard that appears in the touch panel to type in the name.
- → To specify settings such as the image quality and document orientation, press [Scan Settings] or [Original Settings]. For details, refer to chapter 6 of the [User's Guide Box Operations].
- 4 Position the document to be saved.



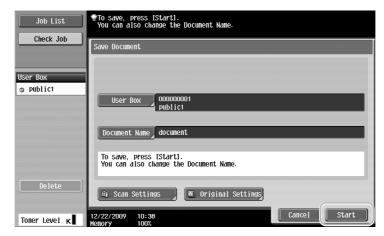


5 Press the [Start] key.



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→ The operation can also be started by pressing [Start].



Reference

Print data transmitted via the printer driver can be stored in user boxes.

For details on saving data in user boxes using the printer functions, refer to page 4-5 of this manual.

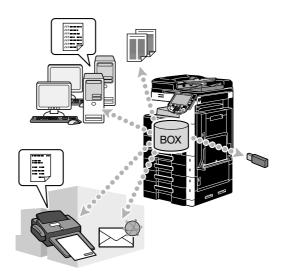
2.7 Basic box operation (using saved documents)

The following procedures describe how to print and send data saved in user boxes.

User Box mode

Data saved in a user box can be printed or sent when needed. This is useful in the following cases.

- Reprinting documents that have previously been printed: The documents can quickly be printed without using a computer or an application. This function is available only when a hard disk is installed.
- Saving paper documents as data to be managed: Large amounts of paper documents can be saved as
 data and stored in a compact format, reducing the amount of office space needed. This function is
 available only when a hard disk is installed.
- Efficiently transmitting and sharing documents: Documents can easily be transmitted on a network without using a computer. This function is available only when a hard disk is installed.
- Printing documents in an external memory: Documents saved in an external memory can be printed by connecting it directly to the machine without computer. Using the wireless connection, you can also output data in a cellular phone or PDA.



Reference

You can file or edit data saved in a user box. If necessary, you can move saved data or delete a page in a document. This function is available only when a hard disk is installed.

Operations on data saved in user boxes can also be performed with PageScope Web Connection from a Web browser on a computer. This function is available only when a hard disk is installed.

By using PageScope Web Connection, you can search for data in user boxes or you can print or send data without leaving your desk. This function is available only when a hard disk is installed.

Data can more easily be imported from a user box to the computer. For details, refer to page 7-15 of this manual. Also refer to chapter 9 of the [User's Guide Box Operations].

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Printing saved documents

Select the user box containing the document to be printed, and then press [Use/File].







→ If a password has been specified for the user box, type in the password, and then press [OK].



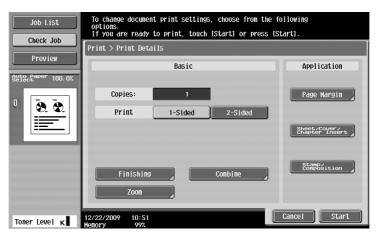
- → An external memory can be connected to this machine to output data contained in memory. Using the wireless connection, you can also output data in a cellular phone or PDA.
- → For details on functions using an external memory, refer to page 2-36 of this manual.
- → For details on using a document in a cellular phone or PDA, refer to page 2-43 of this manual.

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Select the document to be printed, and then press [Print].



→ From the Print screen, Finishing settings and settings such as the number of copies can be specified.



- → If multiple data items are selected, [Combine] is enabled, and you can print multiple saved data items at one time. Up to 10 data can be printed at the same time. For details, refer to chapter 7, of the [User's Guide Box Operations]. The print function is available only when a hard disk is installed.
- → Press [Preview] to check the preview image. The preview image check function is available only when a hard disk is installed.
- 3 Press the [Start] key.



→ The operation can also be started by pressing [Start].

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Sending saved documents

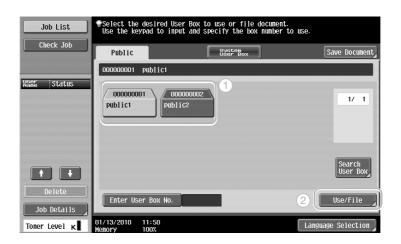
Reference

2.7

- This function is available only when a hard disk is installed.
- 1 Select the user box containing the document to be sent, and then press [Use/File].





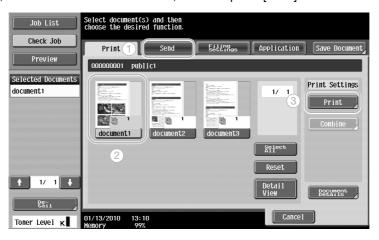


→ If a password has been specified for the user box, type in the password, and then press [OK].



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Press [Send], select the document to be sent, and then press [Send].



- → If multiple data items are selected, [Bind TX] is enabled, and you can print multiple saved data items at one time. Up to 10 data can be sent at the same time. For details, refer to chapter 7 of the [User's Guide Box Operations].
- 3 Select the destination.



- → If destinations are already registered, a registered destination can be selected. For details on registering destinations, refer to page 6-2 of this manual.
- → To directly type in the destination address, press [Direct Input], select the transmission method, and then type in the destination address.



- → A document can be sent to multiple destinations at the same time. For details on sending a document to multiple destinations, refer to page 6-21 of this manual.
- → If necessary, press [Communication Settings], and specify the desired settings. For details, refer to chapter 7 of the [User's Guide Box Operations].
- → Press [Preview] to check the preview image.

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4 Press the [Start] key.



→ The operation can also be started by pressing [Start].



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Basic operations

2.8 Using external memory

The following procedures describe how to use external memory.

A document can be printed from external memory or saved in external memory without using a computer. A document in a User Box can be saved in external memory, or a document in external memory can be saved in a User Box. The save function is available only when a hard disk is installed.

For details, refer to chapter 2 in the [User's Guide Box Operations].

Reference

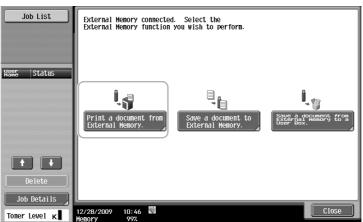
- Connect the external memory device to the USB connector.
- A document in external memory can be saved in a User Box only when a hard disk is installed. You can
 also save a document stored in a User Box in external memory only when a hard disk is installed.
- You can save a scanned document in external memory even when a hard disk is not installed.

Reference

When saving a document stored in external memory to a User Box, or saving a scanned document to external memory, configure settings in advance. For details, refer to chapter 8 in the [User's Guide Box Operations].

Printing a document in external memory

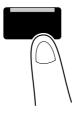
1 Connect the external memory to this machine, and press [Print a document from external memory.].



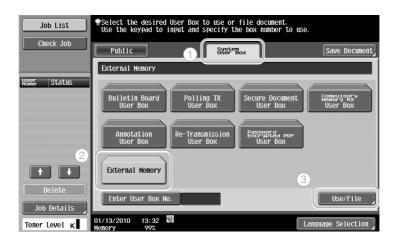
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→ If an external memory is already connected, press [Use/File] on the screen for User Box function. For details on [Use/File], refer to chapter 7 in the [User's Guide Box Operations].

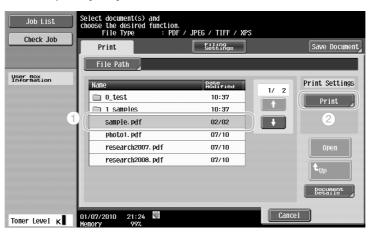
User Box





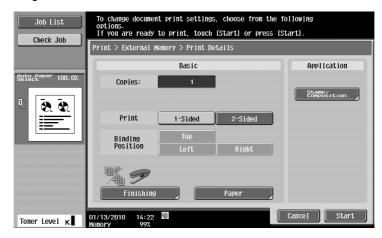


2 Select a document and press [Print].



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3 Check print settings.



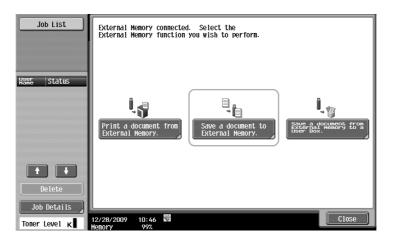
- → Print settings can be changed when printing a document. For details on how to configure print settings when printing a document, refer to chapter 7 in the [User's Guide Box Operations].
- 4 Press [Start] key.



→ You can also press [Start] to start a job.

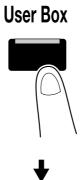
Saving a scanned document to external memory

1 Connect external memory to this machine, and press [Save a document to external memory.].



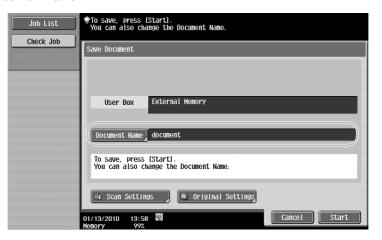
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→ If an external memory is already connected, press [Save Document] on the screen for User Box function.





2 Check the document name.

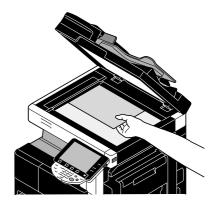


→ The document name can be changed when saving a document. For details on how to configure scan or original settings when saving a document, refer to chapter 6 in the [User's Guide Box Operations].

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3 Place the original and press [Start] key.







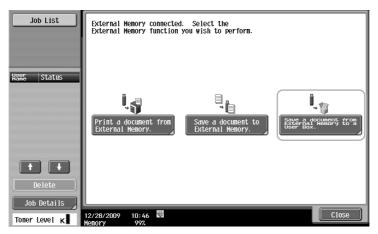


→ You can also press [Start] to start a job.

Saving a document stored in external memory to a User Box

Reference

- The save function is available only when a hard disk is installed.
- 1 Connect external memory to this machine, and press [Save a document from external memory to a user box.].



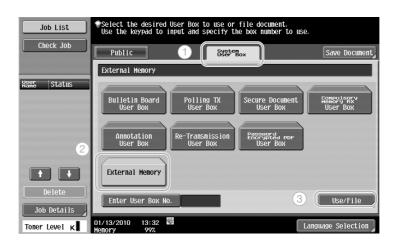
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→ If an external memory is already connected, press [Use/File] on the screen for User Box function. For details on [Use/File], refer to chapter 7 in the [User's Guide Box Operations].









2 Select a document and press [Save to User Box].



bizhub 423/363/283/223 2-41 3 Select a User Box.



- → The document name can be changed when saving a document.
- 4 Press [Start] key.



→ You can also press [Start] to start a job.

Reference

If necessary, a document in a User Box can be saved in external memory. A hard disk must be installed to save a document stored in a User Box in external memory.



For details, refer to chapter 7 in the [User's Guide Box Operations].

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2.9 Using a document in a Bluetooth-compatible cellular phone or PDA

The following procedures describe how to use a document saved in a cellular phone or PDA on this machine.

A document stored in a cellular phone or PDA can be saved in a User Box. The save function is available only when a hard disk is installed.

A document stored in a cellular phone or PDA can be printed.

For details, refer to chapter 2 in the [User's Guide Box Operations], chapter 12 in the [User's Guide Print Operations] or chapter 5 in the [User's Guide Network Administrator].

Reference

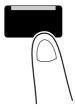
- To use a document saved in a cellular phone or PDA on this machine, the optional local interface kit EK-605 is required. In this case, configure network setting in advance. For details, contact your service representative.
- This function may not be available on this machine depending on the cellular phone or PDA model being used or supported file formats.

Saving a document stored in a mobile terminal to a User Box

Reference

- The save function is available only when a hard disk is installed.
- Select [Mobile/PDA] and press [Use/File].

User Box







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2

2 Press [Save in User Box].

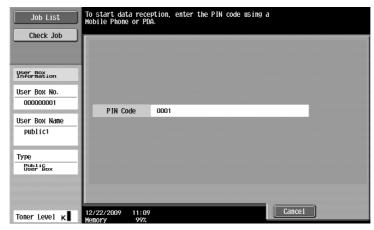


3 Select a User Box.

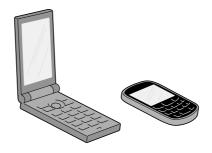


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4 Check the PIN code, and operate the cellular phone or PDA.







Reference

2.9

To receive a file from a cellular phone or PDA, select this machine, specify the file, and enter the PIN code in the cellular phone or PDA after the PIN code has been displayed on the control panel.

Cellular phone or PDA operations vary depending on the model.

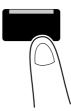
For details on cellular phone or PDA operations, refer to the manual of the cellular phone or PDA.

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Printing a document in mobile terminal

Select [Mobile/PDA] and press [Use/File].

User Box







2 Press [Print List].



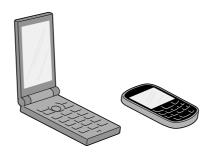
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2.9

3 Check the PIN code, and operate the cellular phone or PDA.







→ Print settings can be changed in User Settings when printing a document. For details on how to configure print settings when printing a document, refer to chapter 13 in the [User's Guide Print Operations].

Reference

For details on how to print a document in a mobile terminal, refer to chapter 8 in the [User's Guide Box Operations] or chapter 12 in the [User's Guide Print Operations].

Reference

To receive a file from a cellular phone or PDA, select this machine, specify the file, and enter the PIN code in the cellular phone or PDA after the PIN code has been displayed on the control panel.

Cellular phone or PDA operations vary depending on the model.

For details on cellular phone or PDA operations, refer to the manual of the cellular phone or PDA.

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Useful copy operations

3 Useful copy operations

3.1 Specifying basic settings for quick copying

The screen can be customized, for example, with the Quick Copy screen, so that copy functions are more conveniently available.

Quick Copy screen

Basic copy settings are available in one screen. Press [\leftarrow] in the screen to display additional settings, such as other Density settings.







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3.1



No.	Item	Description
1	Density settings	Select the print density.
2	Paper settings	Select the type and size of paper to be copied.
3	Zoom settings	The zoom ratio can be set in order to make a copy on paper with a size different than the document or to enlarge or reduce the size of the copy image.
4	Simplex/Duplex settings	Select whether the document and copy is single-sided or double-sided.
5	Combine settings	Select the setting for combining document pages in copies.
6	[Separate Scan] key	Select whether a document scanned in different batches is to be treated as a single copy job.
7	Finishing settings	Select the settings for sorting, grouping, offsetting, stapling, or hole punching.
8	Basic tab	Press to display the Basic screen.
9	Original Setting tab	Press to display the Original Setting screen.
10	Original Type tab	Press to display the Original Type screen.
11	Application tab	Press to display the Application screen.

Reference

For details, refer to chapter 6 of the [User's Guide Copy Operations].

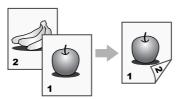
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3.2 Reducing paper use while copying

Double-sided copies (printing on both sides of the paper) and combined copies (reducing multiple pages and printing them together on a single sheet of paper) are convenient for reducing paper use and reducing office space needed for storage.

Double-sided copying

When printing a large number of single-sided documents, print on both sides of the paper use by half.









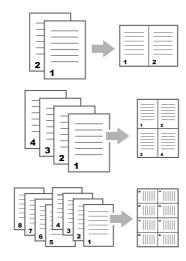


For details, refer to chapter 5 of the [User's Guide Copy Operations].

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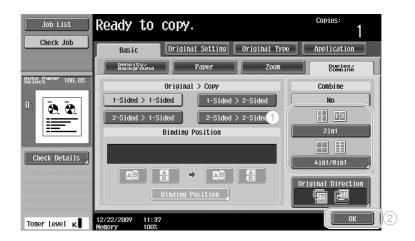
Combined copies

Select "2in1", "4in1" or "8in1", depending on the number of pages that can be printed on a single page. Combine these settings with double-sided copying to further reduce paper use.





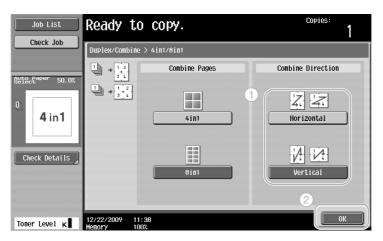






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If "4in1" or "8in1" is selected, the page arrangement can be selected.



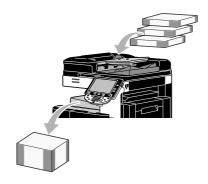


For details, refer to chapter 5 of the [User's Guide Copy Operations].

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3.3 Copying a large number of document pages at one time

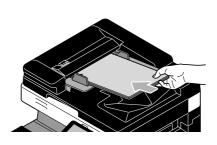
If the number of document pages to be copied is too large to be loaded into the ADF, the document can be divided into batches, which are scanned separately. After all document pages are scanned, the copies can be outputted together. This is useful for printing multiple copies of a document containing a large number of pages.

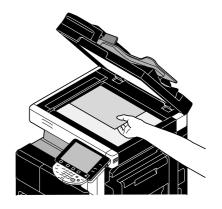


Separate Scan









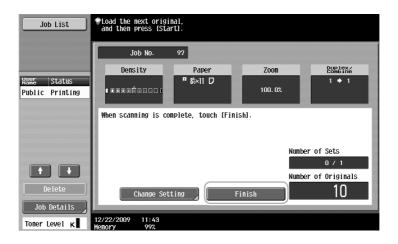
Repeat this operation until all document pages have been scanned.



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Reference

- To copy documents that cannot be loaded into the ADF, position them on the original glass. Documents can also be scanned in separate batches from the original glass.
- To change the settings, press [Change Setting].

Reference

For details, refer to chapter 5 of the [User's Guide Copy Operations].

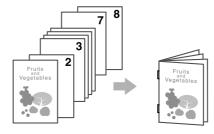
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3.4 Producing a booklet from copies

Copies can be bound at the center to finish them like magazines and pamphlets. Whether the "Booklet" function or the "Booklet Original" function is used depends on the layout of the original document.

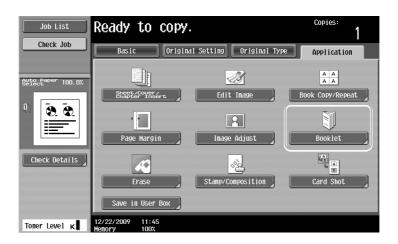
Booklet

For a document containing individual pages, select the "Booklet" function. The page order of the scanned document is automatically arranged and double-sided copies are printed.



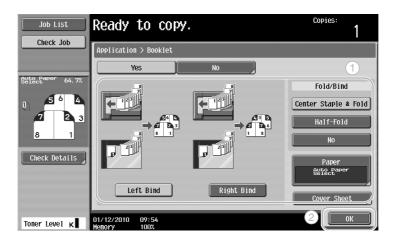








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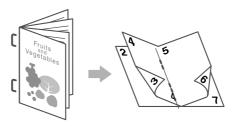


Reference

For details, refer to chapter 5 of the [User's Guide Copy Operations].

Booklet Original

For a pamphlet with its staples removed from the center binding, select the "Booklet Original" function. The document will be copied and bound at the center to create copies like the original pamphlet.







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Reference

For details, refer to chapter 5 of the [User's Guide Copy Operations].

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3.5 Erasing document shadows from copies

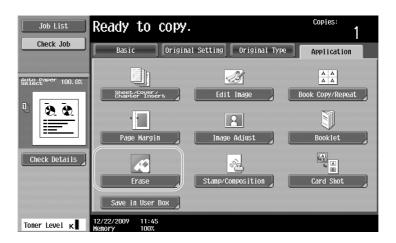
Frame Erase

Copies can be produced by erasing unwanted areas around the document, such as the transmission information on received faxes and the shadows of punched holes.



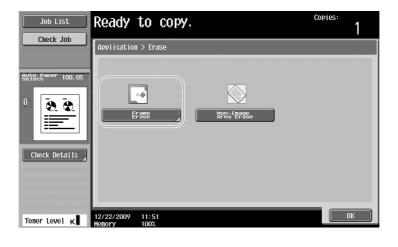




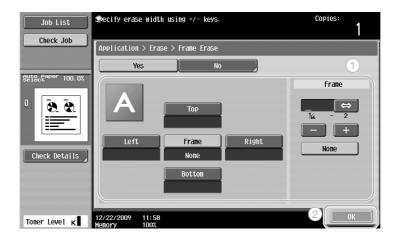




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Reference

- The same width can be erased on all four sides of the document, or the width that is erased can be specified for each side.
- The width of the frame to be erased can be set between 1/16 inch and 2 inches (0.1 and 50.0 mm).

Reference

For details, refer to chapter 5 of the [User's Guide Copy Operations].

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3.6 Printing copies enlarged/reduced on paper with a different size

Auto zoom

Copies can be produced with the zoom ratio automatically selected based on the size of the loaded document and the specified paper size.









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3.6

If the [Auto] Zoom setting is selected, the [Auto] Paper setting cannot be selected. Select the paper tray loaded with the desired paper size.



Reference

 When copying onto paper larger than the document, load the document with the same orientation as the paper.

Reference

For details, refer to chapter 5 of the [User's Guide Copy Operations].

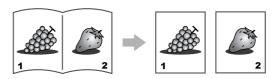
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3.7 Copying book page spreads on separate sheets of paper

Book Copy

A page spread, such as in an open book or pamphlet, can be copied onto separate pages.

This function enables you to copy with the ADF open by placing the original on the original glass. If necessary, you can place an original image at the center of the paper.







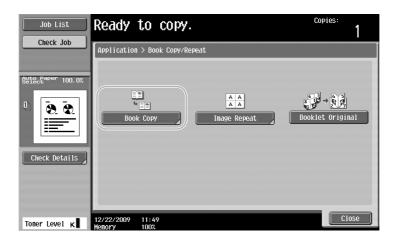




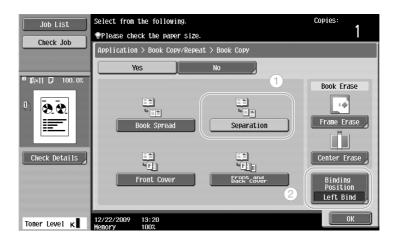
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3.7

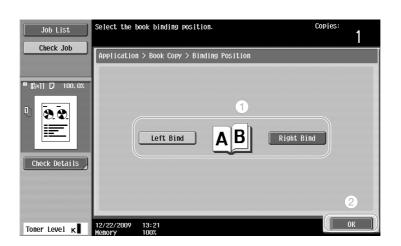
3











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Reference

The following Book Scanning settings are available. Settings can be specified for copying the front and back covers of a book.

Parameter	Description
[Book Spread]	Both pages of the page spread are printed on the same page.
[Separation]	Separate copies of each page in the page spreads are printed in the document page order.
[Front Cover]	The front cover and separate copies of each page in the page spreads are printed in the document page order.
[Front and Back Cover]	The front cover, separate copies of each page in the page spreads and the back cover are printed in the document page order.

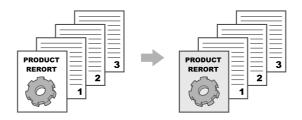
Reference
For details, refer to chapter 5 of the [User's Guide Copy Operations].

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3.8 Adding cover pages while copying

Cover Sheet

When copying using paper for cover pages that is different from the paper of the main body of the document, instead of copying the cover pages and document separately, the entire document can be printed at the same time using the different types of paper.

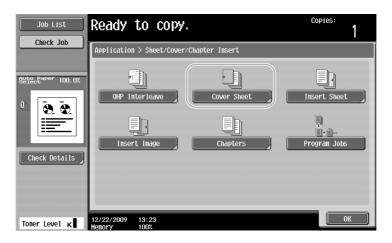




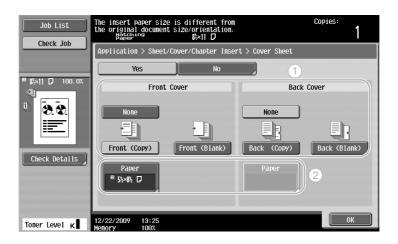






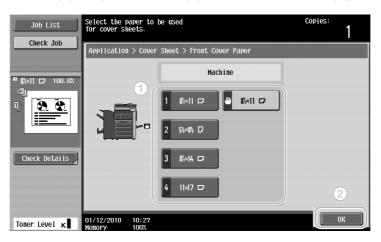








Select the paper tray loaded with the paper to be used for the cover pages.



Reference

• Use paper with the same size for the cover pages and for the main body of the document, and load them in the paper trays in the same orientation.

Reference

For details, refer to chapter 5 of the [User's Guide Copy Operations].

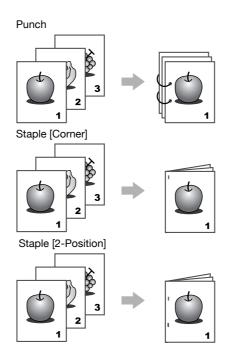
3-20 bizhub 423/363/283/223

3.9 Binding with staples and punching holes in copies

Staple/Punch

Multi-page documents can be copied and stapled together. Settings can be specified to staple the document in the corner or at two locations. The Staple settings are available only if the optional finisher is installed.

Holes for filing can be punched in the copies. The Punch settings are available only if the optional punch kit and finisher FS-527 are installed.



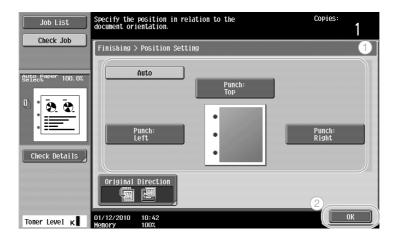








When select the Punch setting, specify the position where holes are to be punched. The number of punched holes varies depending on the country you are in.



Reference

- If the Finishing Program button is used, you can configure the registered finishing functions at one time.
- The following paper can be used with the Staple settings.

Paper weight:

When Finisher FS-527 is installed

Plain Paper (15-15/16 lb to 23-15/16 lb (60 g/m² to 90 g/m²))

Thick paper 1/2 (24-3/16 lb to 55-5/8 lb (91 g/m² to 209 g/m²))

When Finisher FS-529 is installed

Plain Paper (15-15/16 lb to 23-15/16 lb (60 g/m^2 to 90 g/m^2))

Thick paper 1/2 (24-3/16 lb to 55-5/8 lb (91 g/m² to 209 g/m²))

*Can be used only as a cover page.

Paper sizes:

When Finisher FS-527 is installed

 $11 \times 17 = \text{to } 8-1/2 \times 11 = /_$, A3 = to A5 $_$

When Finisher FS-529 is installed

11 × 17 □ to 8-1/2 × 11 □/□, A3 □ to B5 □

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Useful copy operations Chapt

• The following paper can be used with the Punch settings.

Paper weight:

15-15/16 lb to 68-1/8 lb (60 g/m² to 256 g/m²)

Paper sizes:

"2-Hole" Punch setting : 11 × 17 \square to 8-1/2 × 11 \square / \square "3-Hole" Punch setting : 11 × 17 \square , 8-1/2 × 11 \square

"4-Hole" Punch setting: A3 , B4 , A4 , B5

The number of punched holes differ depending on the country (region) where the unit is installed. For details, contact your service representative.



For details, refer to chapter 5 of the [User's Guide Copy Operations].

3.10 Copying onto envelopes

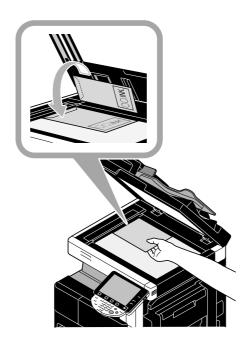
Bypass tray

Use the bypass tray when copying onto envelopes.

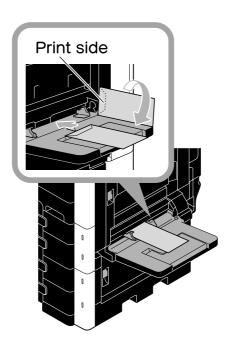
When copying onto envelopes, the orientation of the document and paper is extremely important.

1 Position the document and the paper.

Original



Envelope



→ Load with the side to be printed on facing down.

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2 Specify the paper type and size.





→ If envelopes are loaded, select the [Envelope] Paper Type setting. Select a size that matches the size of the envelope that is loaded.

Reference

For details, refer to chapter 5 and chapter 8 of the [User's Guide Copy Operations].

3.11 Easily recalling frequently used functions

Registering/recalling programs

Frequently used functions can be registered as a copy program. The registered copy program can easily be recalled and used.

Registering a program

First, specify the functions to be registered.















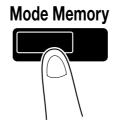
3-26 bizhub 423/363/283/223



Reference

A maximum of 30 copy programs can be registered.

Recalling a program











Reference

For details, refer to chapter 4 of the [User's Guide Copy Operations].

Shortcut keys/Quick Settings

The frequently used functions can be created as shortcut keys or easy setting keys on the basic settings screen. Up to two shortcut keys can be created. Up to four easy setting keys can be created.









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3





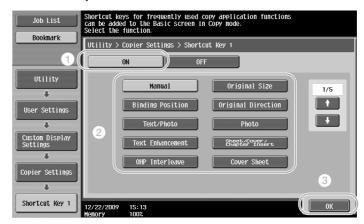




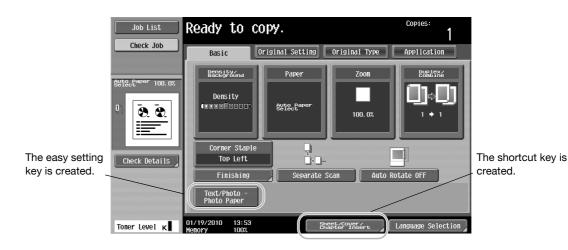




For shortcut key







Reference

• If two shortcut keys are configured, [Language Selection] is not displayed.

Reference

For details, refer to chapter 6 of the [User's Guide Copy Operations].

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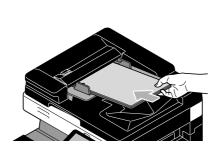
3.12 Checking the copies

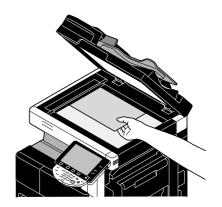
Proof Copy

Before printing a large number of copies, a single proof copy or print image can be checked as a preview image. This allows copy errors to be corrected before a large number of copies are printed.

Reference

- The function for checking the finishing status with a preview image is available only when a hard disk
 is installed.
- The "Select Proof Copy Method" screen is displayed only when a hard disk is installed.





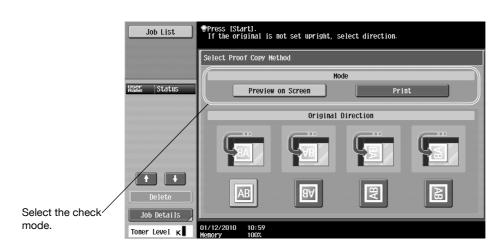
Select the desired copy settings.











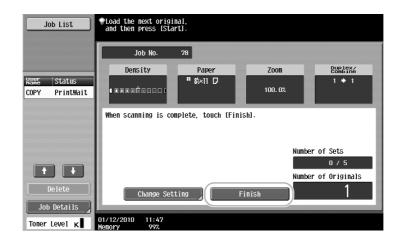
3



Start



To print and check





Start



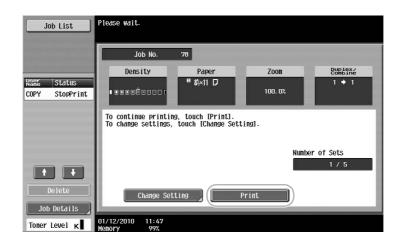


A single copy is printed. Check the proof copy.



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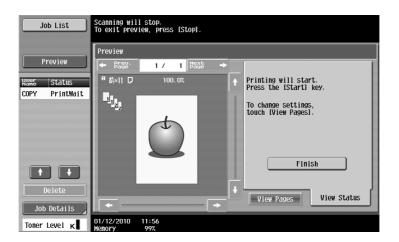




Reference

- A document can be printed for confirmation purposes when you specify multiple copies.
- To change the selected settings after checking the proof copy, press [Change Setting], and then change the settings.
- If the original was loaded into the ADF, printing of the proof copy begins without the screen appearing confirming that scanning of the original is finished.

To check with preview image





Reference

 To change the settings after checking the preview image, press [View Pages], and then change the settings.

Reference

For details, refer to chapter 4 of the [User's Guide Copy Operations].

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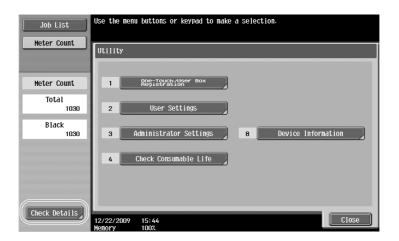
3.13 Checking the number of prints

Meter Count

The total number of printed pages and detailed counts of prints, such as the number of black-and-white prints, can be checked for various functions.











The following information can be viewed on the Copy tab.



Total: Displays the total number of pages copied.

Large Size: Displays the total number of pages copied on large-sized paper.

Total (Copy + Print): Displays the total number of pages copied and printed.

Reference

- To print the list, press [Print List].
- To view the amount of toner that was used, press [Coverage Rate].

Reference

For details, refer to chapter 8 of the [User's Guide Copy Operations].

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3.14 Reducing electricity usage

This machine is equipped with two Power Save modes for conserving energy. In addition, the weekly timer allows use of the machine to be limited if days and time periods when the machine is not used are programmed.

Settings can be specified for these features from Administrator mode.

Low Power mode and Sleep mode

If no operation is performed on the machine for a specified length of time, the machine automatically enters a mode where it conserves energy. If no operation is performed on the machine for 15 minutes, the touch panel goes off and the machine enters Low Power mode. If no operation is performed for 20 minutes, the machine enters Sleep mode, where the energy conservation effect is larger (Factory default).



For details, refer to chapter 4 of the [User's Guide Copy Operations].

Manually entering a Power Save mode

Instead of waiting the specified length of time, the machine can be manually set to enter a power-saving mode in order to conserve energy. As a factory default, the machine is set to enter Low Power mode when the [Power Save] key is pressed.



Weekly timer

The machine can be set to automatically enter Sleep mode according to a usage schedule determined by the administrator to limit the machine's use. You can specify the time to turn on and off the machine separately for each day of the week, and also can specify operation days by date.



For details, refer to chapter 7 of the [User's Guide Copy Operations].

Copying while the weekly timer is being used

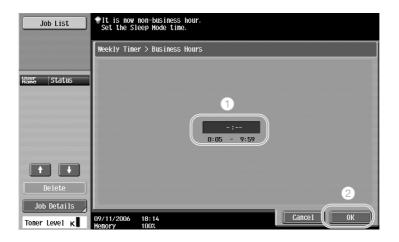
The limitations of the weekly timer can temporarily be canceled so the machine can be used. In order to cancel the limitations, the operating hours must first be entered. A password for non-business hours must be specified in Administrator mode.



3







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Useful printing operations

4 Useful printing operations

4.1 Selecting the paper

Original Orientation

Select "Portrait" or "Landscape" as the orientation for printing on the paper.





Portrai

Landscape

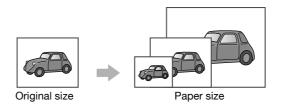
Windows PCL/PS/XPS drivers: Basic tab Macintosh OS X driver: Page Attributes



For details, refer to chapter 9 and chapter 10 of the [User's Guide Print Operations].

Original Size and Paper Size

Select the paper size of the document and the size of paper to be printed on.



Windows PCL/PS/XPS drivers: Basic tab Macintosh OS X driver: Page Attributes

Reference

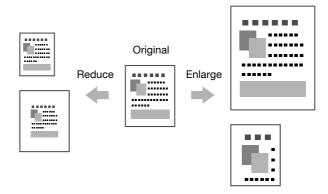
For details, refer to chapter 9 and chapter 10 of the [User's Guide Print Operations].

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Zoom

Specify the enlargement or reduction ratio.

The original is automatically enlarged or reduced to the size specified here when it differs from the "Original Size" setting and "Zoom" is set to "Auto".



Windows PCL/PS/XPS drivers: Basic tab Macintosh OS X driver: Page Attributes

Reference

• The Windows PCL driver also has the "Thin Line Support" function to prevent thin lines from becoming blurred when printing with reduced size. (Other tab)



For details, refer to chapter 9 and chapter 10 of the [User's Guide Print Operations].

Paper Tray (Paper Type)

Select the paper tray containing the paper to be printed on. If the paper trays are loaded with different types of paper, the desired paper type can be selected by selecting a different paper tray.



Windows PCL/PS/XPS drivers: Basic tab Macintosh OS X driver: Paper Tray/Output Tray

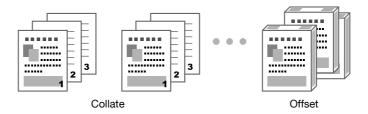
Reference

For details, refer to chapter 9 and chapter 10 of the [User's Guide Print Operations].

Copies and Collate/Offset

When printing multiple copies, select the "Collate" function to print each copy as a complete set (1, 2, 3, ..., 1, 2, 3, ...).

In addition, if the "Offset" function is selected, each copy set is fed out shifted either forward or backward.



Windows PCL/PS/XPS drivers: Basic tab Macintosh OS X driver: Output Method

Reference

The "Offset" function is available only with finishers that allow pages to be shifted.

Reference

For details, refer to chapter 9 and chapter 10 of the [User's Guide Print Operations].

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4.2 Managing and limiting printing

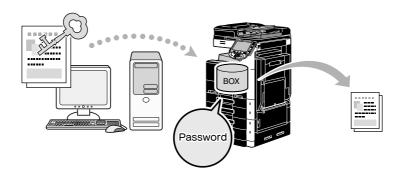
Secure Print

A password can be specified for the document.

This feature is useful for printing confidential documents since the document cannot be retrieved unless the password is entered from the machine's control panel.

Reference

This function is available only when a hard disk is installed.



Windows PCL/PS/XPS drivers: Basic tab Macintosh OS X driver: Output Method

Reference

For details, refer to chapter 9 and chapter 10 of the [User's Guide Print Operations].

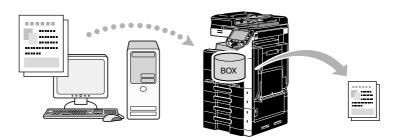
Save in User Box

The document can be saved in the specified user box.

Since the saved data can be printed when it is needed, this feature is useful for organizing documents in public or private user boxes, depending on the document contents.

Reference

• This function is available only when a hard disk is installed.



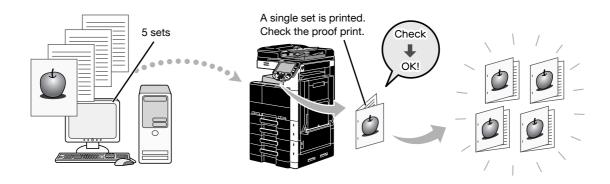
Windows PCL/PS/XPS drivers: Basic tab Macintosh OS X driver: Output Method

Reference

For details, refer to chapter 9 and chapter 10 of the [User's Guide Print Operations].

Proof Print

Before printing a large number of copies, a single proof copy can first be printed in order to be checked. This prevents printing errors in large numbers.



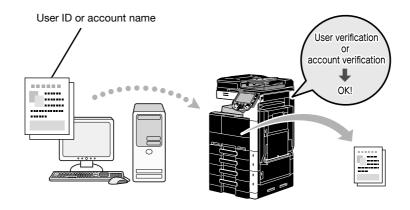
Windows PCL/PS/XPS drivers: Basic tab Macintosh OS X driver: Output Method



For details, refer to chapter 9 and chapter 10 of the [User's Guide Print Operations].

User Authentication/Account Track

If user authentication or account track settings have been specified on the machine, registering user or account information with the printer driver enables the machine to check if the sent print job is data from a registered user or account.



Windows PCL/PS/XPS drivers: Basic tab Macintosh OS X driver: Output Method

Reference

For details, refer to chapter 9 and chapter 10 of the [User's Guide Print Operations].

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Useful printing operations

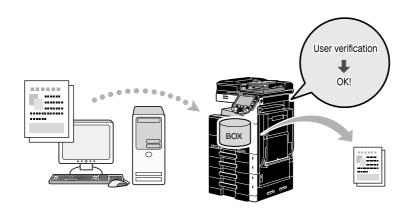
ID & Print

A user using a user name and password, then print the print jobs saved in the ID & Print User Box of this machine, when user authentication is enabled.

Because printing occurs after user authentication is performed via the control panel of this machine, it is suitable for printing highly confidential documents.

Reference

• This function is available only when a hard disk is installed.



Windows PCL/PS/XPS drivers: Basic tab Macintosh OS X driver: Output Method

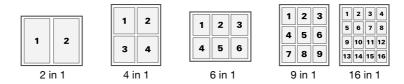


For details, refer to chapter 9 and chapter 10 of the [User's Guide Print Operations].

4.3 Reducing paper use while printing

Combination

N in 1 printing, which reduces multiple document pages and prints them together on a single sheet of paper, is useful for economizing the number of printed pages.



Windows PCL/PS/XPS drivers: Layout tab

Reference

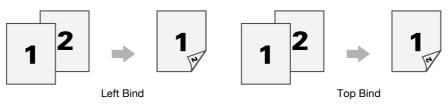
For details, refer to chapter 9 of the [User's Guide Print Operations].

Double-sided printing/booklet printing

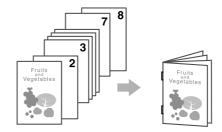
Document pages can be printed on both sides of the paper or in the form of a booklet (book spread and center bound).

This feature is useful for binding a document containing multiple pages.

Double-sided printing



Booklet printing



Windows PCL/PS/XPS drivers: Layout tab Macintosh OS X driver: Layout/Finish

Reference

- Also using the "Chapter" function is convenient for specifying which page is to be printed on the front side of the paper in a document printed double-sided or as a booklet.
- The "Skip Blank Pages" function, which does not print blank pages when printing from the Windows PCL/XPS driver, is useful for reducing paper use.

Reference

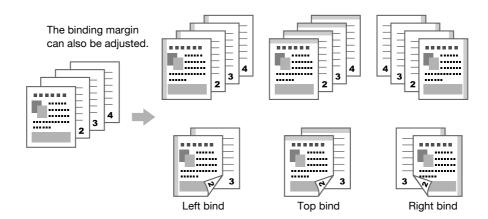
For details, refer to chapter 9 and chapter 10 of the [User's Guide Print Operations].

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4.4 Adjusting the print position

Binding Direction and Binding Margin

Specify the binding position for binding documents. With Windows PCL/PS/XPS drivers, amount of page margins can also be adjusted.



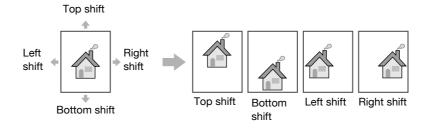
Windows PCL/PS/XPS drivers: Layout tab Macintosh OS X driver: Layout/Finish



For details, refer to chapter 9 and chapter 10 of the [User's Guide Print Operations].

Image Shift

The entire image can be shifted, then printed, for example, when adjusting the left and right margins.



Windows PCL/PS/XPS drivers: Layout tab Macintosh OS X driver: Layout/Finish

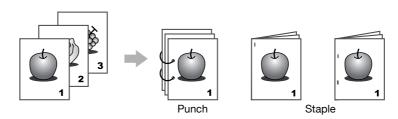
Reference

For details, refer to chapter 9 and chapter 10 of the [User's Guide Print Operations].

4.5 Finishing documents

Stapling and hole punching

Printed documents can be bound with staples or have holes punched in them.



Windows PCL/PS/XPS drivers: Finish tab Macintosh OS X driver: Layout/Finish

Reference

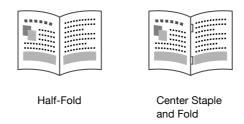
- The Staple settings are available only if the optional finisher has been installed.
- The Punch settings are available only if the optional punch kit and finisher FS-527 have been installed.
- By selecting an output tray, the output destination can be specified.
- Select the desired Paper Arrangement setting to specify whether priority is given to the finished product
 or to productivity as the method for adjusting the binding position.

Reference

For details, refer to chapter 9 and chapter 10 of the [User's Guide Print Operations].

Center stapling and folding

Select whether the finished document is folded in half, or whether it is folded in half and stapled.



Windows PCL/PS/XPS drivers: Finish tab Macintosh OS X driver: Layout/Finish

Reference

 The Center Staple and Fold, and Fold settings are available only if the optional finisher FS-527 and saddle stitcher have been installed.



For details, refer to chapter 9 and chapter 10 of the [User's Guide Print Operations].

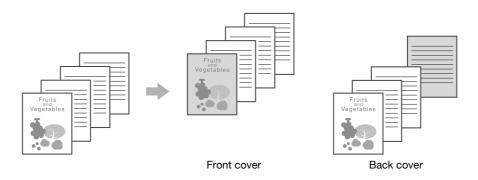
4-10 bizhub 423/363/283/223

4.6 Adding different paper

Cover Mode

The front and back covers can be printed on different paper.

Select the paper for the cover sheets from a paper tray.



Windows PCL/PS/XPS drivers: Cover Mode tab

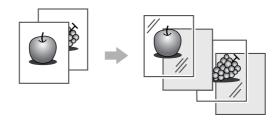
Macintosh OS X driver: Cover Mode/Transparency Interleave



For details, refer to chapter 9 and chapter 10 of the [User's Guide Print Operations].

Transparency Interleave

Interleaves can be fed out between OHP transparencies when they are printed on.



Windows PCL/PS/XPS drivers: Cover Mode tab

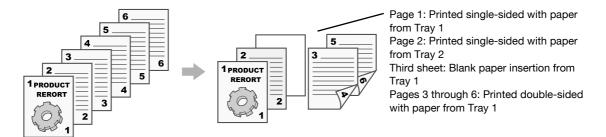
Macintosh OS X driver: Cover Mode/Transparency Interleave



For details, refer to chapter 9 and chapter 10 of the [User's Guide Print Operations].

Per Page Setting

A different printing method and paper tray can be selected for each page. This is useful for changing paper trays while printing a large number of pages.



Windows PCL/PS/XPS drivers: Cover Mode tab

Macintosh OS X driver: Per Page Setting



For details, refer to chapter 9 and chapter 10 of the [User's Guide Print Operations].

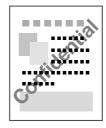
4-12 bizhub 423/363/283/223

Useful printing operations

4.7 Adding text and images when printing

Watermark

The document can be printed overlapping a watermark (text stamp).



Windows PCL/PS/XPS drivers: Stamp/Composition tab



For details, refer to chapter 9 of the [User's Guide Print Operations].

Overlay

The document can be printed overlapping separate overlay data.



Windows PCL/PS/XPS drivers: Stamp/Composition tab

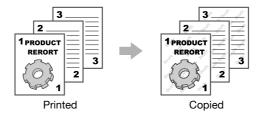
Reference

For details, refer to chapter 9 of the [User's Guide Print Operations].

Copy Security

Specify a special pattern or password to prevent copying. There are four copy protect functions: Copy Protect, Repeatable Stamp, Copy Guard, and Password Copy.

Example: Copy Protect



To use the "Copy Guard" and "Password Copy" functions, the optional security kit SC-507 is required.

Windows PCL/PS/XPS drivers: Stamp/Composition tab

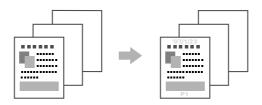
Macintosh OS X driver: Stamp/Composition

Reference

For details, refer to chapter 9 and chapter 10 of the [User's Guide Print Operations].

Date/Time and Page Number

The document can be printed with the date/time or page number added.



Windows PCL/PS/XPS drivers: Stamp/Composition tab

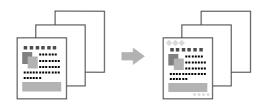
Macintosh OS X driver: Stamp/Composition



For details, refer to chapter 9 and chapter 10 of the [User's Guide Print Operations].

Header/Footer

Information registered with this machine as a header/footer can be added when the document is printed.



Windows PCL/PS/XPS drivers: Stamp/Composition tab

Macintosh OS X driver: Stamp/Composition

Reference

• In order to use headers/footers, the header/footer must first be registered with the machine.

Reference

For details, refer to chapter 9 and chapter 10 of the [User's Guide Print Operations].

4-14 bizhub 423/363/283/223

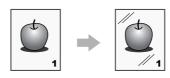
4.8 Adjusting the image quality

Quality Adjustment

A document can be printed while preventing colored characters, lines, or figures from fading, or the image quality can be adjusted.

Reference

- The Edge Enhancement function can be specified to highlight the edge of characters, graphics and images to make small characters more visible.
- The Toner Save function can be specified to control the print density and saves the toner consumption.
- The Windows PCL/XPS driver has the "Pattern" function that specifies the fineness of graphic patterns.



Windows PCL/PS/XPS drivers: Quality tab

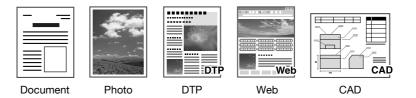
Macintosh OS X driver: Quality



For details, refer to chapter 9 and chapter 10 of the [User's Guide Print Operations].

Original Type

The document can be printed with the image quality appropriate for the contents of the document.



Windows PCL/PS/XPS drivers: Quality tab

Macintosh OS X driver: Quality

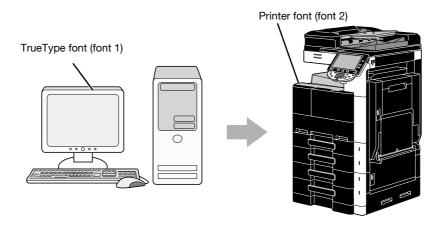
Reference

For details, refer to chapter 9 and chapter 10 of the [User's Guide Print Operations].

4.9 Using printer fonts

Font Settings

The document can be printed with TrueType fonts replaced with printer fonts.



Windows PCL/PS drivers: Quality tab

Reference

- When printer fonts are used, the printing time is reduced, but there may be a difference between the displayed document and the print result.
- "Font Settings" can be configured using the Windows PCL or PS driver.



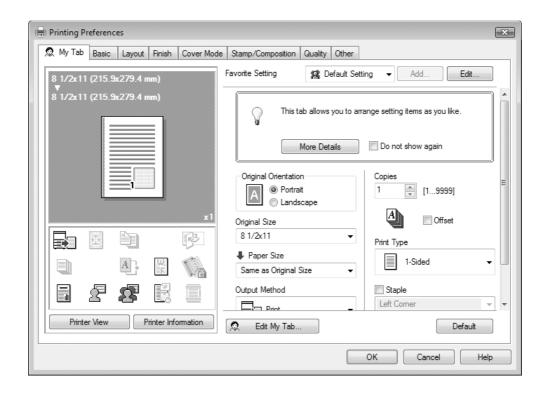
For details, refer to chapter 9 of the [User's Guide Print Operations].

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4.10 Configuring an easy-to-use printer driver

My Tab

You can configure "My Tab" that allows you to register the frequently used printer driver setting functions collectively in one tab, and to customize the contents to be displayed in the tab. Using My Tab, you can change the settings of the frequently used functions on one screen.



Windows PCL/PS/XPS drivers: My Tab



For details, refer to chapter 9 of the [User's Guide Print Operations].

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5 Useful fax operations

5 Useful fax operations

5.1 Registering frequently used fax numbers

Frequently used destinations can be registered.

Destinations can be registered in the address book or as group destinations.

Address book destinations

By registering a frequently used destination in the address book, the destination can be recalled simply with the press of an address book button.

Opening the destination registration screen









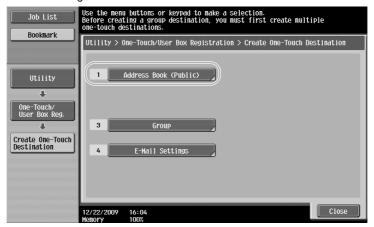
5-2 bizhub 423/363/283/223

5.1

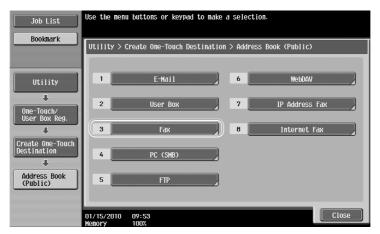




Destination registration screen



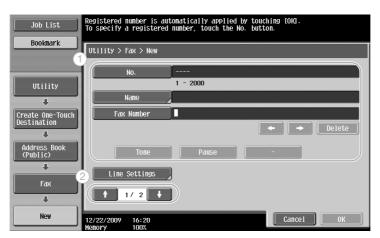
Registering a fax number











No.: Using the keypad, type in the registration number.

Name: Specify the name of the fax number to be registered.

Fax Number: Using the keypad, type in the fax number to be registered.

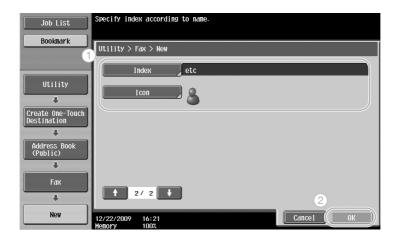
Index: Select the index characters used for organizing the fax numbers. By selecting index characters appropriate for the

registered name, the fax number can easily be found.

Icon: When i-Option LK-101 v2/LK-103 v2 is enabled on this

machine, select an icon.





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For details, refer to chapter 9 of the [User's Guide Network Scan/Fax/Network Fax Operations].

Group destinations

Multiple destinations can be registered together as a single group.

The destinations that can be registered as a group destination must be registered in the address book.

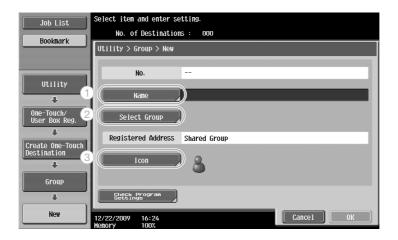
In order to register a group destination, the individual destinations must first have been registered in the address book.

In the Create One-Touch Destination screen, touch [Group].









Destination screen



Reference

For details, refer to chapter 9 of the [User's Guide Network Scan/Fax/Network Fax Operations].

Registering the program destination

Scanning settings, transmission settings and destination can be registered with a single button. These are called program destinations.

The registered program destinations can easily recalled and used.



For details, refer to chapter 9 of the [User's Guide Network Scan/Fax/Network Fax Operations].

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5.2 Checking fax operations performed until now

Communication List

A log of the transmissions and receptions can be viewed in a report and printed.

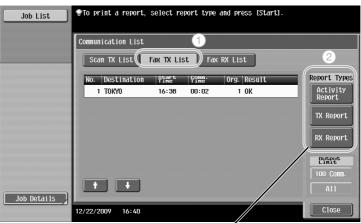
The transmission report, reception report and activity report, which combines the transmission and reception reports, are available in the Communication List screen.





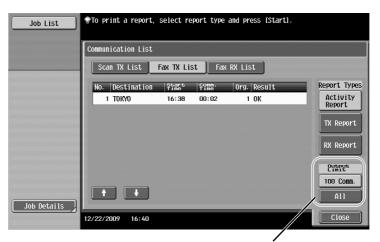






Select the report to be printed.





Select the number of reports to be printed.

The activity report can be printed periodically.

For details, refer to chapter 8 of the [User's Guide Network Scan/Fax/Network Fax Operations].

Fax jobs that could not be sent are automatically saved in the Fax Retransmit User Box. Jobs saved in the Fax Retransmit User Box can be sent manually. Settings must be specified in Administrator mode in order to automatically save jobs in the Fax Retransmit User Box. For details, refer to chapter 10 of the [User's Guide Network Scan/Fax/Network Fax Operations].

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hanter 5

5.3 Transmitting to multiple recipients at the same time

A document can be sent to multiple recipients with a single operation. This is called a "broadcast transmission".

Broadcast transmission

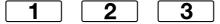
Recipients can be specified for broadcast transmissions by typing in the destination using the keypad or by selecting a registered destination.

In addition, recipients can be specified using a combination of the two methods.

Entering a destination with the keypad

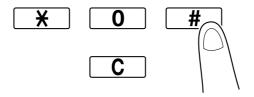








7 8 9



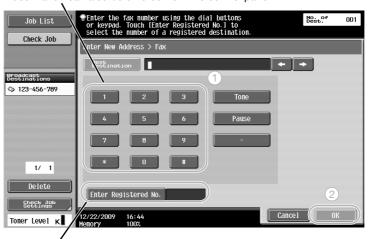


Touch [Next Destination] to display a screen for entering the second destination.





A destination can also be entered from the control panel.



A destination can also be specified by entering its registration number.

Reference

For details, refer to chapter 5 of the [User's Guide Network Scan/Fax/Network Fax Operations].

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Selecting a registered destination

Select the multiple destinations where the transmission is to be sent.



The currently selected destinations can be checked

Reference

5.3

A maximum of 625 destinations can be specified.

Destinations can be specified in the following combination.

Address Book: 500 addresses

Direct Input: 100 fax addresses, 5 E-Mail address, Internet fax address or IP address fax addresses, 5 SMB addresses, 5 FTP addresses, 5 user box addresses, 5 WebDAV addresses

 Internet fax, IP address fax, and user box addresses can be registered only when a hard disk is installed.

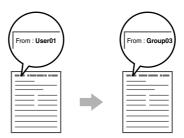
Reference

For details, refer to chapter 5 of the [User's Guide Network Scan/Fax/Network Fax Operations].

5.4 Selecting registered transmission source information

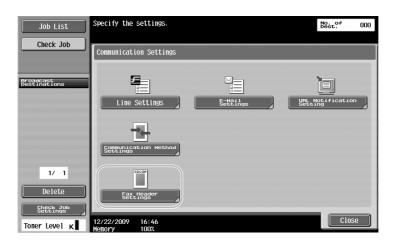
Fax transmission source information settings

Registered transmission source information (transmission source name and fax ID) can be selected and changed.



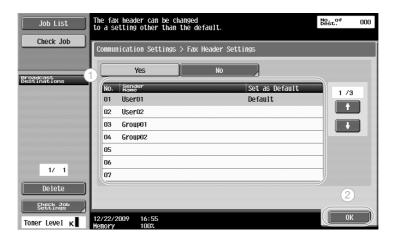








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5.4

- The transmission source information is specified in Administrator mode. Check with the machine's administrator for the administrator password.
- The transmission source information is registered by the administrator. Check with the machine's administrator for registered information.
- The administrator can set the position for printing the transmission source information on the outside or inside of the document or it can be set to not be printed.



For details, refer to chapter 10 of the [User's Guide Network Scan/Fax/Network Fax Operations].

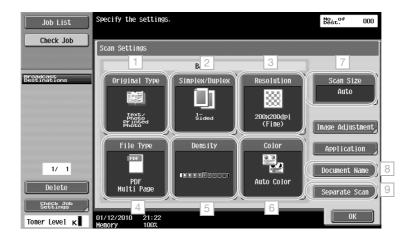
5.5 Scanning the documents to be sent

Scan Settings

From the Scan Settings screen, settings such as the image quality, resolution and density of the scanned document can be changed.



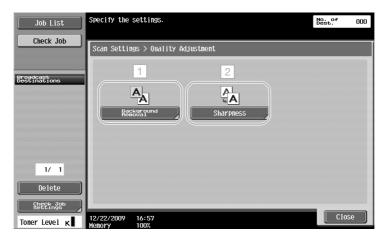




No.	Parameter	Description
1	Original Type	The document can be scanned according to its contents.
2	Simplex/Duplex	Select "2-Sided" when scanning double-sided documents.
3	Resolution	The larger the numbers, the clearer the image.
4	File Type	This parameter is not available when sending to a fax number.
5	Density	Select whether to darken or lighten the colors of the scan data.
6	Color	This parameter is not available when sending to a fax number.
7	Scan Size	Specify the size of document to be scanned. This is useful when you want to fax only a portion of the document.
8	Document Name	This parameter is not available when sending to a fax number.
9	Separate Scan	Select this setting to send altogether a document scanned in separate batches.

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Quality Adjustment



No.	Parameter	Description
1	Background Removal	Adjust the background density when the print on the back side may be reproduced on the front side of the copy or when the original background is colored.
2	Sharpness	Adjust the setting when the edges of text are not sharp.

Application



No.	Parameter	Description
1	Frame Erase	The shadows that appear when a document is scanned can be erased.
2	Book Copy	Specify the appropriate setting for scanning a book.
3	Annotation	The document to be sent can be saved in the Annotation User Box. This function is available only when a hard disk is installed.
4	Stamp/Composition	Send the document with the date, time, page number or preset text added.
5	Send & Print	A document being faxed can be copied at the same time.
6	TX Stamp	When the fax is to be sent using ADF, whether each page of the original has been scanned or not can be confirmed by adding the completion stamp to the scanned original. In order to use the TX Stamp function, optional stamp unit must be installed.



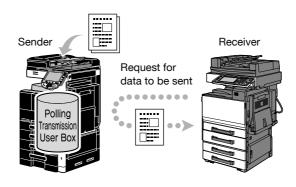
For details, refer to chapter 5 of the [User's Guide Network Scan/Fax/Network Fax Operations].

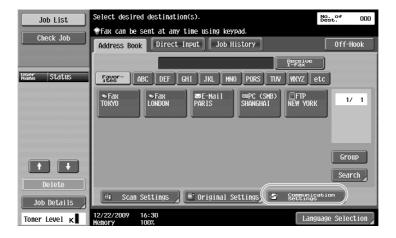
5.6 Sending documents with a command from the recipient

Polling transmission

Saving the data for scanned documents on the sender's machine and sending it with a request from the recipient is called "polling transmission".

A document sent using this machine's "Polling TX" function is stored in this machine's Polling Transmission User Box and is sent when a request is received from the recipient.







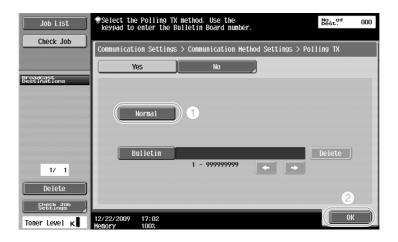




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- With polling transmissions, the receiver incurs the cost of the transmission.
- To request that a machine sends data saved with a polling transmission, press [Polling RX] in the Communication Method Settings screen, and then specify the sender in order to receive the data.
- Bulletin polling transmission can be used if the recipient's fax machine supports F-code functions.

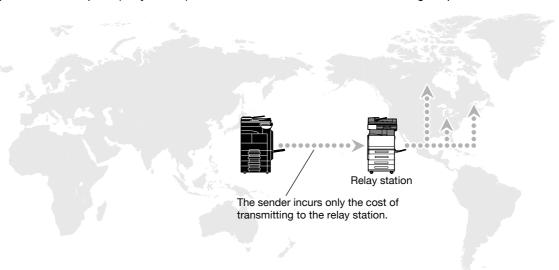
Reference

For details, refer to chapter 5 of the [User's Guide Network Scan/Fax/Network Fax Operations].

5.7 Reducing communication costs

Transmitting to multiple long-distance recipients (relay distribution)

To send a document to multiple recipients, the document can be sent to a representative recipient, and the representative recipient (relay station) can forward the document to the remaining recipients.



Reference

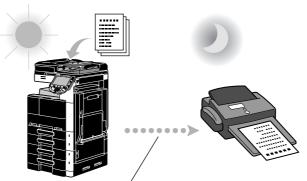
• To perform relay broadcast transmission, the relay user box and destination must be specified in the relay station. For destination setting, a group must be specified as the destination in advance.

Reference

For details, refer to chapter 7 of the [User's Guide Network Scan/Fax/Network Fax Operations].

Transmitting using late-night transmission cost (timer transmission)

Destination settings can be specified and the document can be scanned during the day, and the transmission can be sent at the specified time late at night when the telephone charges are lower.



The scanned document is sent at the specified time.

Reference

In order to send the fax late at night, timer transmission must be specified when the document is sent.

Reference

For details, refer to chapter 5 of the [User's Guide Network Scan/Fax/Network Fax Operations].

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5.8 Reducing communication costs (using the Internet/Intranet)

Internet faxing

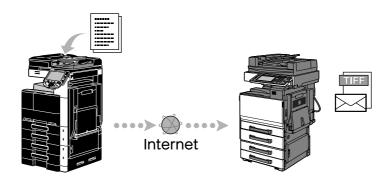
Using the Internet, a scanned document can be sent as an e-mail attachment.

The transmission costs are included in the Internet charges.

Reference

5.8

This function is available only when a hard disk is installed.



Reference

- You can send originals in color, gray scale and black and white using Internet fax.
- This machine can also receive documents via Internet fax and print them in black and white.
 Received documents in black and white can be printed, but received original data in color or gray scale are discarded and not printed.
- The file attachment is in the TIFF format.
- For details on sending Internet faxes, refer to page 5-21 of this manual.
- Before Internet faxing can be used, various settings must be specified by the administrator.

Reference

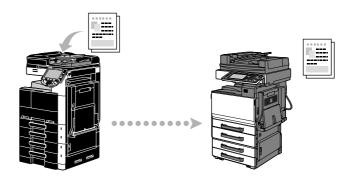
For details, refer to chapter 2 of the [User's Guide Network Scan/Fax/Network Fax Operations].

IP address faxing

Specify the recipient's IP address, host name, or E-mail address as the destination to enable a transmission via an intranet constructed in a place such as a company.

Reference

This function is available only when a hard disk is installed.



- You can send originals in color, gray scale and black and white using IP address fax.
- This machine can also receive IP address faxes. Received faxes can only be printed in monochrome.
- If this machine receives a file in a format that it does not support, the file is discarded and not printed.
- Before IP address faxing can be used, various settings must be specified by the administrator.
- IP address faxing is available only between the compatible models of Konica Minolta or between
 models compatible with the direct SMTP standard recommended by CIAJ (Communications and
 Information network Association of Japan). We cannot guarantee correct operation other than the
 compatible models.

Reference

For details, refer to chapter 2 of the [User's Guide Network Scan/Fax/Network Fax Operations].

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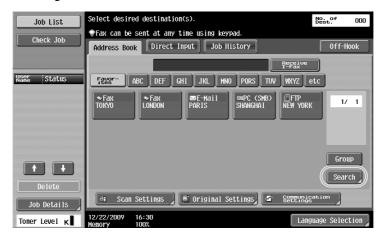
5.9 Sending documents by e-mail

Internet faxing

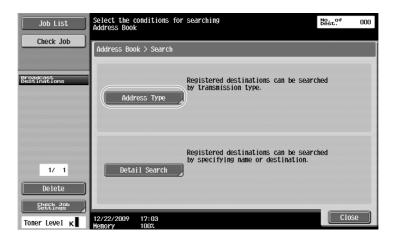
Using the Internet, a scanned document can be sent as an e-mail attachment.

The transmission costs are included in the Internet charges.

When the destination is registered











5

When the destination is entered directly







Reference

For details, refer to chapter 5 of the [User's Guide Network Scan/Fax/Network Fax Operations].

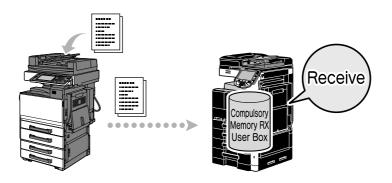
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5.10 Reducing printing costs

Compulsory Memory RX User Box

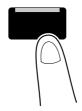
Received faxes can be saved in user box as data and printed when they are needed.

Printing only the necessary fax documents among all the received fax documents enhances security and reduces printing costs.



Printing data in the Compulsory Memory RX User Box

User Box



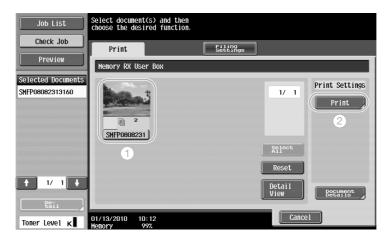












- A password can be specified for the Compulsory Memory RX User Box.
- Settings for the Compulsory Memory RX User Box are specified in Administrator mode. The administrator password is required to specify the settings.
- The Public User Box is available only when a hard disk is installed.

Reference

For details, refer to chapter 7 of the [User's Guide Network Scan/Fax/Network Fax Operations].

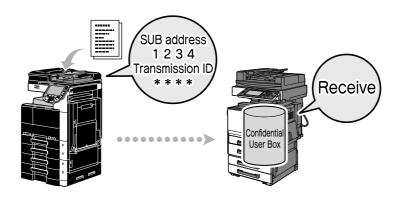
5-24 bizhub 423/363/283/223

Useful fax operations

5.11 Sending confidential documents

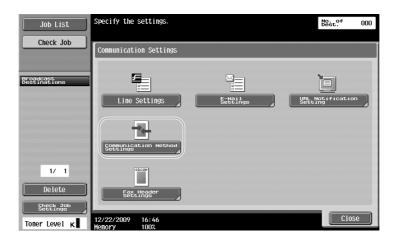
F-Code transmission

When sending documents, a confidential user box (SUB address) and the transmission password (transmission ID) can be specified in addition to the fax number of the destination to preserve the confidentiality of the document.

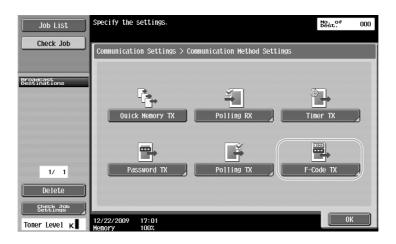




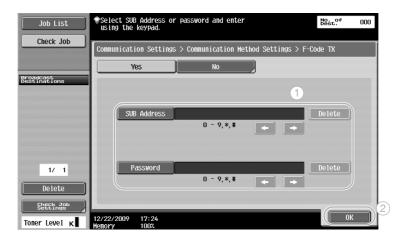












- In order perform an F-code transmission, a confidential box and transmission ID must be specified on the recipient's fax machine.
- An F-code transmission can be used only if the recipient's fax machine supports F-code functions.

Reference

For details, refer to chapter 5 of the [User's Guide Network Scan/Fax/Network Fax Operations].

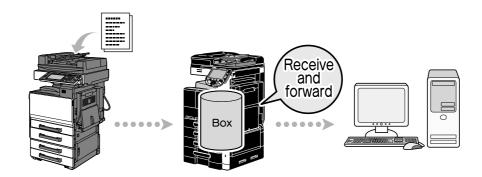
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Useful fax operations

5.12 Forwarding received data

Fax forwarding

Received fax data can be forwarded to a previously specified destination.



Reference

- Settings for the fax forwarding are specified in Administrator mode. The administrator password is required to specify the settings.
- In Administrator mode, settings can be specified to print the data of a received fax, even from the
 machine, when the fax is forwarded or to have the machine print forwarded data only when an error
 occurs.
- If fax forwarding is specified, Memory RX Setting, PC-FAX RX setting and TSI User Box Setting cannot be used.

Reference

For details, refer to chapter 10 of the [User's Guide Network Scan/Fax/Network Fax Operations].

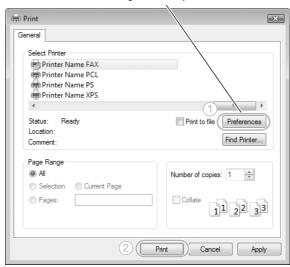
5.13 Faxing data directly from a computer

Computer faxing

Data created on the computer can be sent to a destination fax machine with the same settings as if it is printed.

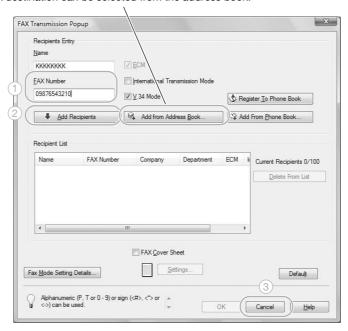
In order to use computer faxing, the fax driver must be installed.

The fax document settings can be specified.





A destination can be selected from the address book.





For details, refer to chapter 4 of the [User's Guide Fax Driver Operations].

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6 Use

Useful network scan operations

6 Useful network scan operations

6.1 Registering frequently used destinations

Frequently used destinations can be registered.

Destinations can be registered in the address book or as group destinations.

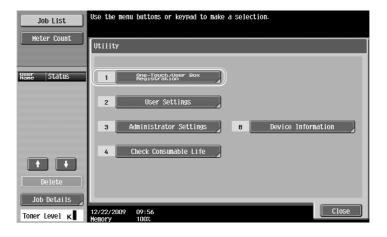
Address book destinations

By registering a frequently used destination in the address book, the destination can be recalled simply with the press of an address book button.

Opening the destination registration screen









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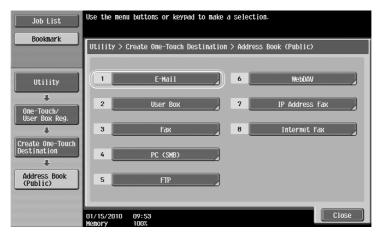




Destination registration screen



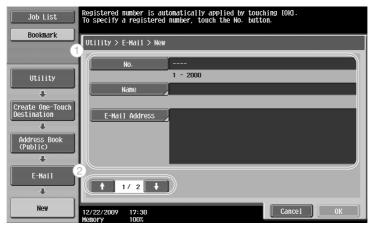
Registering an e-mail address











No.: Using the keypad, type in the registration number.

Name: Specify the name of the e-mail address to be registered.

E-Mail Address: Use the keyboard that appears in the touch panel to type in

the e-mail address.

Index: Select the index characters used for organizing the e-mail

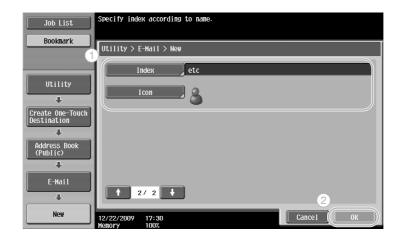
addresses. By selecting index characters appropriate for the registered name, the e-mail address can easily be found.

When i-Option I K-101 v2/I K-103 v2 is enabled on this

Icon: When i-Option LK-101 v2/LK-103 v2 is enabled on this

machine, select an icon.





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For details, refer to chapter 9 of the [User's Guide Network Scan/Fax/Network Fax Operations].

Group destinations

Multiple destinations can be registered together as a single group.

The destinations that can be registered as a group destination must be registered in the address book.

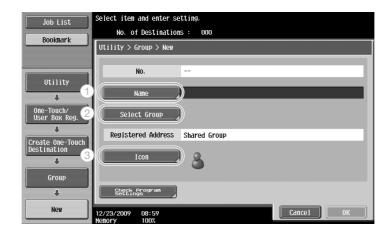
In order to register a group destination, the individual destinations must first have been registered in the address book.

In the Create One-Touch Destination screen, touch [Group].









Destination screen



Reference

For details, refer to chapter 9 of the [User's Guide Network Scan/Fax/Network Fax Operations].

Registering the program destination

Scanning settings, transmission settings and destination can be registered with a single button. These are called program destinations.

The registered program destinations can easily recalled and used.



For details, refer to chapter 9 of the [User's Guide Network Scan/Fax/Network Fax Operations].

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Useful network scan operations

6.2 Transmitting fine text and clean images

The amount of details (resolution) and the scanning method (according to whether the document contains text or images) can be specified when scanning a document. A document of good quality can be sent by using a combination of these settings.

Adjusting the resolution

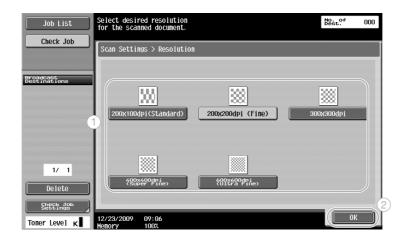
When transmitting fine text and images, an image of better quality can be sent by specifying a higher resolution.











The higher the resolution, the larger the data becomes.

Reference

For details, refer to chapter 5 of the [User's Guide Network Scan/Fax/Network Fax Operations].

Selecting an Original Type setting

Select the appropriate scanning method for the text and image type of the document.





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No.	Parameter	Description
1	Text	Select this setting for documents consisting only of text.
2	Text/Photo	Select this setting for documents consisting of both text and photos.
3	Photo	Select this setting for documents consisting only of photos.
4	Dot Matrix Original	Select this setting for documents consisting of text that generally appears faint.
5	Copied Paper	Select this setting for documents with an even density produced using a copier or printer.



Job List Select photo type. This is not applied to fax transmissions. Check Job Scan Settings > Original Type > Photo Type Printed Photo 1/ 1

If "Text/Photo" or "Photo" is selected, the photo type can be selected.

Reference
For details, refer to chapter 5 of the [User's Guide Network Scan/Fax/Network Fax Operations].

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6.3 Transmitting with the selected Color and File Type settings

Selecting the Color and File Type settings





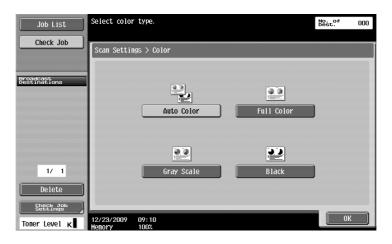


File Type



File type	Description		
PDF	This type of file can be displayed in Adobe Reader. An encrypted PDF file format is also available.		
Compact PDF	This type of file can be displayed in Adobe Reader. Since higher compression is used, the amount of data is less than with a normal PDF format. A compact PDF file can also be used as an encrypted PDF or outline PDF file.		
TIFF	Select this setting to save data in the TIFF format (black and white).		
JPEG	Select this setting to save data in the JPEG format (color). One file is created for each page of the document.		
XPS	Select this setting to save data in the XPS format.		
Compact XPS	Select this setting to compress the data more than the XPS format and save. Since higher compression is used, the amount of data is less than with a normal XPS format.		

Color



Reference

For details, refer to chapter 5 of the [User's Guide Network Scan/Fax/Network Fax Operations].

Selecting File Type and Color settings

Select the Color setting according to the type of document to be scanned. However, some settings may not be available, depending on the selected transmission method and File Type setting.

File Type setting	PDF	Com- pact PDF	TIFF	JPEG	XPS	Com- pact XPS
Color setting		pactrur				pact AFS
Auto Color	0	0	0	0	0	0
Full Color	0	0	0	0	0	0
Gray Scale	0	0	0	0	0	0
Black	0	-	0	-	0	-

The Color settings are available when saving scan documents in user boxes, when sending data by e-mail or when transmitting data on a network. The Color settings are not available when faxing.

Save in User Box is available only when a hard disk is installed.



For details, refer to chapter 5 of the [User's Guide Network Scan/Fax/Network Fax Operations].

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6.4 Transmitting with the page number or time added

The page number or date/time can be added to the scanned document. Both the page number and the date/time can be added at the same time.

Page number

The page number can be added to a document to be sent.



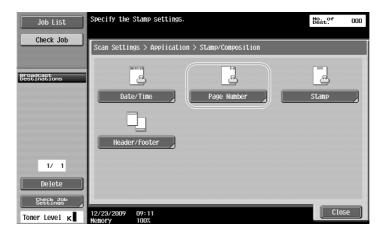




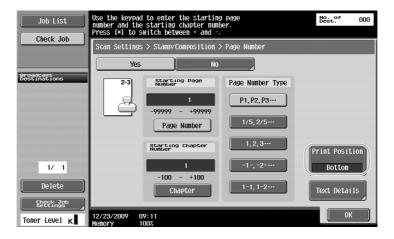












- If [Text Details] is pressed, you can specify the text color, text size, or text type.
- Page numbers can also be added with header/footer settings. The header/footer settings are specified in Administrator mode.

Reference

For details, refer to chapter 5 of the [User's Guide Network Scan/Fax/Network Fax Operations].

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Adding the date and time

The date and time of scanning can be added to a document to be sent.



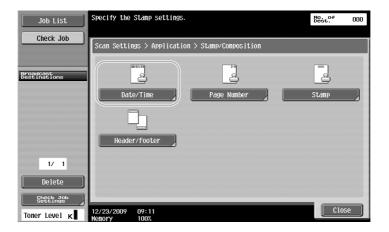
















- If [Text Details] is pressed, you can specify the text color, text size, or text type.
- The data/time can also be added with header/footer settings. The header/footer settings are specified in Administrator mode.

Reference

For details, refer to chapter 5 of the [User's Guide Network Scan/Fax/Network Fax Operations].

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6.5 Transmitting with the background color adjusted

Background Removal

When the print on the back side may be reproduced on the front side of the copy or when the original background is colored, you can adjust the background density to output clear scan data.

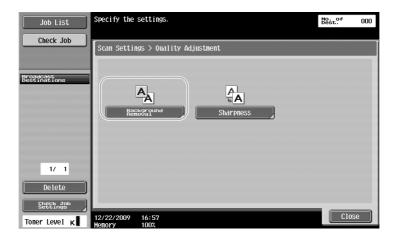




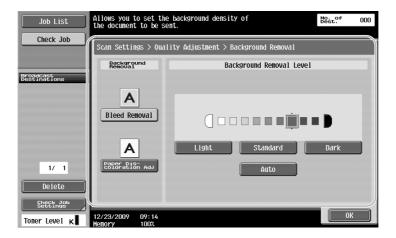












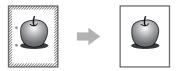
For details, refer to chapter 5 of the [User's Guide Network Scan/Fax/Network Fax Operations].

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6.6 Transmitting with shadows erased

Frame Erase

Scans can be sent while erasing unwanted areas around the document, such as the transmission information on received faxes and the shadows of punched holes.

















- The same width can be erased on all four sides of the document, or the width that is erased can be specified for each side.
- The width of the frame to be erased can be set between 1/16 inch and 2 inches (0.1 and 50.0 mm).

Reference

For details, refer to chapter 5 of the [User's Guide Network Scan/Fax/Network Fax Operations].

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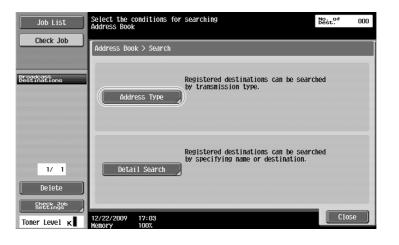
6.7 Transmitting to multiple recipients

Searching for a registered destination

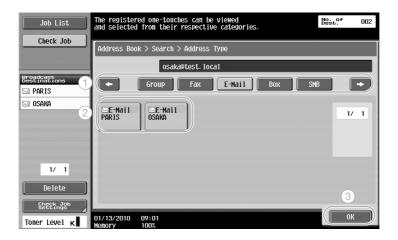
Select a recipient registered in the address book.



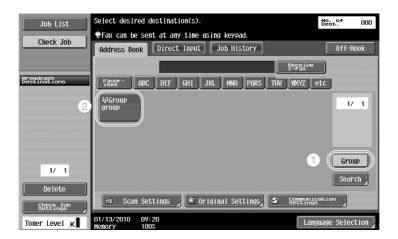








Group destinations, which are multiple destinations that have previously been registered together, can be useful when selecting destinations.







Reference

 Unwanted destinations can be deleted from under "Broadcast Destinations", or the settings can be changed.

Reference

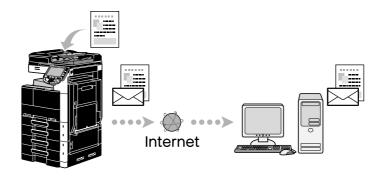
For details, refer to chapter 5 of the [User's Guide Network Scan/Fax/Network Fax Operations].

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Sending documents by e-mail 6.8

E-mail transmissions

Scan data can be sent as an e-mail attachment simply by specifying the e-mail address.



Select a registered destination, or directly type in the e-mail address.

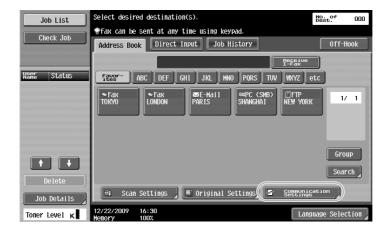


Reference

For details, refer to chapter 5 of the [User's Guide Network Scan/Fax/Network Fax Operations].

Changing the e-mail subject or name of the attached file

The subject of the e-mail message and the file name can be changed when sending scan data by e-mail.











Document Name: The name of the attached file can be changed.

Subject: The subject of the e-mail message can be changed.

Body: E-Mail text can be entered.

Reference

For details, refer to chapter 5 of the [User's Guide Network Scan/Fax/Network Fax Operations].

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6.9 Checking transmissions performed until now

Current Jobs/Job History lists

The transmission log includes the Current Jobs list, which allows the jobs currently being performed to be checked, and the Job History list, which allows completed transmission jobs to be checked.











- Jobs that are being sent and jobs queued to be sent are displayed in the Current Jobs list.
- Jobs that have been sent are displayed in the Job History list.



For details, refer to chapter 3 of the [User's Guide Network Scan/Fax/Network Fax Operations].

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7 Useful box operations

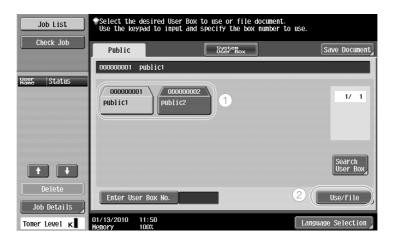
7.1 Changing the name of a saved document

Edit Name

The name of a document saved in a user box can be changed. Documents that were not named when they were saved can be given a name that will be easier to remember.

Reference

 If a hard disk is not installed, only the Compulsory Memory RX and Confidential RX User Boxes can be renamed.



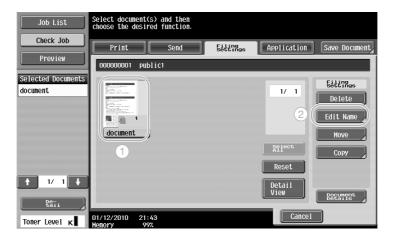






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7.1







Reference

• The document name is the name of the file sent. Change the document name after considering the conditions of the destination server. File transmission is available only when a hard disk is installed.

Reference

For details, refer to chapter 7 of the [User's Guide Box Operations].

7.2 Scanning double-sided documents

Scan Settings

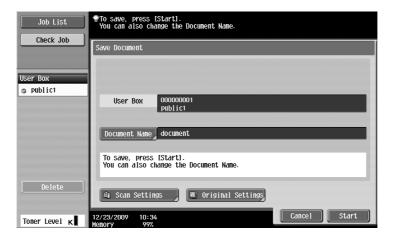
When saving data in a user box from User Box mode, press [Scan Settings] to change the settings for scanning the document. To scan double-sided documents, select "2-Sided" in the Scan Settings screen.

Reference

If a hard disk is not installed, the scanned document can only be saved in external memory.









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- From the Scan Settings screen, not only can the setting for double-sided documents be specified, but settings can be specified for the document image quality and the file format of the data to be saved.
- When scanning a double-sided document from Fax/Scan mode, specify the "2-Sided" setting in the Scan Settings screen in the same way that it is specified in User Box mode.
- Since the default setting is "1-Sided", be sure to specify the "2-Sided" setting in the Scan Settings screen to save a double-sided document in a user box. In addition, if the "2-Sided" setting is specified in the Scan Settings screen, be sure to press [Original Direction] and [Binding Position] in the Original Settings screen, and select the appropriate settings for the loaded document.



Reference

For details, refer to chapter 6 of the [User's Guide Box Operations].

7.3 Automatically erasing data from user boxes

Auto Document Delete Time

The length of time that data is saved in user boxes can be specified for each user box. When the specified length of time has passed, data saved in user boxes will automatically be erased. Specify a setting for "Auto Document Delete Time" when registering a user box.

Reference

 To change the Auto Document Delete Time setting for a user box that has already been registered, press [Edit] for the user box.







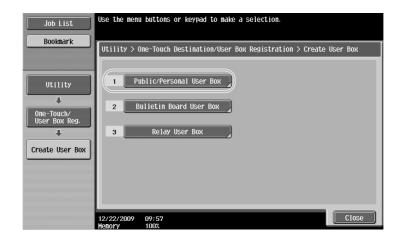




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7.3

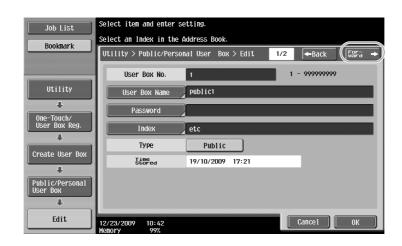
















For details, refer to chapter 8 of the [User's Guide Box Operations].

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7.4 Printing/sending multiple data combined

Reference

This function is available only when a hard disk is installed.

Combine/Bind TX

Two or more data saved in user boxes can be printed or sent.

When "Combine" is selected

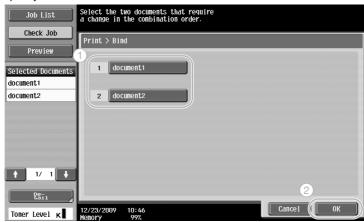






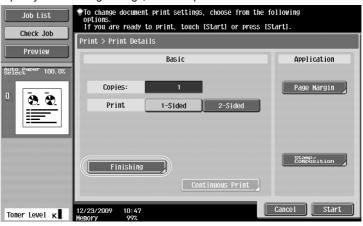


Specify the order that the data is combined.





Specify the Finishing settings, and then print the data.

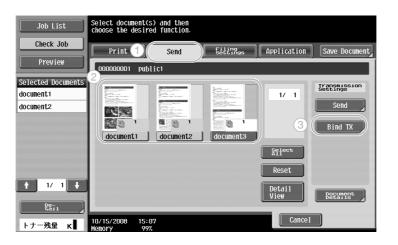


When "Bind TX" is selected





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Specify the order that the data is combined.





Select the destination, and then send the data.



Reference

 You cannot send the data saved in a user box to a non-scanning destination (G3 fax, Internet fax, or IP address fax).

For details, refer to chapter 7 of the [User's Guide Box Operations].

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7.5 Changing finishing settings for saved data before printing

Finishing

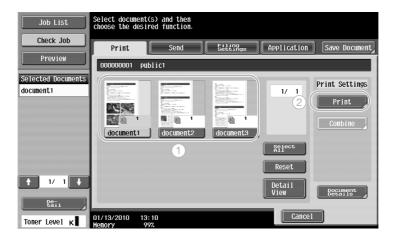
Before printing data saved in a user box, the finishing settings can be changed.

Reference

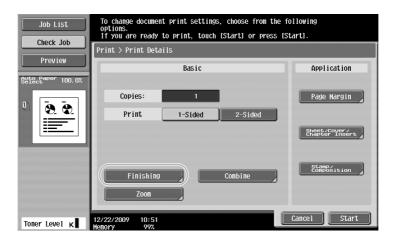
If a hard disk is not installed, the scanned document can only be saved in external memory.



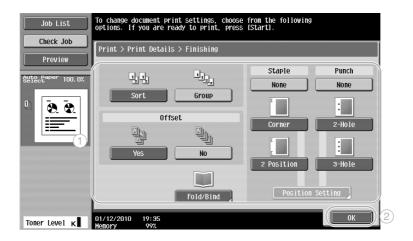












Available Finishing settings

The Finishing settings that are available differ depending on the installed options. For details, refer to chapter 5 of the [User's Guide Copy Operations].

Setting		Description			
Sort		Select this setting to separate each set of a multi-page document.			
Group		Select this setting to separate the copies of each page in a multipage document.			
Offset		When a finisher is not installed	If the sorting conditions are met, copies are fed out and sorted in an alternating crisscross pattern.		
		When a finisher is installed	The copies are fed out shifted to separate them.		
Staple		Copies can be stapled in the corner or at two locations.			
Punch		Holes for filing can be punched in the copies.			
Fold/Cent	Half-Fold	Select this setting to fold copies in half before feeding them out.			
er Staple & Fold	Center Staple & Fold	Select this setting to staple copies at two locations along the center, then fold the copies in half before feeding them out.			



For details, refer to chapter 7 of the [User's Guide Box Operations].

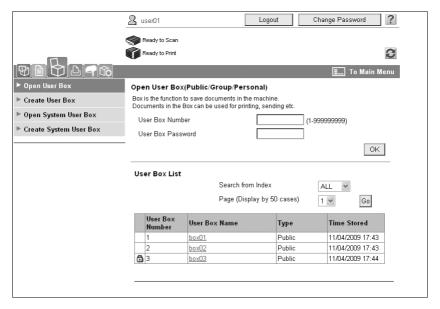
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7.6 Performing box operations from a computer

PageScope Web Connection

User boxes can be created and operations can be performed on data in user boxes by using PageScope Web Connection. You can use data in user boxes from the computer at your desk.

Enter the IP address of this machine in the "Address" box of the Web browser to use PageScope Web Connection to connect with this machine.



The following operations can be performed from the Box tab of PageScope Web Connection.

- Create/edit/delete user boxes.
- Print/send data in user boxes. This function is available only when a hard disk is installed.
- Download data from a user box to a computer. This function is available only when a hard disk is installed
- Copy/move/delete data in user boxes. This function is available only when a hard disk is installed.

About PageScope Web Connection

PageScope Web Connection is a device management utility integrated into this machine.

Using a Web browser on a computer connected to the network, machine settings can be specified from PageScope Web Connection.

The following basic operations can be performed from PageScope Web Connection.

- Check various machine information.
- Check a job.
- Perform operations with data in user boxes.
- Direct printing
- Register/edit destinations.
- MFP environment, security, authentication, network, printer, and fax settings

Reference

For details, refer to chapter 9 of the [User's Guide Box Operations].

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8 Advanced functions

8 Advanced functions

Reference

• This function is available only when a hard disk is installed.

8.1 Advanced functions

Various functions that enhance operability of MFP are called "advanced functions".

There are two types of advanced functions - the functions that can be used by registering i-Option LK-101 v2/LK-102/LK-103 v2/LK-105 to MFP, and the functions that can be used in conjunction with applications (PageScope My Panel Manager). Overview of each function is as follows.

i-Option LK-101 v2/LK-103 v2 functions

Function	Overview
Web browser	By using the control panel of the MFP connected to the network, you can access to the Internet or intranet and display or print the contents. Also, through a Web browser, you can operate PageScope Web Connection of the MFP connected to the network and use documents saved in user boxes.
Image Panel	Image Panel is a new intuitive and easy-to-understand panel interface. This panel helps you easily image the entire operation flow from loading to sending a document. You can add photo data to the one-touch destinations using PageScope Web Connection. The registered photo data is applied to the address list of Image Panel.

Reference

• If the charging management device is installed on the MFP, Image Panel functions cannot be used.

i-Option LK-102/LK-103 v2 functions

Function	Overview
PDF process	When transmitting documents in PDF format using the scan or user box functions, you can encrypt PDF file with password or digital ID, add a digital signature and specify properties.

i-Option LK-105 functions

Function	Overview
Searchable PDF	This function allows you to paste transparent text data into text recognized by-OCR, and to create a text searchable PDF file. You can create a searchable PDF file when saving or sending an original as a PDF file using the scan or User Box function.

Reference

- To use the advanced function, an optional upgrade kit UK-203 is required. For details on purchasing the optional equipment, contact your service representative.
- To use i-Option LK-101 v2, LK-102, LK-103 v2, or LK-105 function in the MFP, register i-Option LK-101 v2, LK-102, LK-103 v2 or LK-105 in the MFP to enable the function.

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Reference

- For details on i-Option LK-101 v2, LK-102, LK-103 v2, or LK-105 function, refer to the [User's Guide Advanced Function Operations].
- For details on the procedure to register i-Option LK-101 v2, LK-102, LK-103 v2, or LK-105 in the MFP, refer to page 8-4 of this manual.
- When i-Option LK-101 v2 or LK-103 v2/LK-105 is enabled, the [User Box] key on the control panel acts as the application menu key and [Fax/Scan] or [Copy] acts as the application key.
- Press the application menu key to display the application menu, which allows you to use the added function. You can also assign the functions added to the two application keys.
- For details, refer to the [User's Guide Advanced Function Operations].

Available functions with PageScope My Panel Manager

Function	Overview
My Panel	With the My Panel function, the environment of the control panel (My Panel) customized depending on the application by a user is centrally managed on the server, and the user can use the My Panel obtained from the selected MFP.
My Address Book	With the My Address Book function, the personal address book (My Address Book) is centrally managed on the server, and a user can use the My Address Book obtained from the selected MFP.

Reference

- To use the advanced function, an optional upgrade kit UK-203 is required. For details on purchasing the optional equipment, contact your service representative.
- The functions to connect with applications should be enabled from the application side. For details on enabling the function, refer to the manual for the application.



For details on PageScope My Panel Manager, refer to the PageScope My Panel Manager manual.

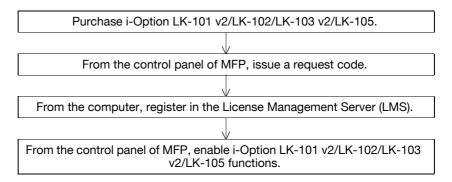
For the MFP panel operations when the MFP is connected to PageScope My Panel Manager, refer to the [User's Guide Advanced Function Operations].

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8.2 To register i-Option LK-101 v2/LK-102/LK-103 v2/LK-105

To use the functions of i-Option LK-101 v2/LK-102/LK-103 v2/LK-105, i-Option LK-101 v2/LK-102/LK-103 v2/LK-105 must be registered to MFP.

This section describes the procedure to register i-Option LK-101 v2/LK-102/LK-103 v2/LK-105 to MFP. Confirm the following operation flow, and for details on settings, refer to the description on page 8-4 of this manual.



Registering i-Option LK-101 v2/LK-102/LK-103 v2/LK-105

There are the following two methods to register i-Option LK-101 v2/LK-102/LK-103 v2/LK-105 to MFP.

- From the control panel of MFP
- From PageScope Web Connection

Procedure to register from the control panel of MFP is described here. For the procedure to specify from PageScope Web Connection, refer to Chapter 9 of the [User's Guide Network Administrator].

Procedure to enable i-Option LK-101 v2/LK-102/LK-103 v2/LK-105 functions

- Purchasing i-Option LK-101 v2/LK-102/LK-103 v2/LK-105.
 - → Purchase i-Option LK-101 v2/LK-102/LK-103 v2/LK-105 in advance. i-Option LK-101 v2/LK-102/LK-103 v2/LK-105 contains the token certificate.

The token certificate contains the following contents:

Product Name

Token Number

Number of Devices Allowed

The Web site URL of the License Management Server (LMS)

- → For details on purchasing i-Option LK-101 v2/LK-102/LK-103 v2/LK-105, contact your service representative.
- Issuing a request code.

Press the [Utility/Counter] key.



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Press [Administrator Settings].





Type in the administrator password, and then press [OK].



Press [License Settings].





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Press [Get Request Code].



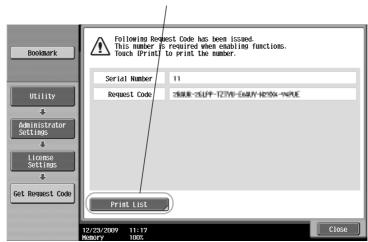


Press [Yes], and then press [OK].





Press [Print List] to print the request code.



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3 Registering in the License Management Server (LMS).

Access the Web site of the License Management Server (LMS).

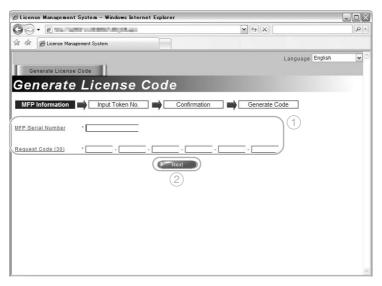


Select a language.





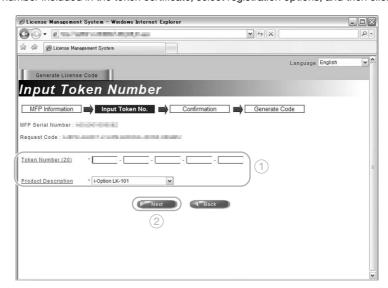
Type in the serial number and request code displayed by issuing a request code, and then click the [Next] button.





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Type in the token number included in the token certificate, select registration options, and then click the [Next] button.





Confirm the registration contents, and the click the [Generate License Code] button.





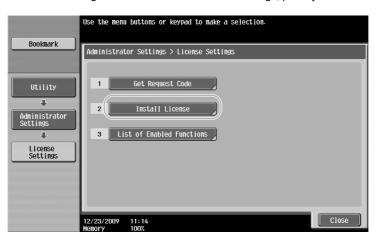
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The license code and function code are issued. The license code and function code are required to enable the i-Option LK-101 v2/LK-102/LK-103 v2/LK-105 functions.



4 Enabling the i-Option LK-101 v2/LK-102/LK-103 v2/LK-105 functions.

On the License Settings screen of the Administrator Settings, press [Install License].







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Use the keyboard or keypad to enter the Function Code.
To erase the entered function Code, press ICI.

Administrator Settings > Install License > Function Code

Prove Code

A S D F G H J K L

Z X C V B N H

12/23/2009 11:19

Menory 100X

Press [Function Code] to enter the obtained function code.

Press [License Code], and then type in the license code issued.

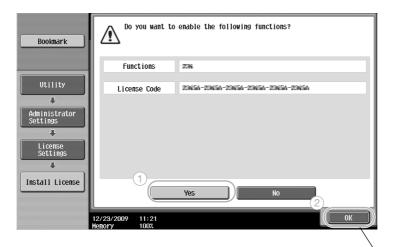




Press [Install].



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Press [Yes], and then press [OK].



Turn off the main power switch, and then turn it on again.

Reference

- After enabling the function, turn off the main power switch, and then wait about 10 seconds before turning it on again. Otherwise, the machine may not operate correctly.
- On the License Settings screen of the Administrator Settings, press [List of Enabled Functions] to check the list of enabled functions.

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9 Troubleshooting

9.1 Troubleshooting

This section describes common troubleshooting procedures in a question and answer format. If the problem is not corrected, even after performing the described procedure, contact your service representative.

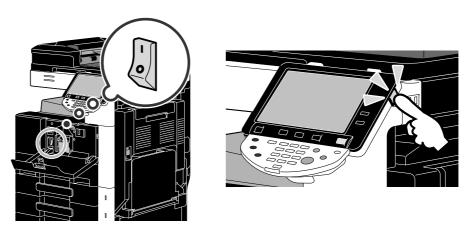
Why can't the machine be turned on?

This machine has two switches.

Answer

Check for the following.

- Check that the machine's power plug is firmly inserted into the electrical outlet. In addition, check that the circuit breaker has not been tripped.
- Check that the machine has been turned by using both the sub power switch and the main power switch.



NOTICE

If the machine is not turned on after the indicated items have been checked, contact your service representative.

Why does no screen appear in the touch panel?

If no operation is performed for a specified length of time, the touch panel goes off and the machine automatically enters a mode where it conserves energy.



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Chapter 9

Answer

Troubleshooting

Check for the following.

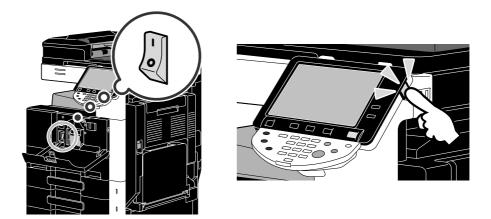
Use the [Brightness] dial in the control panel to adjust the brightness of the screen in the touch panel.



 Touch the touch panel. There is no problem if the touch panel lights up. When the machine is in Power Save mode, touching the touch panel or pressing a key in the control panel cancels Power Save mode.



- Try pressing the [Power Save] key in the control panel. If the weekly timer has set the machine in Sleep mode, a screen appears in the touch panel when the [Power Save] key is pressed. Enter the information indicated in the screen to be able to use the machine during non-business hours.
- Check that the machine has been turned on by using both the sub power switch and the main power switch.



NOTICE

If no screen appears in the touch panel after the indicated items have been checked, contact your service representative.

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Why does a message such as consumable replacement or cleaning maintenance appear?

When the consumables used by the machine are nearly empty, a warning about the replacement period appears. This message appears when the slit scan glass is dirty.



Answer

Replace the displayed consumables or clean the slit scan glass.

The consumable is empty when a message appears, indicating that the consumable be replaced. Copying is possible for a short time after the message appears, but the consumables should be prepared soon.

For a toner bottle

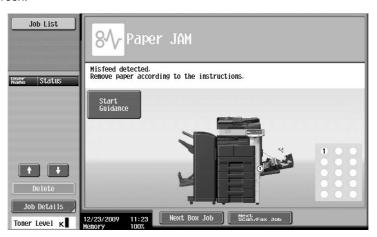
After the message "Toner Bottle (K) is low. Replace when indicated." appeared, the message "Replace Toner Bottle (K)." appears. Replace the toner bottle according to your maintenance agreement.

For a drum unit

When the message "Please replace following unit(s)." appears, contact your service representative.

Why does the jam message remain displayed?

A jam may have occurred in a location other than that indicated in the screen. Check the location indicated in the displayed screen.



Answer

Check for the following.

- Check that no torn paper remains in the part indicated by the number in the touch panel screen. If the paper could not be removed, contact your service representative.
- Open, then close the door indicated by the number in the touch panel screen. The message may not remain displayed after this operation is performed.

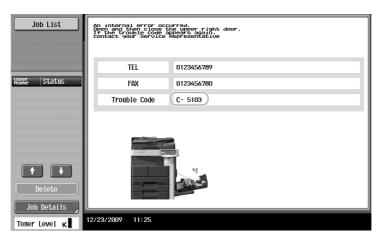
NOTICE

If the jam warning remains displayed after the indicated items have been checked, contact your service representative.

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Why did an error message appear?

There are three types of errors; errors that can be cleared by opening/closing the upper right door, errors that can be cleared by turning the power off/on, and errors that cannot be cleared. Clear the error by following the on-screen instructions. If the error cannot be cleared or released, contact your service representative with the error code.



Answer

Clear the error by following the on-screen instructions.

NOTICE

If the message remains displayed, note the trouble code that appeared in the screen, unplug the machine from the electrical outlet, and then contact the service representative.

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10 User Settings parameters

10 User Settings parameters

With the User Settings parameters, common machine settings and settings for specific functions can be changed according to the operating conditions and environment.

10.1 Displaying the User Settings screen

Various settings can be specified from the User Settings screen.





Reference

 To change the default settings for Fax/Scan mode, press the [Fax/Scan] key, and then press the [Utility/Counter] key.

Reference

For details, refer to chapter 6 of the [User's Guide Copy Operations].

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10.2 Settings that can be specified

Settings can be specified for parameters in the following five categories on the User Settings screen.



Reference

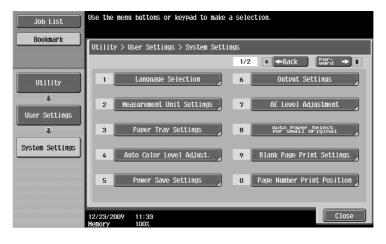
For details on the Copier Settings parameters, refer to chapter 6 of the [User's Guide Copy Operations].

For details on the Scan/Fax Settings parameters, refer to chapter 9 of the [User's Guide Network Scan/Fax /Network Fax Operations].

For details on the Printer Settings parameters, refer to chapter 13 of the [User's Guide Print Operations].

System Settings

The display language of the touch panel, the measurement units and settings for the power-saving modes can be changed.



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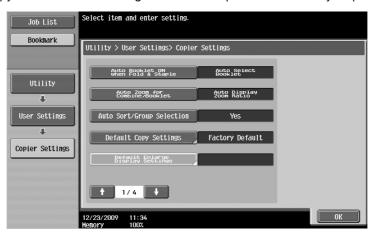
Custom Display Settings

The display in the left panel of the touch panel screen and the settings in the Basic screen can be changed.



Copier Settings

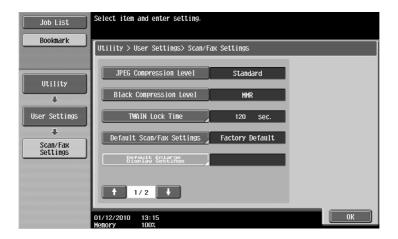
The settings for copy functions can be changed so that the operations can easily be performed.



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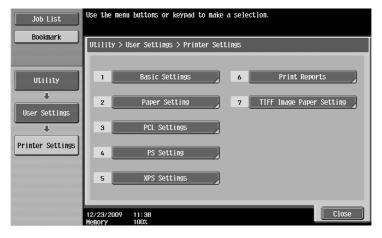
Scan/Fax Settings

The settings for fax/scan functions can be changed so that the operations can easily be performed.



Printer Settings

The settings for print functions can be changed so that the operations can easily be performed.



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Glossary 11

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Glossary 11.1

ADF	This is a Reverse Automatic Document Feeder. It can automatically scan originals. (ADF = Automatic Document Feeder)
Broadcast	This function is called "broadcast transmission" on this machine. This is the function that sends a fax to multiple recipients with a single operation.
Center Staple & Fold	This is the Finishing function that feeds out paper that is folded in half and stapled at two places along the center.
Confidential	Generally, this refers to correspondence that is opened only by the person it is addressed to. On this machine, this refers to the function (called a confidential transmission) where a fax is sent to a specific person. Since confidential transmissions use confidential user boxes set up on the machine, these transmissions can be used when the receiving machine is also equipped with the confidential transmission function.
Group	This is the Finishing function that feeds copies out by page when two or more copies are printed of a multi-page document.
Half-Fold	This is the Finishing function for folding paper in half after it is printed.
Job	This is the operation information that is registered with the machine after settings are applied. The copy and scan operations when the [Start] key is pressed and the print command sent from a computer are all registered with the machine and called jobs.
LCT	This is the Paper Feed Cabinet PC-409. Up to 2500 sheets can be loaded. (LCT = Large Capacity Tray)
Polling	This is the transmission function where a fax transmission is started by an operation performed by the receiving machine. With a polling transmission, the recipient bears the calling costs since the document to be sent is stored in the memory of the transmitting machine until the receiver initiates transmission by sending a reception command.
Power Save	This is the mode that the machine automatically enters to conserve energy when no operation is performed for a specified length of time. Another mode for conserving energy is the Sleep mode. The machine conserves more power in Sleep mode than in Power Save mode.
Power saving	This is the function for entering a power-saving mode (Power Save mode or Sleep mode). The machine can be manually set to a power-saving mode when the [Power Save] key is pressed.
Punch	Holes can be punched in copies for filing.
Save in User Box	This is the function where data scanned with a copy, fax or scan operation is save in a user box set up on the machine. The data saved in the user box can be transmitted or faxed.
Scan operations	Scanning of the document is called "scanning", and the methods for sending or saving the scan data are called the scan functions. These scan functions include e-mail transmissions, where the scan data is sent to an e-mail address as an attached file, in addition to FTP transmissions, SMB transmissions, WebDAV transmissions, Web Service Function, saving in user boxes and using as a scan.
Security functions	This is the general name of the various functions for increasing the safety of information in order to prevent disclosure of the information, for example, so that confidential data saved on the machine is not disclosed to third parties and various settings can be changed only by the person possessing the password.
Sleep	This is the mode that the machine automatically enters to conserve energy when no operation is performed for a specified length of time. Another mode for conserving energy is the Power Save mode. The machine conserves more power in Sleep mode than in Power Save mode.
Sort	This Finishing function feeds copies out by set when two or more copies are printed of a multi-page document.

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SSD	This is the memory contained in this machine. This drive is used to store a document saved or received from the fax function when a Hard Disk is not installed. (SSD = Solid State Drive)
Staple	This Finishing function feeds copies out bound with staples when copying documents containing two or more pages.
Transmission source name	This is the function that specifies from the transmitting machine whether the transmission source information is printed by the receiving machine at the top of received fax documents. Whether or not this information is printed and the name that is printed can be specified only from the transmitting machine.
Weekly timer	This feature sets the machine to Sleep mode at the specified time. The day and time periods when the machine is not used can be specified so the machine can automatically switch to a mode where it conserves energy.

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Glossary

11 Glossary 11.1

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